

# Grating-waveguide structures and their applications in high-power laser systems

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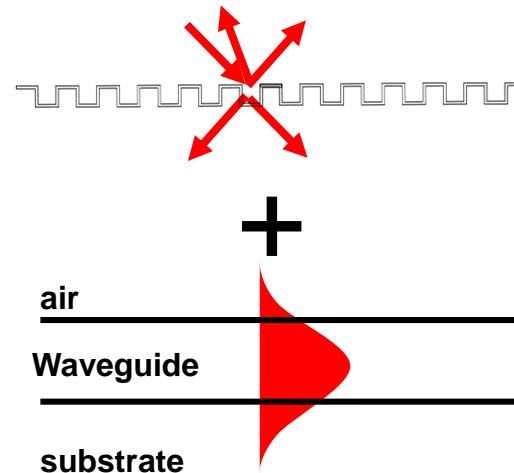
# What is a Grating Waveguide Structure?

- ◆ Answer: Combination of a sub-wavelength grating and planar waveguide

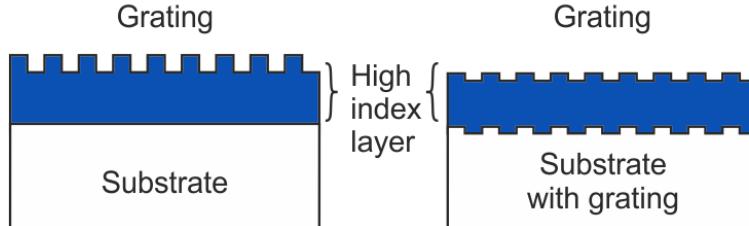
diffraction grating ( $<\lambda$ )

+

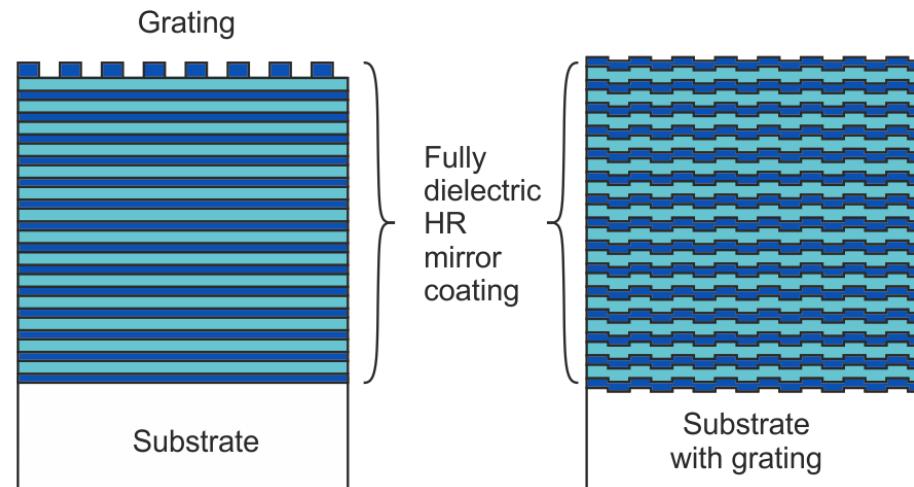
field accumulation i.e  
waveguide



- ◆ Single layer GWS



- ◆ Multilayer GWS



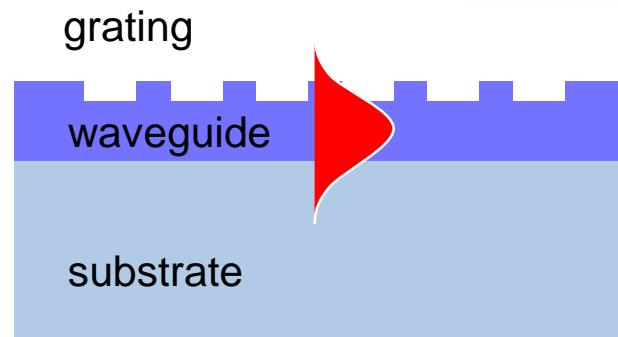
- ◆ **Grating Waveguide Structure (GWS): Introduction**
- ◆ **Applications in high-power lasers**
  - ◆ **Polarization selective GWS**
  - ◆ **Polarization and wavelength selective GWS**
- ◆ **Summary**

# Grating Waveguide Structure: Introduction

diffraction grating ( $<\lambda$ )



field accumulation i.e.  
waveguide



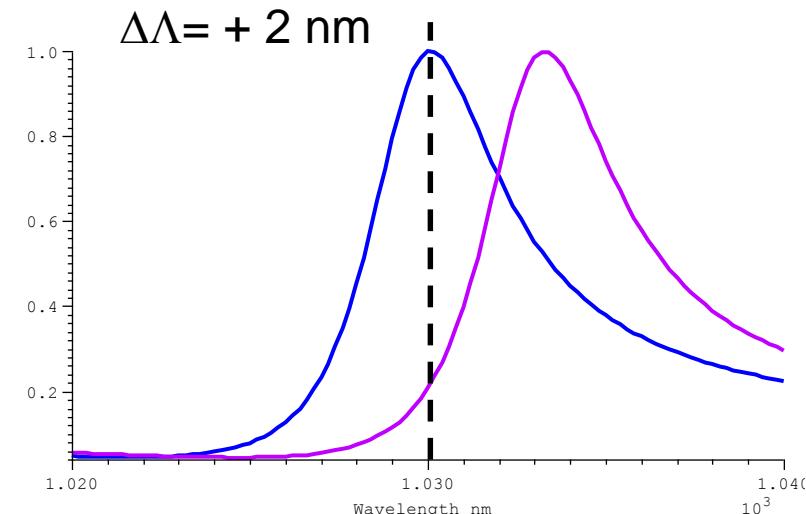
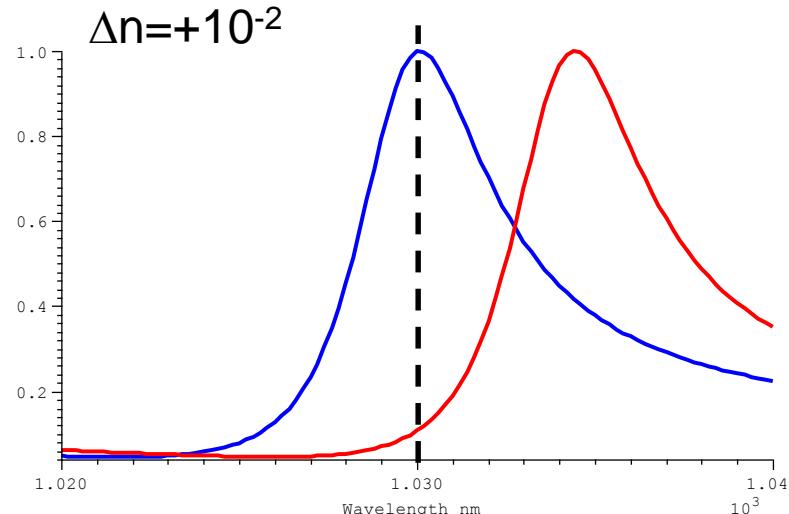
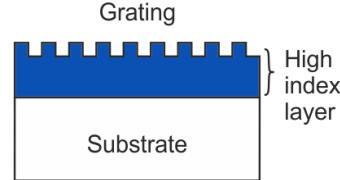
- ◆ A **GWS** is characterized by unique resonances thanks to the excitation of „true“ guided modes or leaky modes
- ◆ Resonances can be in
  - ◆ **reflection**,
  - ◆ **transmission** or
  - ◆ **diffraction**

By a proper design of the GWS parameters it is possible to modulate the **reflected**, **transmitted**, or **diffracted** beam from 0 to 100% for a given polarization, wavelength and angle of incidence (AOI) due to **interferences** or **coupling phenomena**

**These phenomena** are very sensitive to GWS opto-geometrical parameters. A precise control of the manufacturing is required to successfully transform a design to the actual GWS

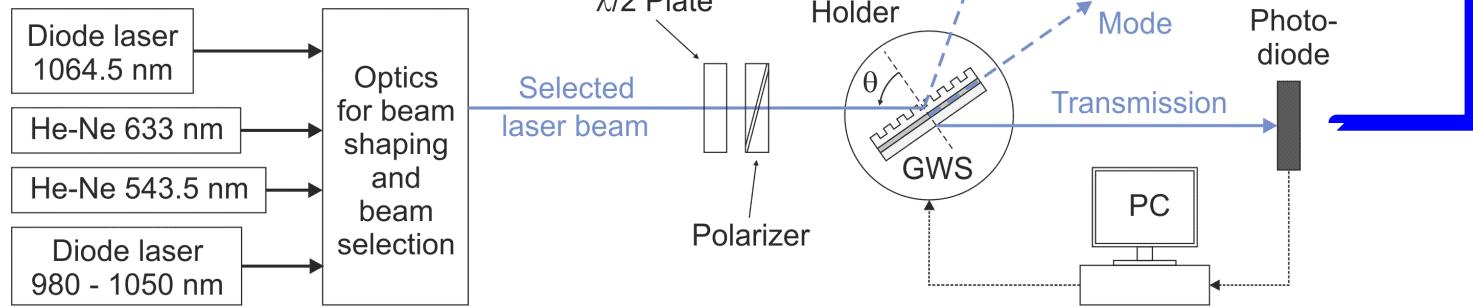
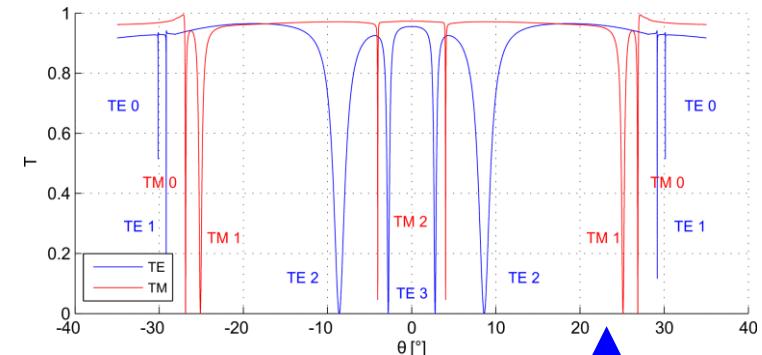
# Grating Waveguide Structure: Introduction

- ◆ Opto-geometrical parameters of a GWS are:
  - ◆ Refractive indices (cover medium, substrate and coated layers)
  - ◆ Thicknesses of coated layers
  - ◆ Grating parameters (period, duty-cycle, groove depth, shape)
- ◆ Deviation of these parameters will lead to **detrimental deviation of the function of the GWS** (e.g. spectral shift, reduced polarization selectivity, reduced diffraction efficiency, etc...)
- ◆ Examples:



# Grating Waveguide Structure: Introduction

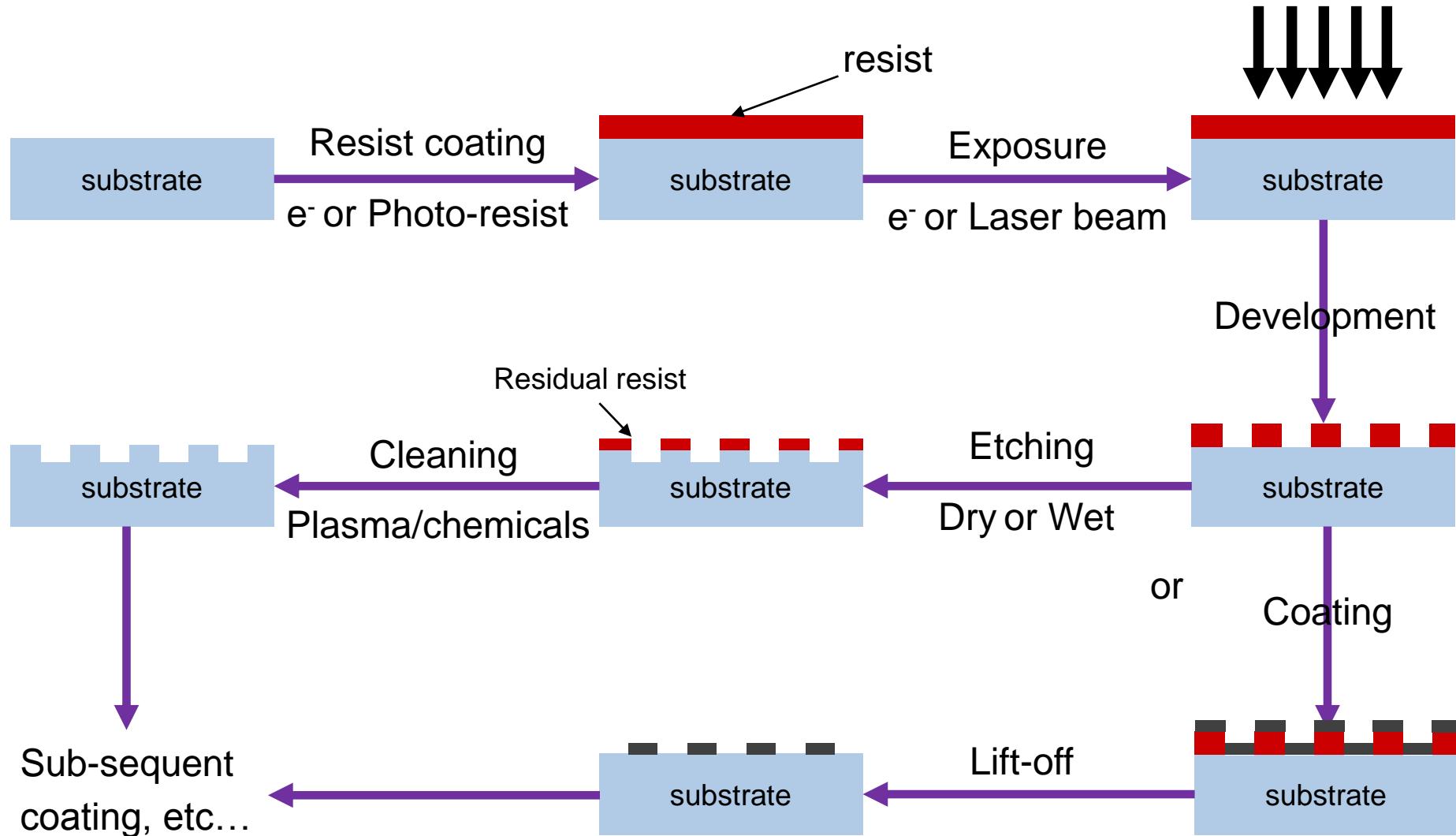
- ◆ Refractive indices and thicknesses of waveguide (**coated layers**)
  - ◆ Usually specified by suppliers but not always precisely enough known for requirements in GWS design ☹
  - ◆ Better to measure them ☺
    - e.g. by “M-lines spectroscopy”
      - ◊ Accuracy refractive index  $<10^{-3}$
      - ◊ Accuracy layer thickness  $<5\text{ nm}$



- ◆ Grating parameters (period, duty-cycle, groove depth, shape)
  - ◆ Depend on choice of production technique (lithography + etching) and its precision
  - ◆ Often costly process calibration required for each new fabrication run

# Grating Waveguide Structure: Introduction

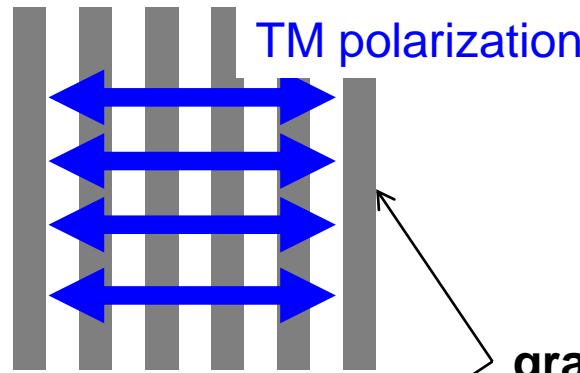
## ♦ Fabrication



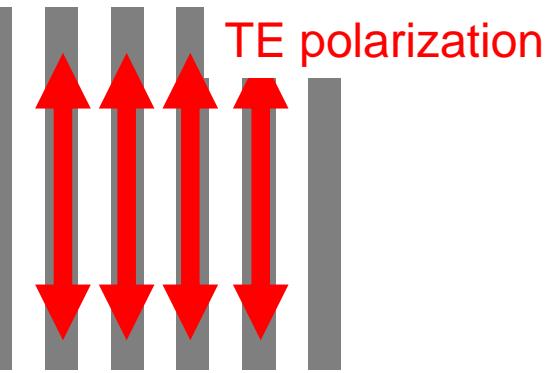
- ◆ Grating Waveguide Structure (GWS): Introduction
- ◆ Applications in high-power lasers
  - ◆ **Polarization selective GWS**
  - ◆ **Polarization and wavelength selective GWS**
- ◆ Summary

# Applications in high-power lasers

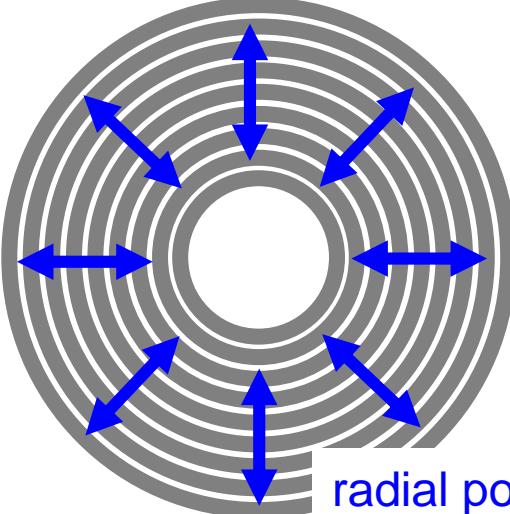
- ◆ Polarization state and gratings
  - ◆ Linear polarization: linear gratings



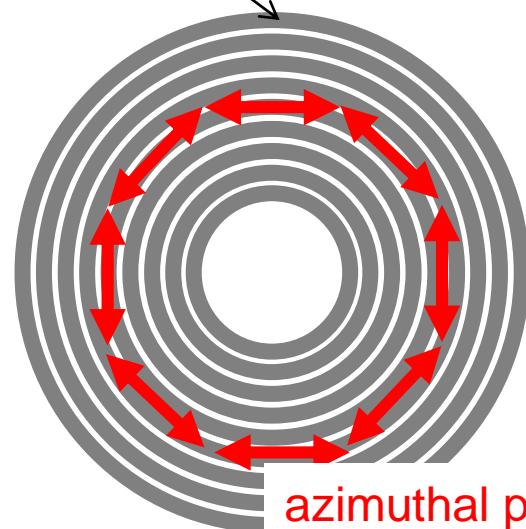
grating lines



- ◆ Radial and azimuthal polarization: circular gratings



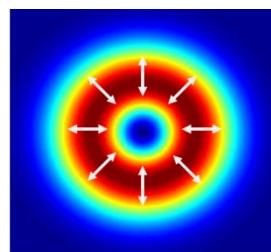
radial polarization



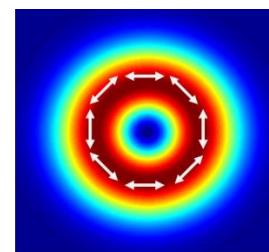
azimuthal polarization

# Applications in high-power lasers

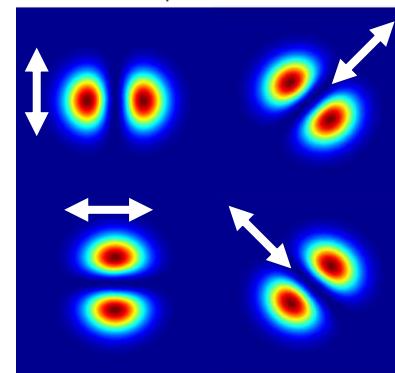
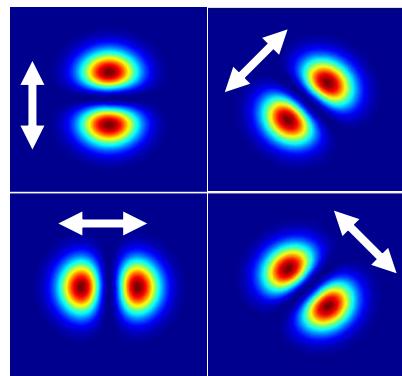
- ◆ Polarization selective GWS: Generation of beams with **radial/azimuthal polarization (beneficial for material processing<sup>\*</sup>: cutting, welding, drilling)**
- ◆ Common state of the art polarizations are linear or circular (elliptical): homogeneous polarization state over the beam cross-section
- ◆ Radial or azimuthal polarization = inhomogeneous polarization state over the beam cross-section



Radial polarization state

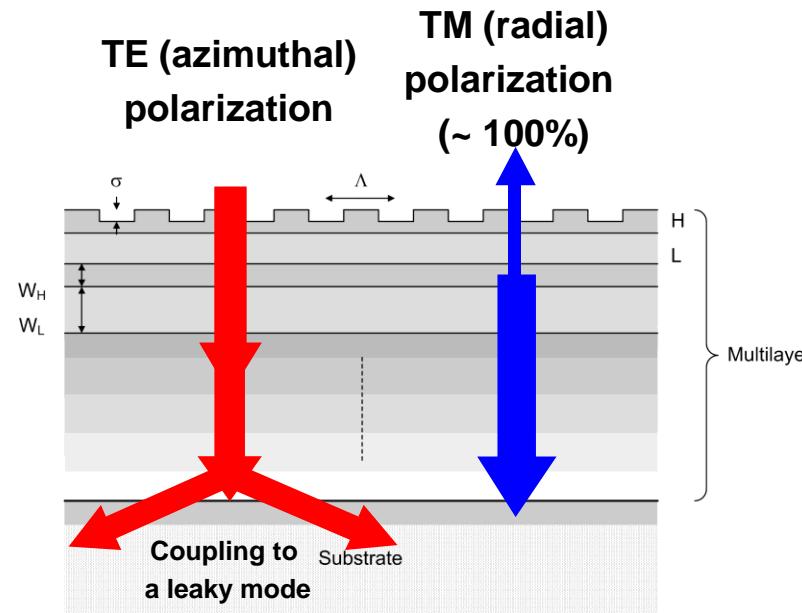


Azimuthal polarization state



# Applications in high-power lasers

- ◆ Polarization selective GWS: generation of beams with **radial/azimuthal polarization**
  - ◆ Structure: **circular** sub-wavelength grating + fully dielectric multilayer mirror
  - ◆ Principle of leaky-mode grating mirror



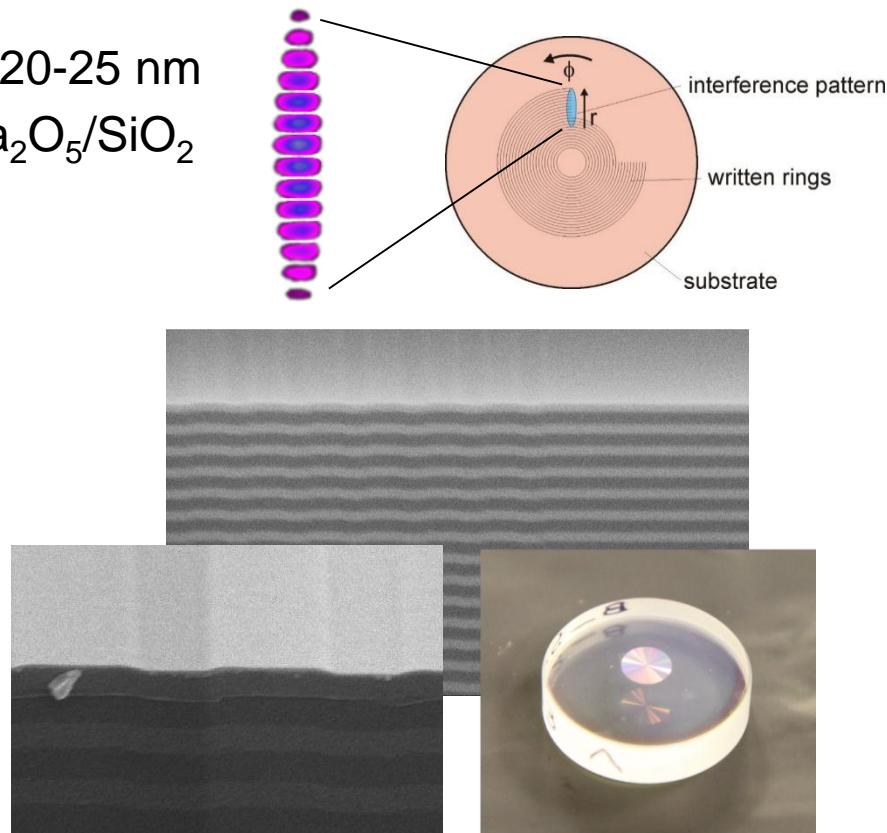
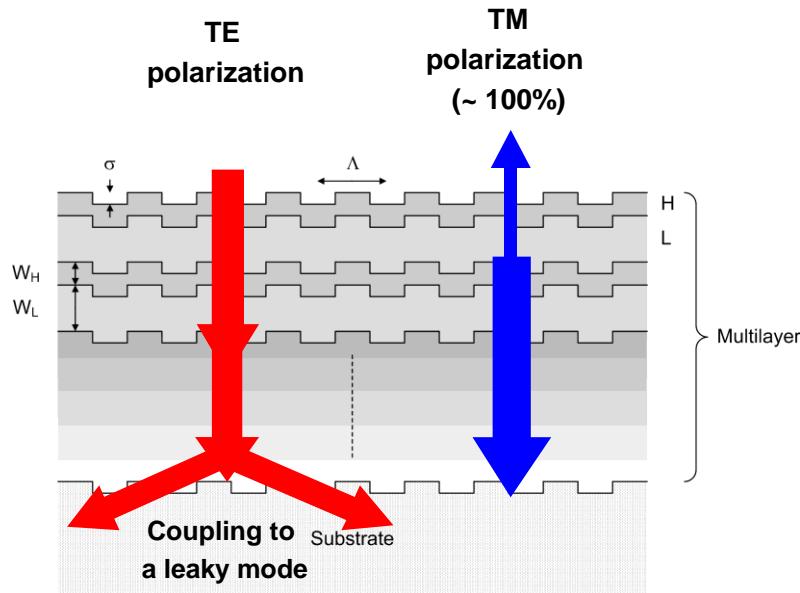
- ◆ Reduction of the reflectivity of the undesired polarization
- ◆ The orthogonal polarization does not „see“ the grating and exhibits a reflectivity close to that of the HR mirror without grating
  - ◆ Only the polarization with the lowest losses (highest Reflectivity) will oscillate in the laser

# Applications in high-power lasers

- ◆ Polarization selective GWS: generation of beams with **radial/azimuthal polarization**

- ◆ Design & Fabrication method: **SBIL** (Scanning beam Interference Lithography) + **RIE**

- ◆ Grating: Period=930 nm, Depth=20-25 nm
  - ◆ Multilayer: 29 ( $\lambda/4$ ) alternating  $\text{Ta}_2\text{O}_5/\text{SiO}_2$



- ◆  $R_{\text{radial}} = 99.92\%$  (design)
- ◆  $R_{\text{azimuthal}} = 88.2\%$  (design)

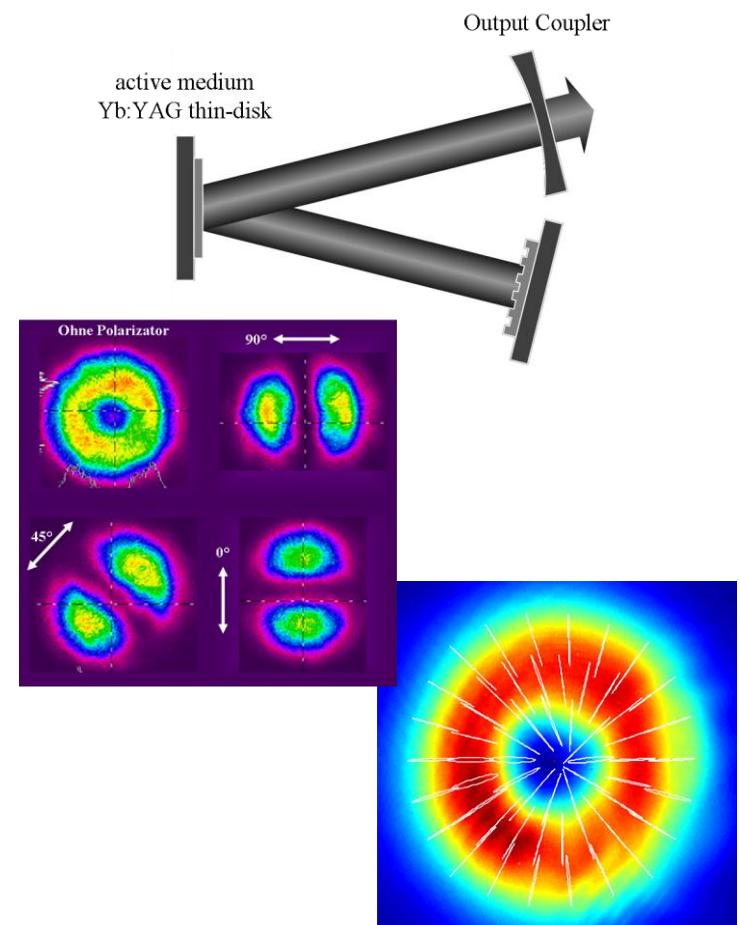
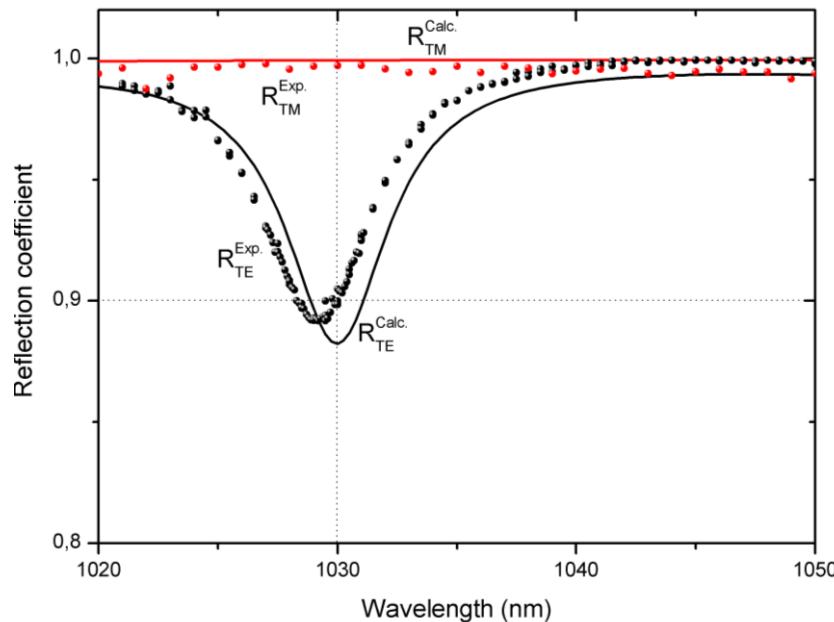


- ◆ Generation of beams with **radial polarization**

# Applications in high-power lasers

- ◆ Polarization selective GWS: generation of beams with **radial/azimuthal polarization**

- ◆ Reflectivity measurement & laser test

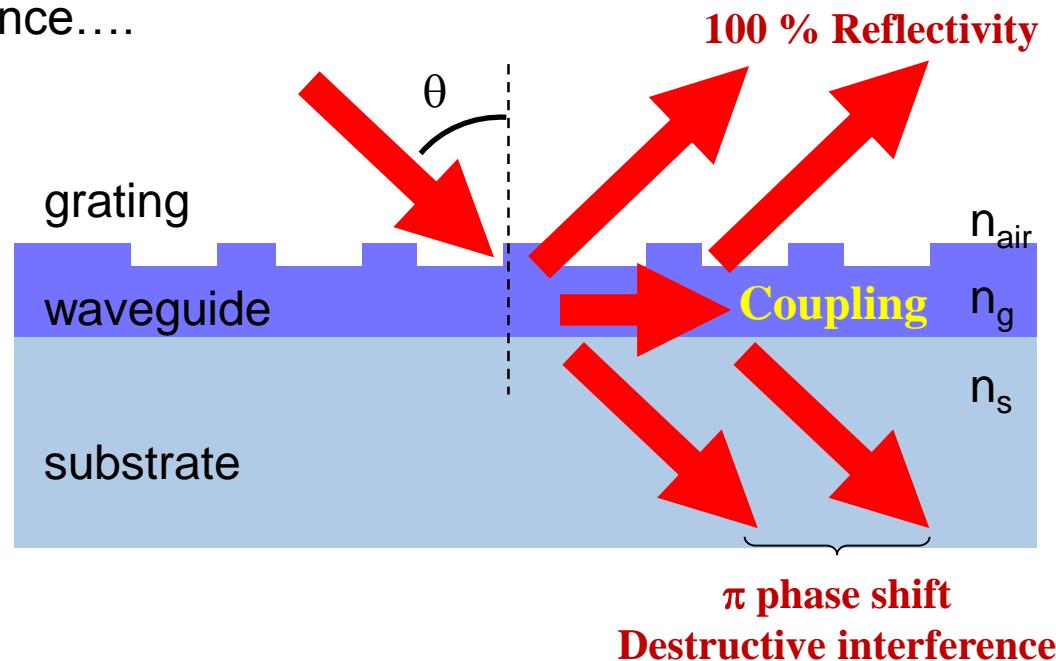


- ◊  $R_{azim} = 99.8\% \pm 0.2\%$  (measured)
- ◊  $R_{radial} = 90\% \pm 0.2\%$  (measured)
- ◊ Demonstration of up to **660 W** output power (Opt. Eff. ~ 45-50%),  $M^2 < 2.3$
- ◊ DORP (degree of radial polarization):  $98.5\% \pm 0.5\%$

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# Applications in high-power lasers

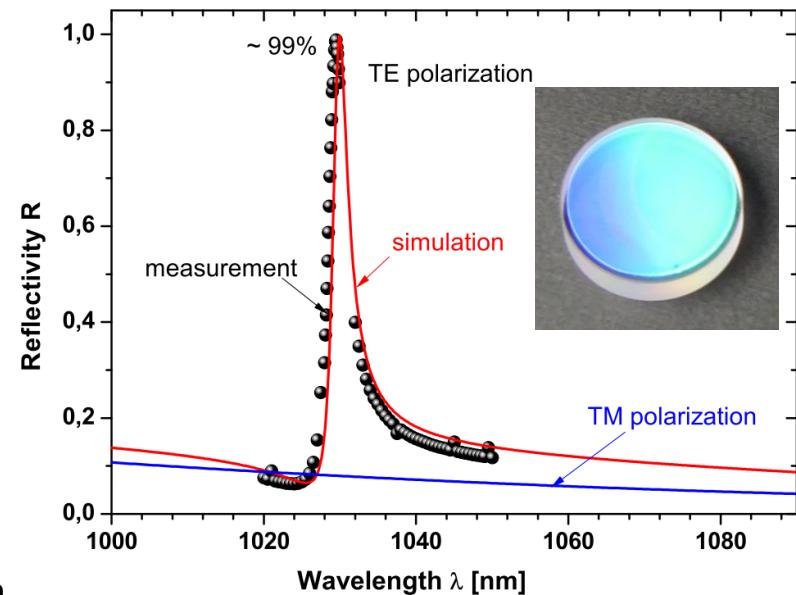
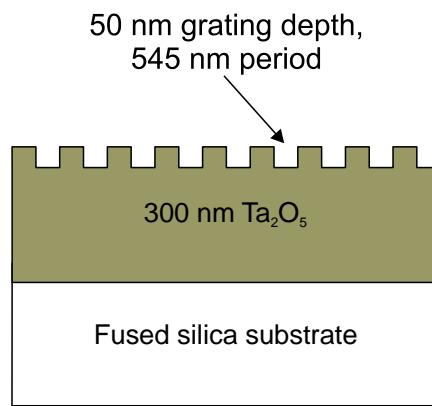
- ◆ Polarization and wavelength selective GWS: narrow bandwidth and linearly polarized thin-disk laser (**beneficial for SHG**)
- ◆ The resonant reflection effect\*
  - ◆ At resonance....



- ◆ Coupling condition
  - ◇  $\beta = k_{\text{inc}} + K_g$  i.e.
  - ◇  $N_{\text{eff}} = \sin\theta + m^* \lambda / \Lambda$

# Applications in high-power lasers

- ◆ Polarization and wavelength selective GWS: narrow bandwidth and linearly polarized thin-disk laser (**beneficial for SHG**)
- ◆ Resonant grating mirror: Single-layer corrugated waveguide
- ◆ 300 nm  $Ta_2O_5$  film ( $Ta_2O_5$ ) on fused silica substrate
- ◆ 50 nm binary grating etched from top



- ◆ Measured reflectivity at 1030 nm: **99%**
- ◆ Maximum power extracted: **70 W**, Optical efficiency: **24.3%** ( $M^2 \sim 1.1$ )
- ◆ Laser emission bandwidth (FWHM): **25 pm** ( $\sim 9$  GHz)
- ◆ Degree of linear polarization:  $> 99\%$

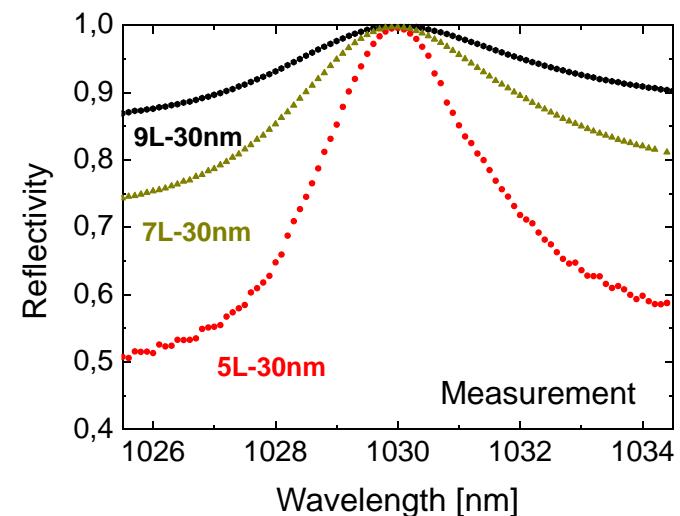
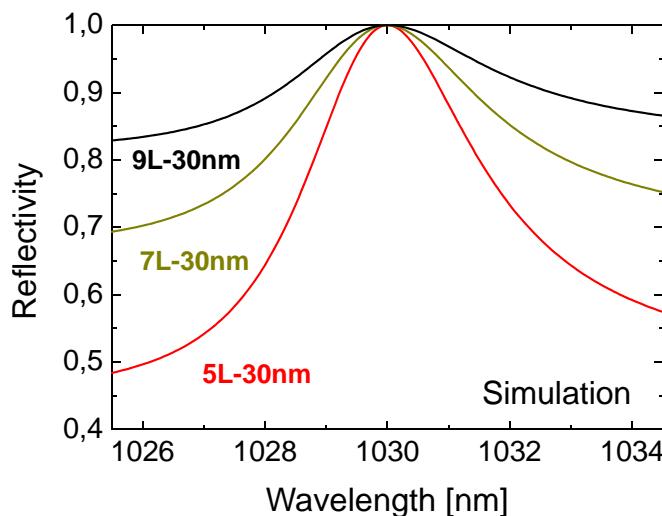
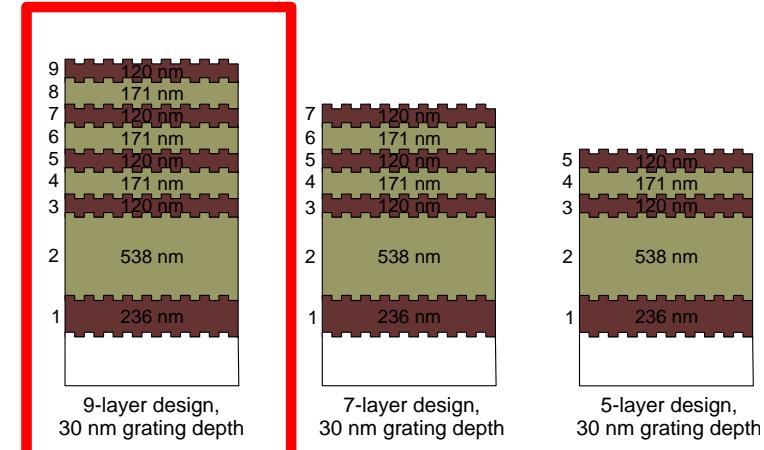


◆ Loss still high

M. Vogel, M. Rumpel, et al., Optics Express, 20(4), 4024-4031 (2012)

# Applications in high-power lasers

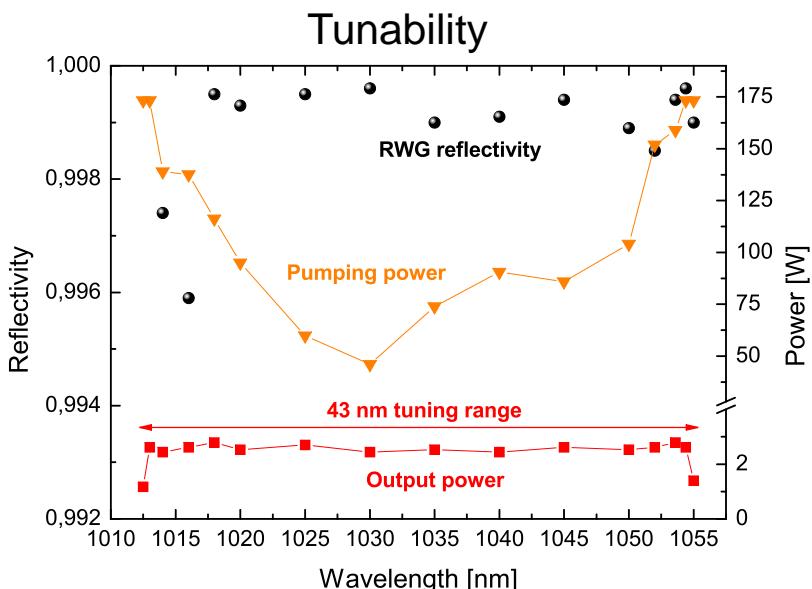
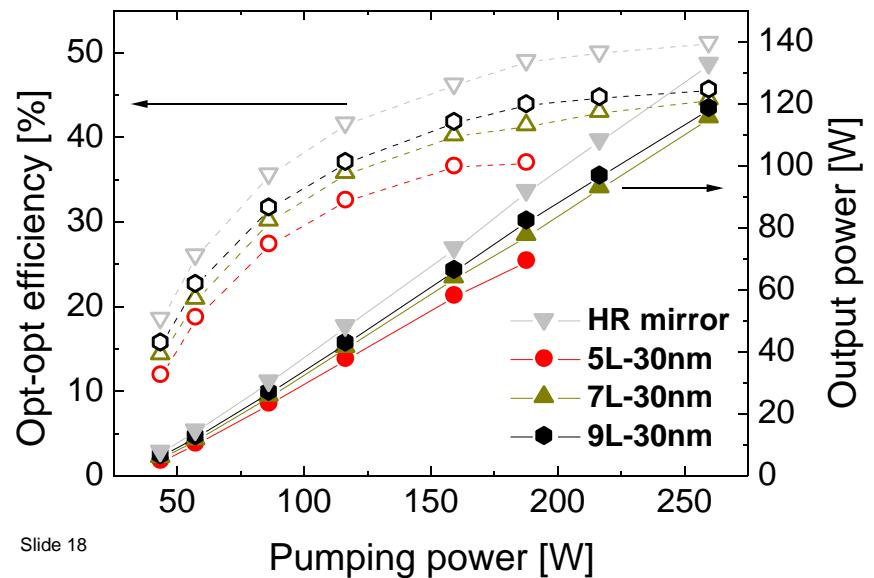
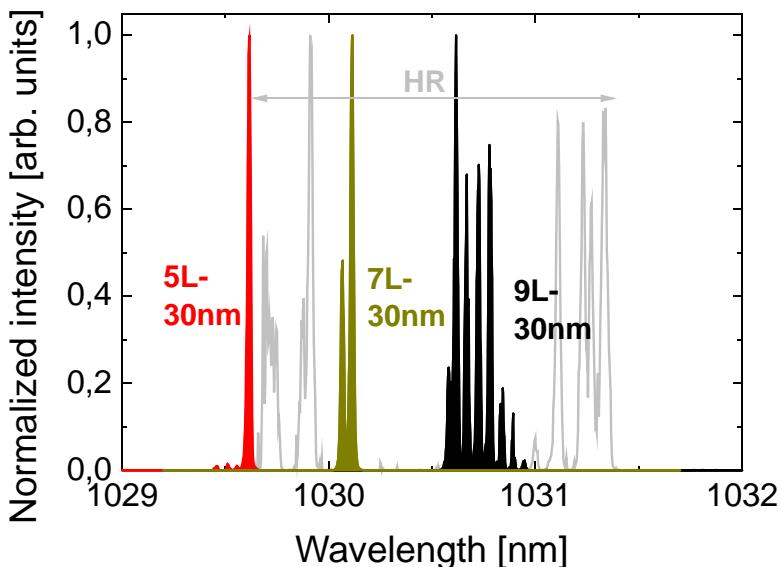
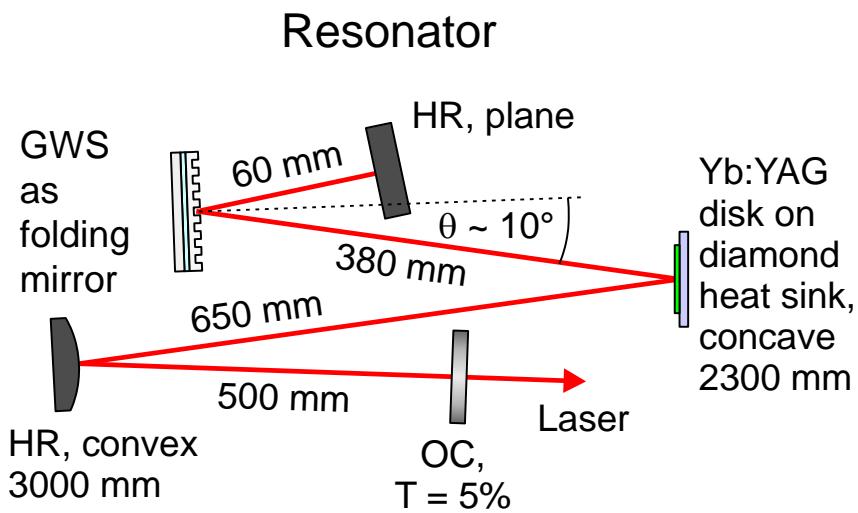
- ◆ Polarization and wavelength selective GWS: narrow bandwidth and linearly polarized thin-disk laser (beneficial for SHG)
- ◆ Combination of partial reflector and GWS (**PR=quarter-wave layers sequence**)
- ◆ GWS was designed to operate at an AOI~10°
- ◆ Measurement of reflectivity @ AOI~10°
  - ◆ 9L-30nm:  $R_{TE} = 99.9\%$
  - ◆ 7L-30nm:  $R_{TE} = 99.7\%$
  - ◆ 5L-30nm:  $R_{TE} = 99.6\%$



- ◆ Measurement accuracy  $\approx 0.2\%$

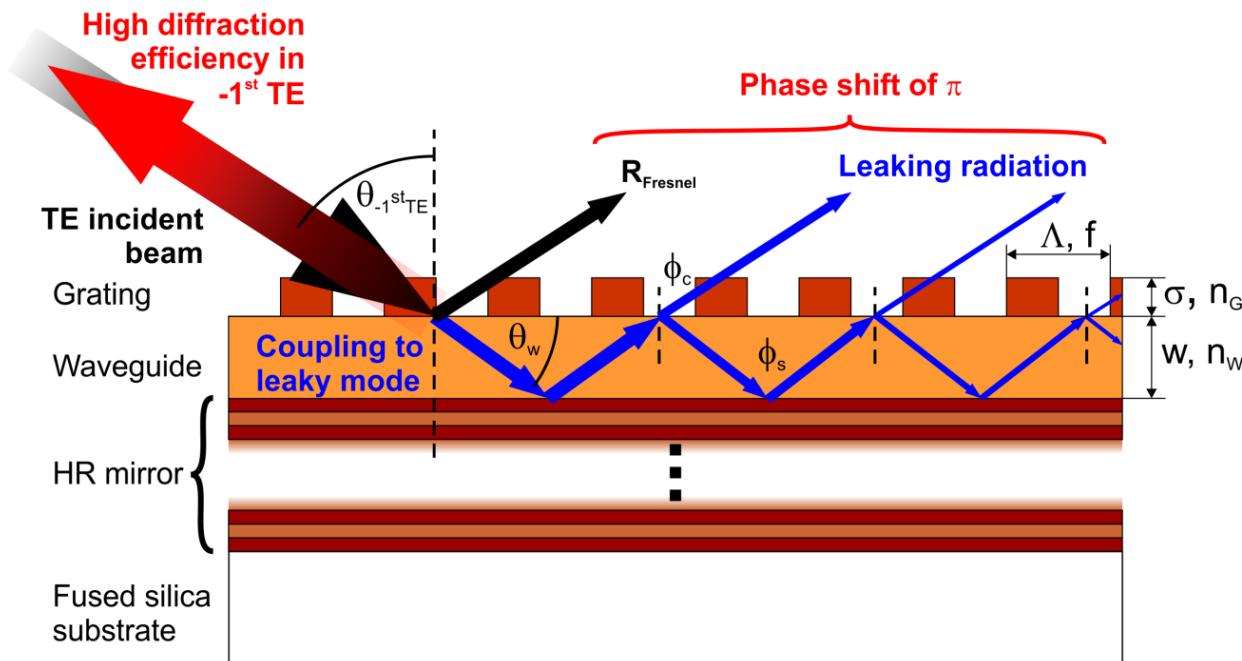
# Applications in high-power lasers

- Implementation in high-power CW fundamental mode thin-disk laser



# Applications in high-power lasers

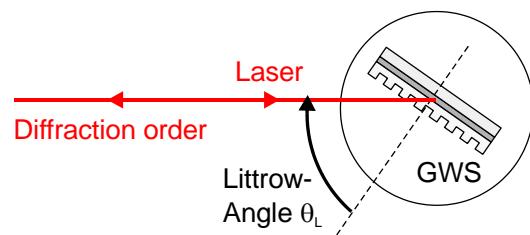
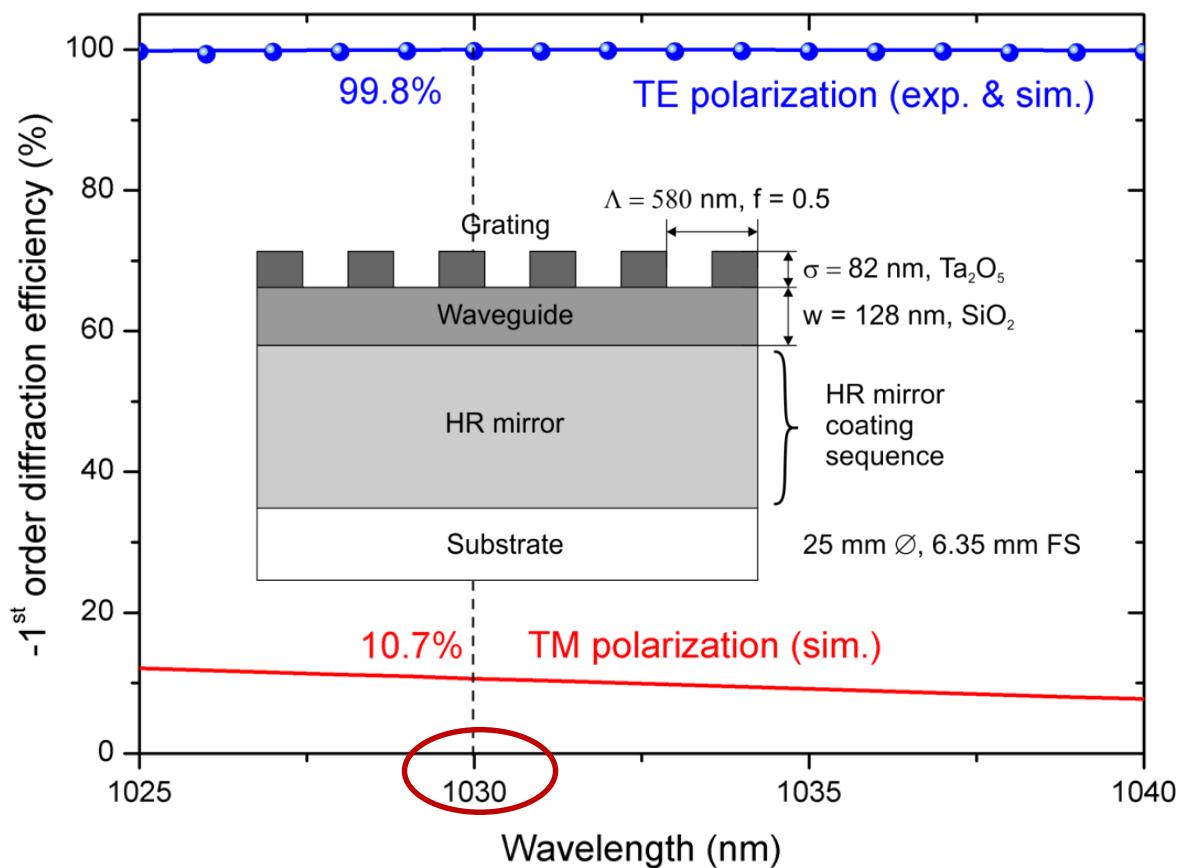
- ◆ Polarization and wavelength selective GWS: narrow bandwidth and linearly polarized thin-disk laser (beneficial for SHG)
- ◆ The resonant diffraction effect\*



- ◆ Grazing incidence: Coupling of leaky modes
- ◆ Grating: phase-shift  $R_{\text{Fresnel}} \leftrightarrow R_{\text{Leaky}}$
- ◆ Grating: -1<sup>st</sup> diffraction order in reflection
- ◆ All power directed to -1<sup>st</sup> diffraction order

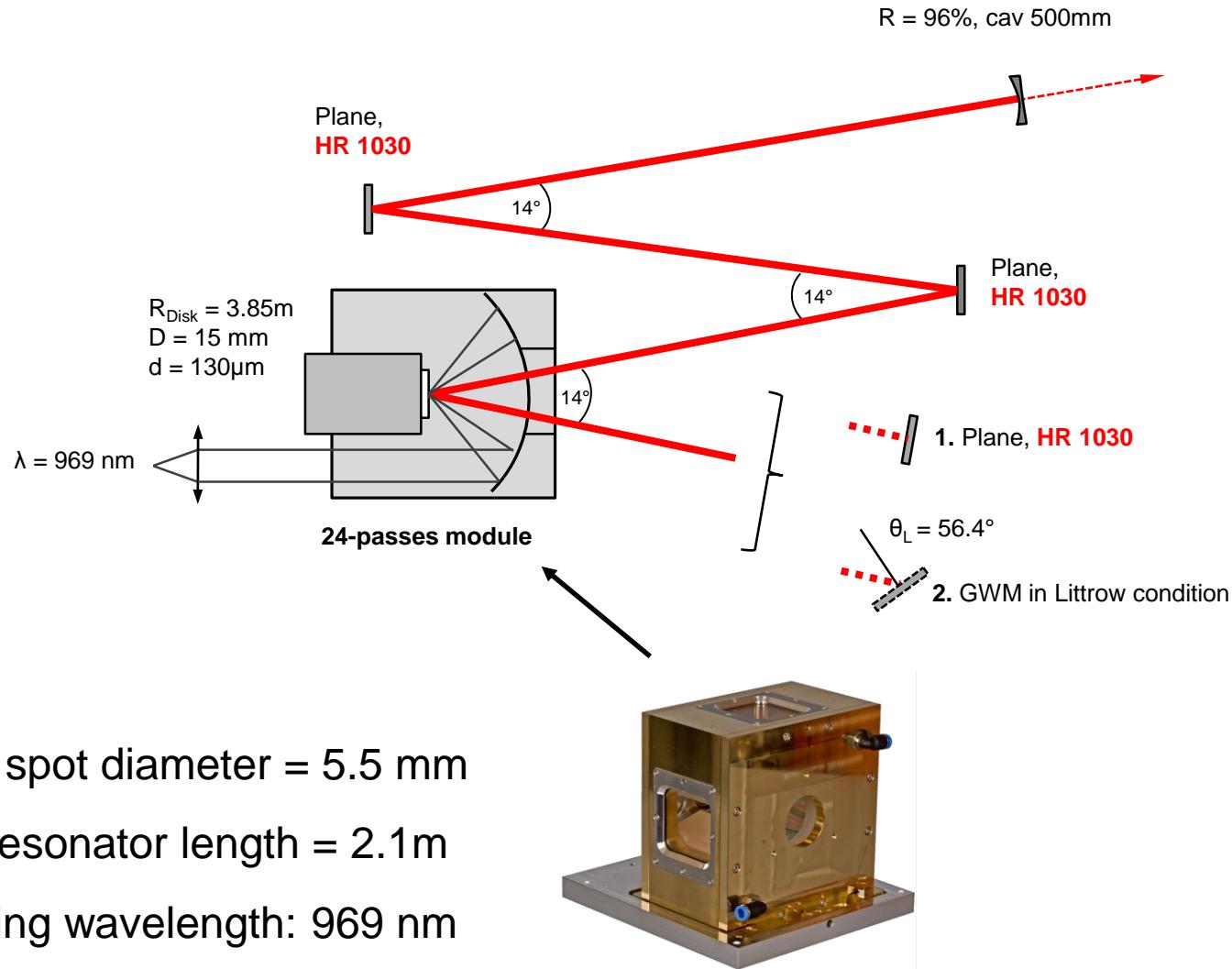
# Applications in high-power lasers

- ◆ The resonant diffraction effect:
  - ◆ Design and spectroscopic characterization (meas. diffraction efficiency)
  - ◆ High efficiency (99.8% measured) in the -1<sup>st</sup> order under Littrow angle



# Applications in high-power lasers

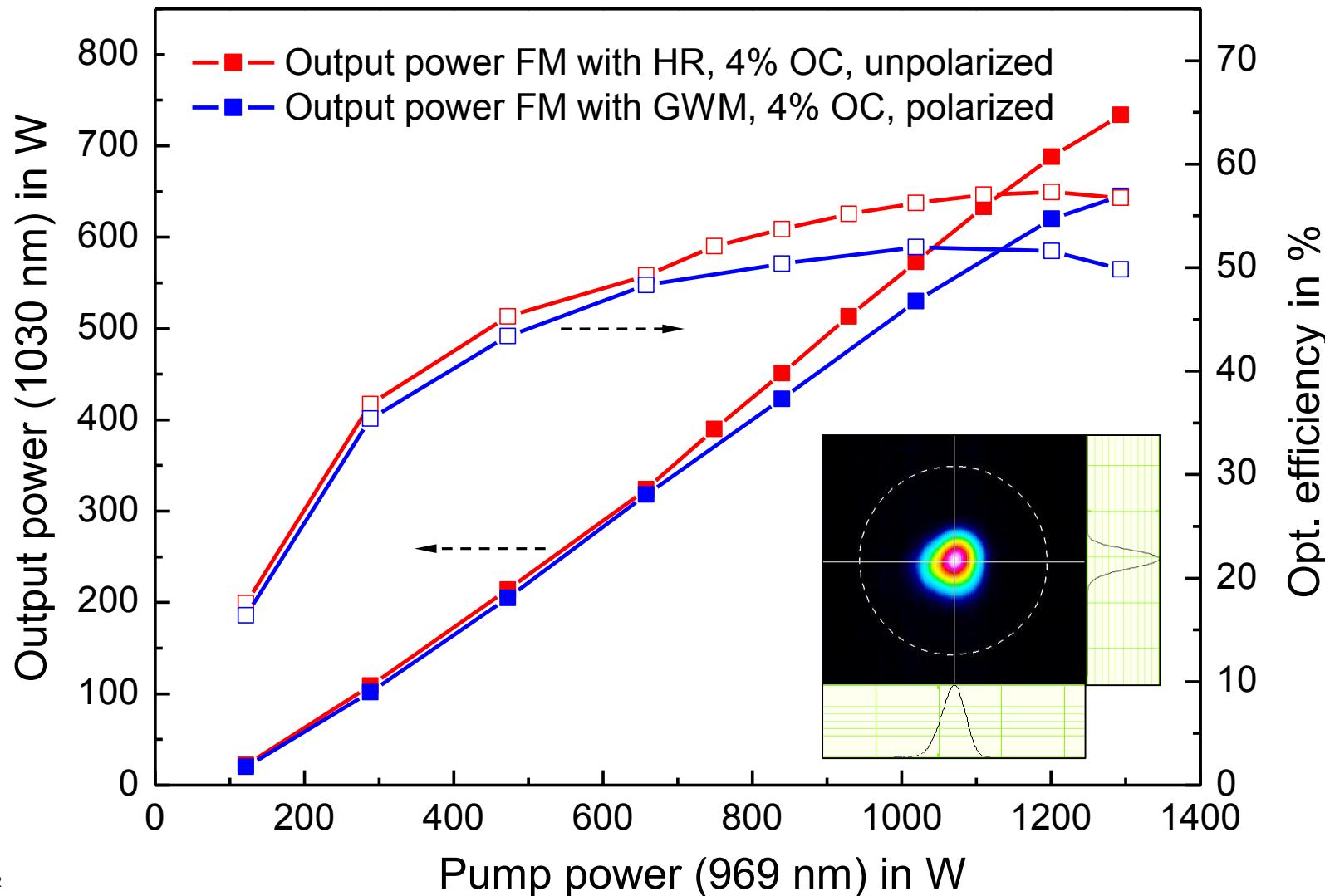
- Implementation in high-power CW fundamental mode thin-disk laser (**IR**)



- Pump spot diameter = 5.5 mm
- Total resonator length = 2.1m
- Pumping wavelength: 969 nm

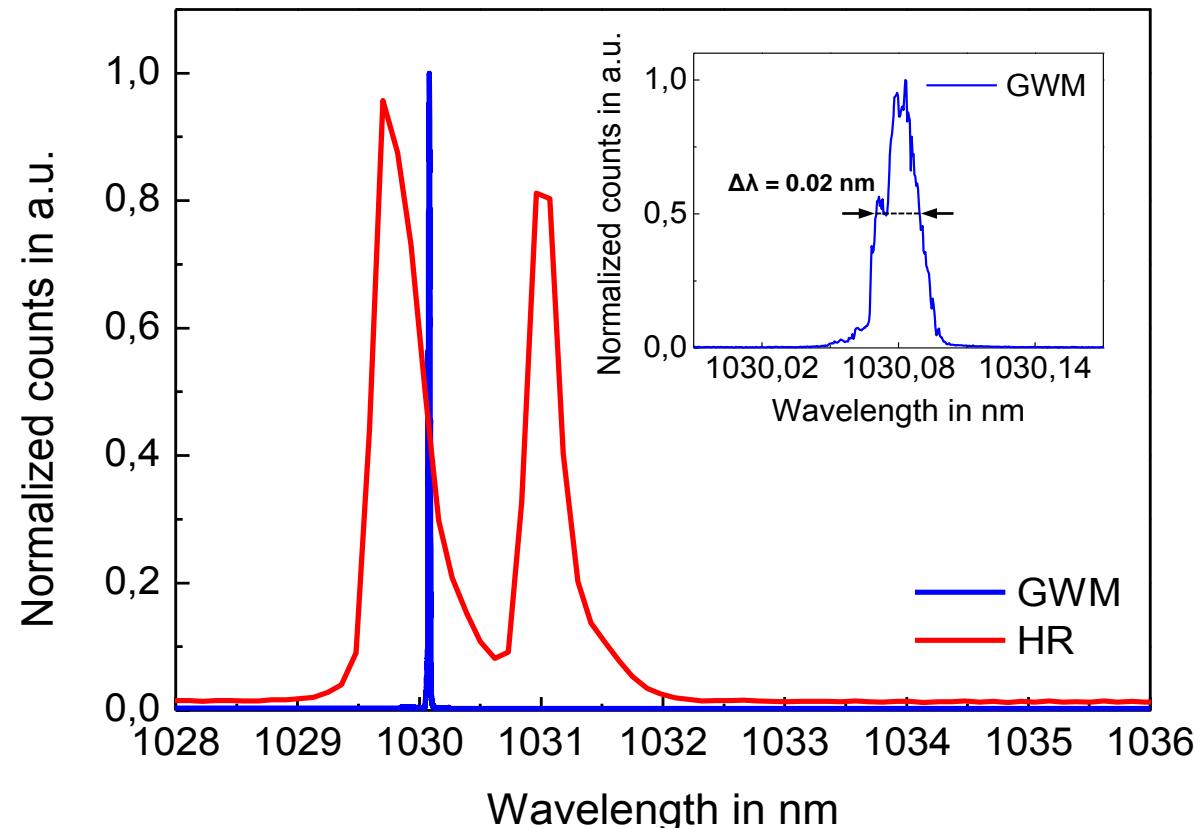
# Applications in high-power lasers

- ◆ High-power **CW fundamental mode** thin-disk laser (**IR**)
- ◆ **Grating: 620W Output @ 1.2kW Pump,  $\eta_{\text{opt}} \sim 51.6 \%$ ,  $M^2_x = 1.33$  ;  $M^2_y = 1.22$**



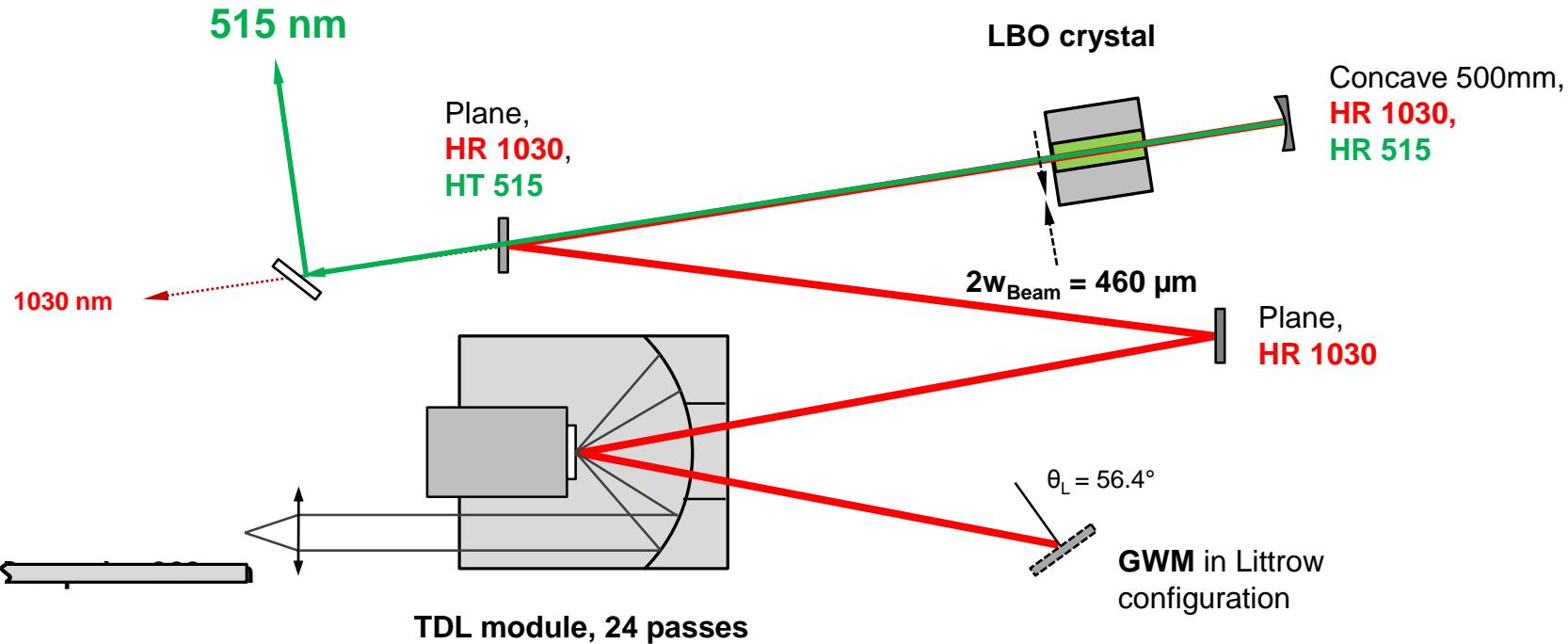
# Applications in high-power lasers

- ◆ High-power **CW fundamental mode** thin-disk laser (**IR**)
- ◆ Laser emission spectra (HR/ GWM:  $M^2 < 1.3$ )
- ◆ **> 200 kW/cm<sup>2</sup>** CW intra-cavity power density on grating mirror surface at **620 W** output power and 4% OC transmission (15.5 kW intra-cavity power)
- ◆ Measured **DOLP > 99.8%**

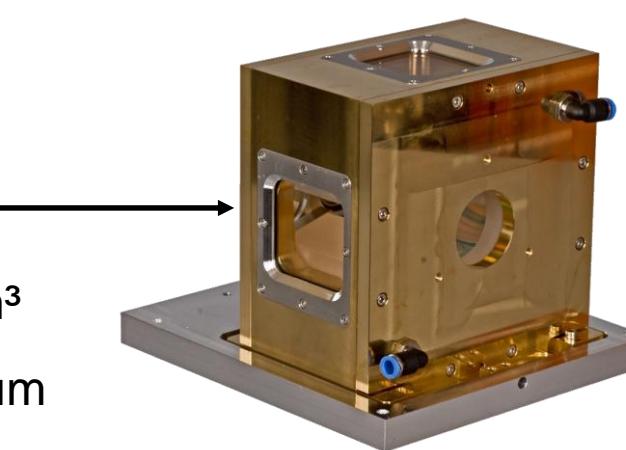


# Applications in high-power lasers

- ◆ High-power CW fundamental mode thin-disk laser (**SHG – Green**)

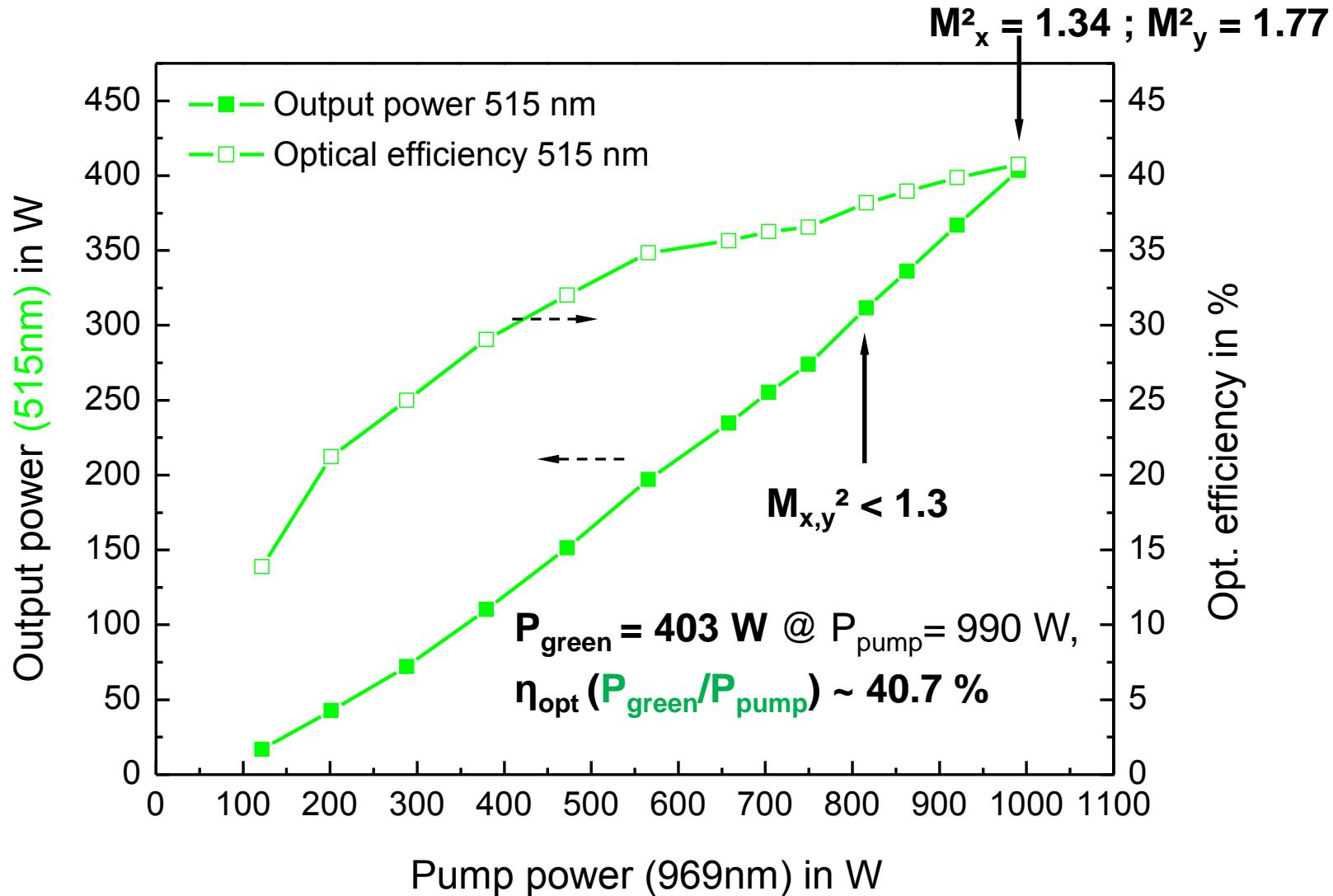


- ◆ Pump spot diameter = 5.5 mm
- ◆ Total resonator length = 2.1 m
- ◆ Pumping wavelength: 969 nm
- ◆ LBO: Type I (CPM), (4x4x15) mm<sup>3</sup>
- ◆ Beam diameter in the LBO: 460  $\mu\text{m}$



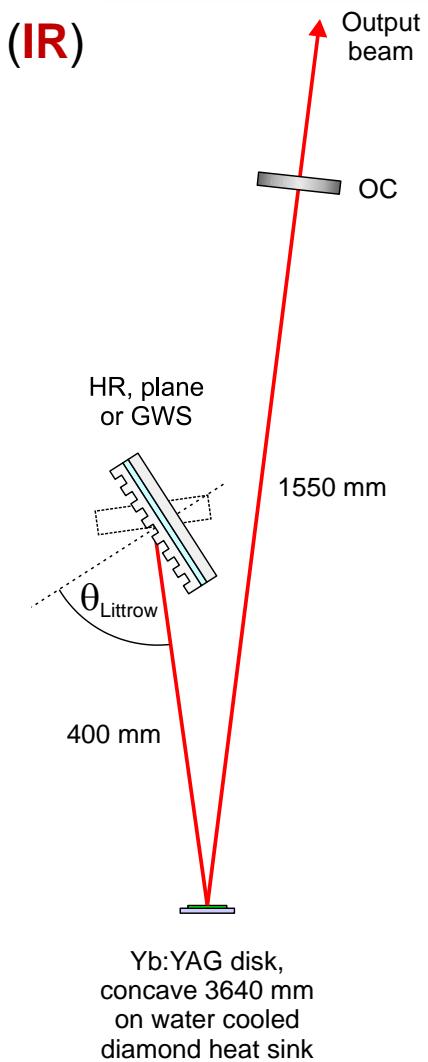
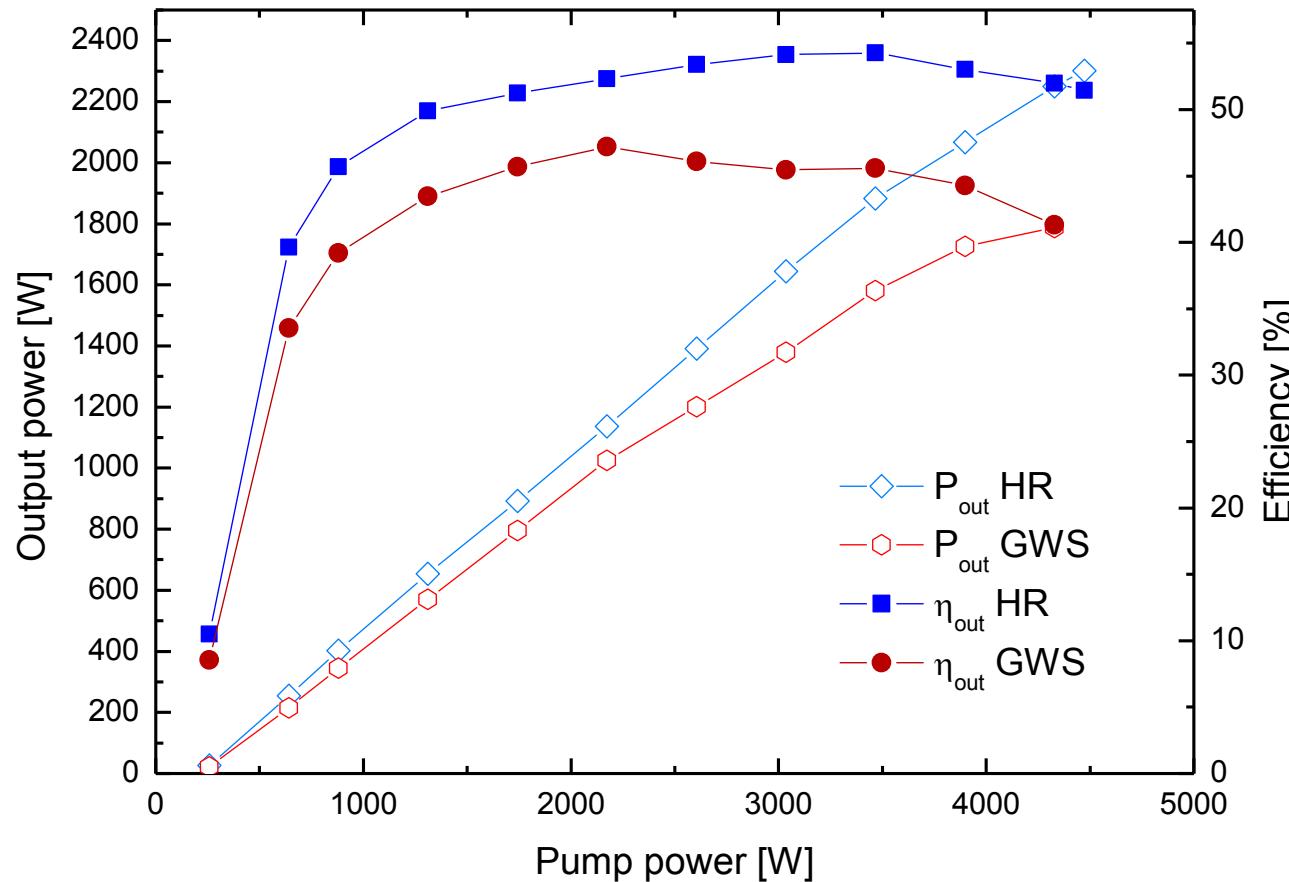
# Applications in high-power lasers

- High-power CW fundamental mode thin-disk laser (**SHG – Green**)



# Applications in high-power lasers

- ◆ Implementation in high-power CW multimode thin-disk laser (**IR**)
  - ◆ Qualification tests at very high-power

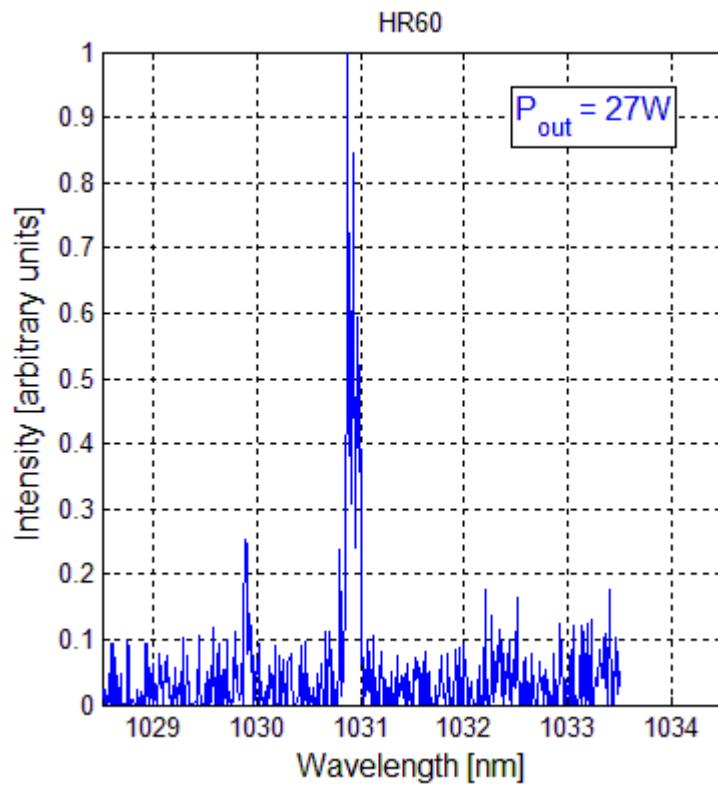


- ◆ Up to **1788W** ( $>125\text{kW/cm}^2$ ) reached without damage of the grating!

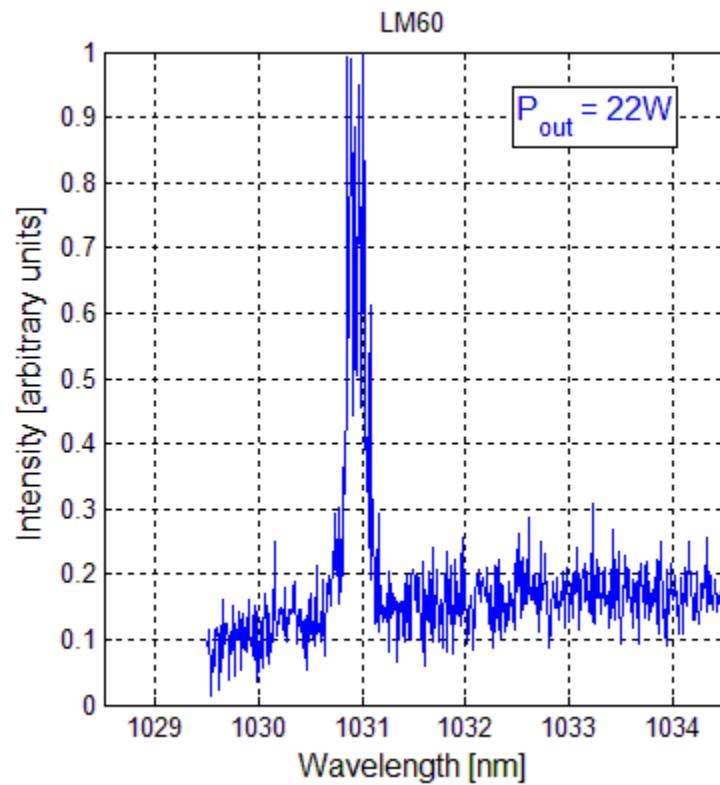
# Applications in high-power lasers

## Laser emission spectra for HR and GWS

HR



GWS



→ Wavelength selection + stabilization with intra-cavity GWS

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## Conclusion

- ◆ GWS enables the generation of high-power beams with radial polarization
- ◆ High-power fundamental mode and multimode SHG in thin-disk laser demonstrated using a GWS as polarization and wavelength selective device
  - ◆ GWS enables efficiency increase when compared to standard approaches (etalon, TFP)
  - ◆ **TEM<sub>00</sub>: P<sub>515nm</sub> = 403 W → 40.7% opt. efficiency**
  - ◆ **MM: P<sub>515nm</sub> = 1080 W → 39.5% opt. efficiency**

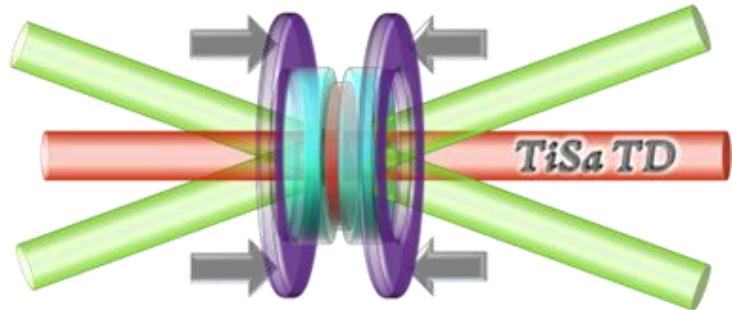
## Outlook

- ◆ LIDT experiments
- ◆ Further power scaling (**green**) TEM<sub>00</sub> > 1 kW & > 2 kW in MM operation

# Acknowledgment



Bundesministerium  
für Wirtschaft  
und Energie



GA n°. 619177

**Thank you for your attention**