





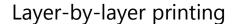
## Volumetric 3D Printing

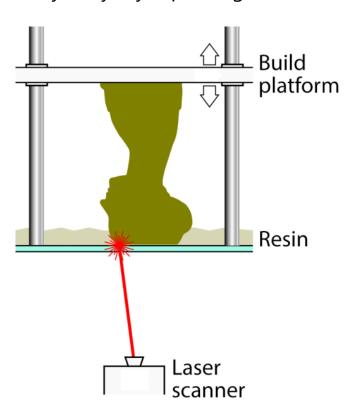
June 19th, 2019

Damien Loterie (speaker) Paul Delrot Christophe Moser

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### Existing 3D printers are actually 2D printers.



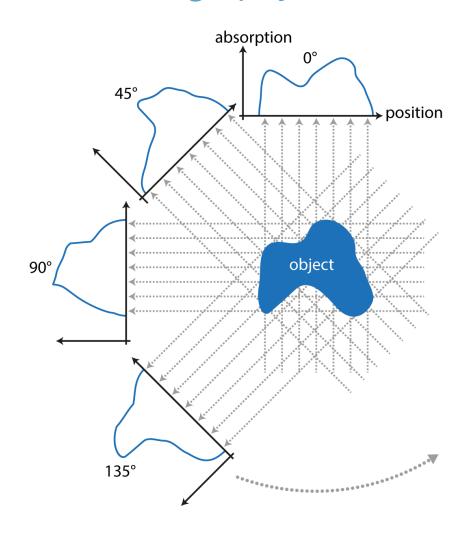


10 - 300 mm per hour

## Volumetric 3D printing is inspired by medical tomography.



CT scanner



#### Radon transform

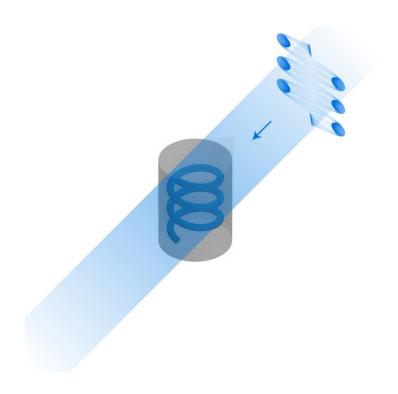
(relates an object and its projections)

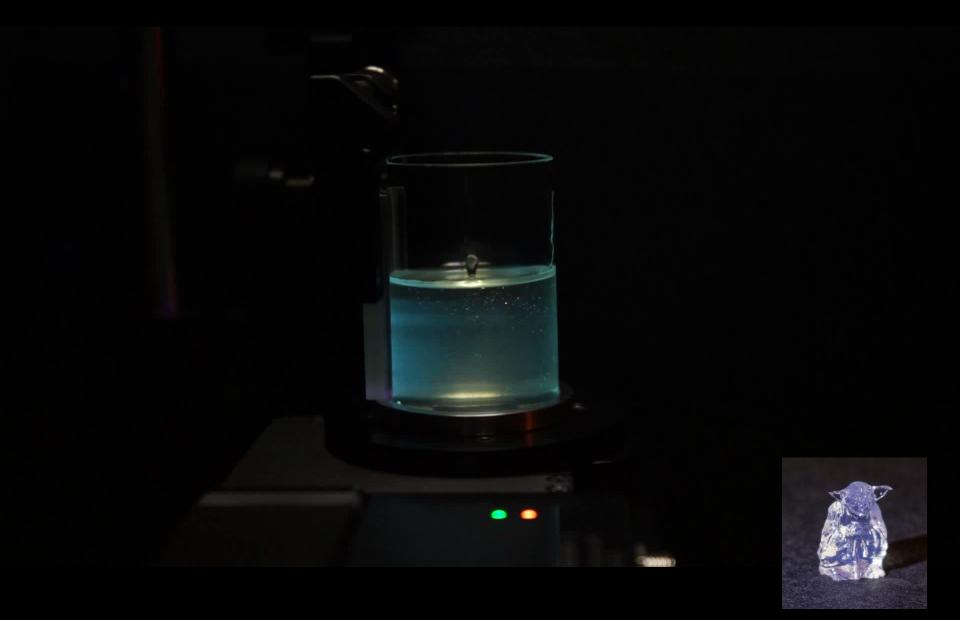
# The object is created by projections through the entire *volume* of the resin.





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Full video: go.epfl.ch/vol3d

## Results with hard acrylics



Yoda



Car



Spring



Notre Dame



**BCC** structure



Ear canal imprint (for hearing aids)

### Results with silicone

Soft hearing aid shell



Main cavity
Side vent

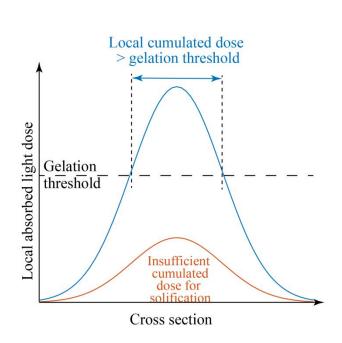
Arterial junction model



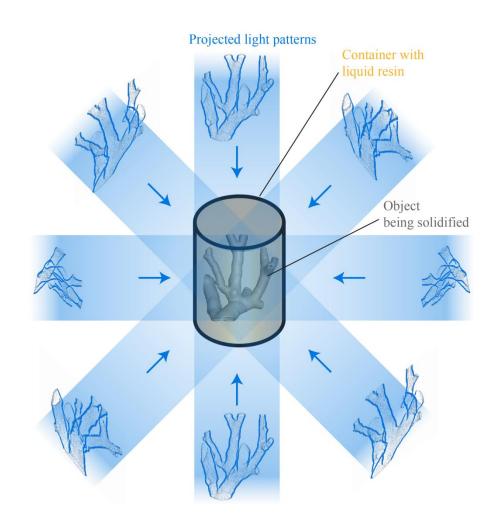




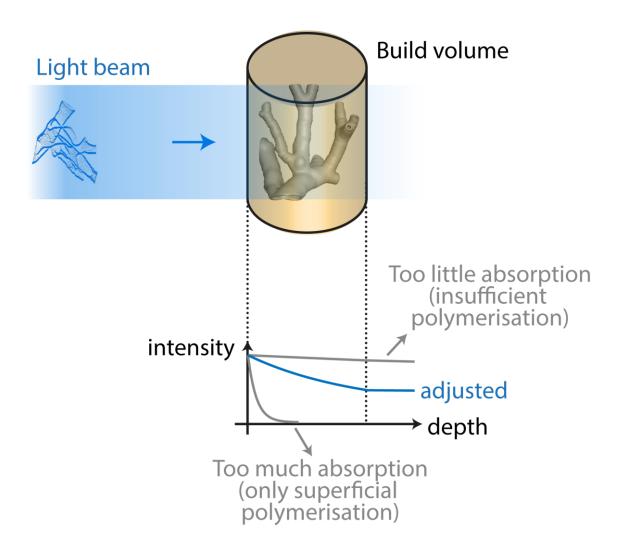
# The solidification is confined by exploiting the polymerization threshold.



The gelation threshold allows to solidify a local polymer volume through cumulative irradiation



# The absorption of the resin is adjusted for the size of the build volume.



## **Business application**

#### Consumers want products tailored to them ...





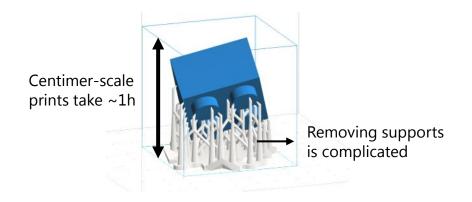


Custom shoes or insoles



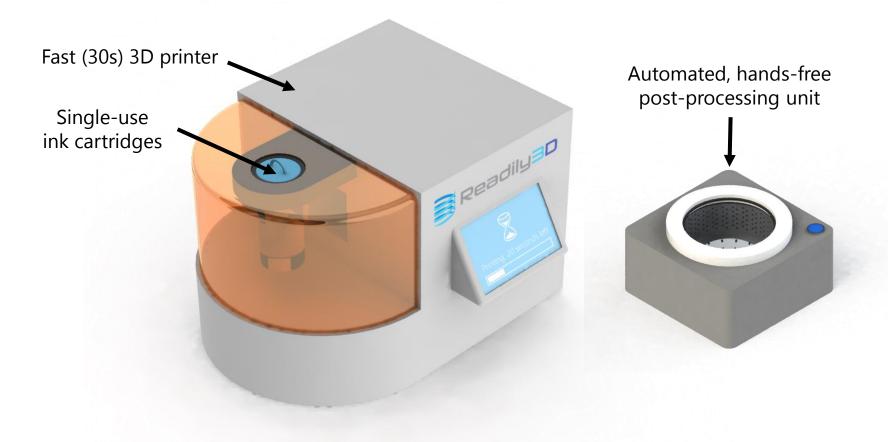
Custom jewelry

... but conventional 3D printing requires skilled operators and long turnaround times.



## Our vision

Readily3D: a volumetric 3D printing system directly usable in shops.



### Team



#### Damien Loterie, Co-founder & CEO

Graduated from EPFL in 2017 with a PhD in microenginering. He developed Readily3D's algorithm for volumetric 3D printing. After having secured initial funding for Readily3D, Damien now works on establishing new business partnerships.



#### Paul Delrot, Co-founder & CTO

Holds a PhD in Photonics from EPFL. During his PhD, Paul pioneered micro-additive manufacturing through endoscopic probes. Paul co-authored 8 publications and 3 patent applications. He developed the resins for Readily3D and is building our first portable prototype.



#### Christophe Moser, Co-founder & advisor

Professor at EPFL and entrepreneur. Chris co-founded and was CEO of Ondax (California) from 2000 to 2010 (sold to Coherent in 2018). At EPFL he co-founded Composyt Light Labs (sold to Intel in 2014). He advises us and finds resources for the project via his network.

New team members (2019):

**Dr. Nikolaos Nianias**, polymer scientist. EPFL/Max Planck PhD graduate.

**Dr. Harry van der Laan**, polymer scientist. University of Michian PhD graduate.

## Support



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