

Industrial View

Optical Gas Sensing in Switzerland

Bert Willing
Manager R&D, Rüeger SA

Present Landscape



NO_x by chemiluminescence



Industrial Analyzers from UV to IR



Laser Gas Detection (NH₃ / CH₄ / HF / ...)

- *Past:*

Aritron

(integrated into MSA)

Omnisens

(changed product)

Optical Gas Sensing in Switzerland

Example: LGD Sensors by Axetris

Selectivity

Initial target:

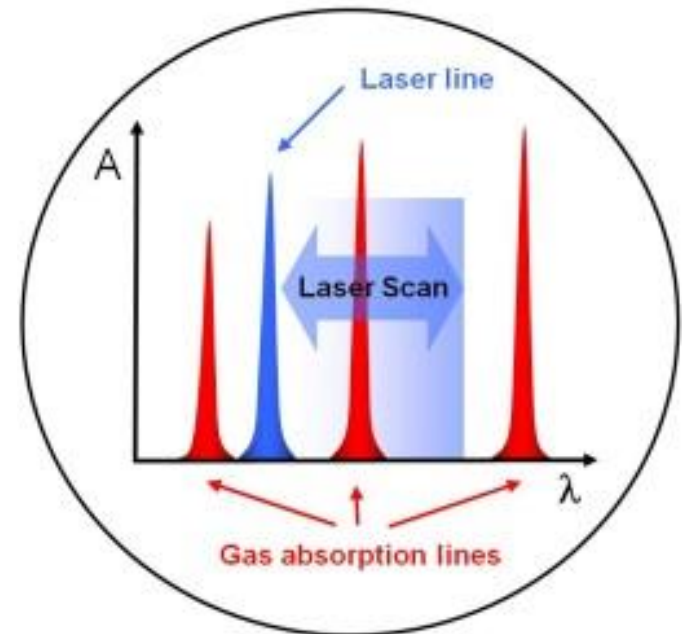
Sensitivity

Low-cost gas sensors for Japanese households

$\text{CH}_4 / \text{CO}_2 / \text{CO}$, no x-sensitivity to ethanol, \$50 at 500k p.a.

Approach:

- **LGD is highly selective and sufficiently sensitive to CO**
- **Lasers (VCSEL, DFB) at 500k p.a. should be < €5**



Example: LGD Sensors by Axetris

**Re-Adjusted Target:
Ammonia Sensors for Safety**

- **Annual market around 30k**
- **Electrochemical sensors drift and die**
- **Better performance & longer lifetime should allow price premium**
- **Significant interest from 2 biggest gas sensor manufacturers**
- **Promising results from proof-of-concept**

Lifetime

No Drift

Cost of Ownership

Example: LGD Sensors by Axetris

A Long Road from Feasibility to Product

4 weeks

1. Proof-of-Concept



1 year

2. Detection limit 1 ppm NH₃ in the lab



4 years

3. Detection limit 1 ppm from -40°C to 60°C



- Optical interference noise >> measurement range
- Laser packaging, optical components, thermal stabilization, calibration routines



x years

4. Detection limit 1 ppm from -40°C to 60°C for every sensor built



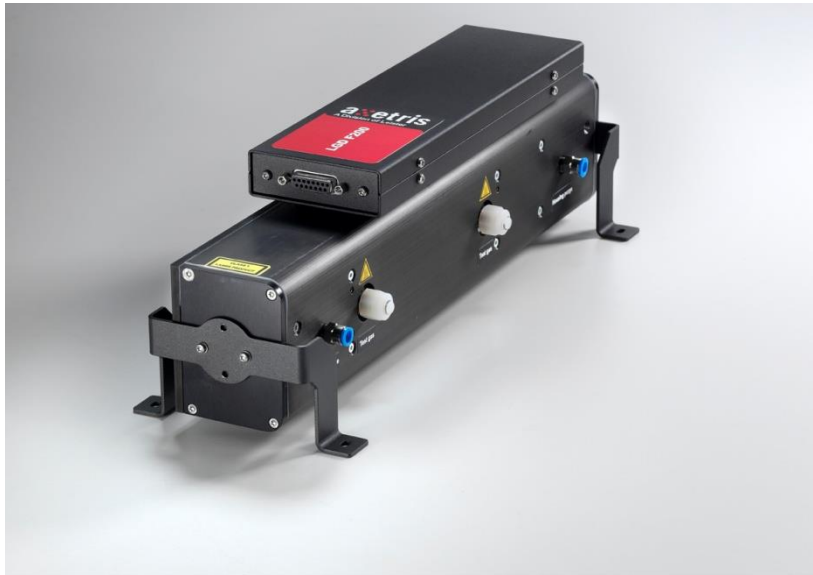
Example: LGD Sensors by Axetris

A Long Road from Technology to Market

- *There is no price premium for safety sensors*
- *Laser prices stay high as long as volumes are low*
- *Temperature stabilization excludes portable sensors*
- *No USP, no sale : turning towards process control*
- *Adding sampling technology / application-specific know-how*
- *Second source for key components*

Example: LGD Sensors by Axetris

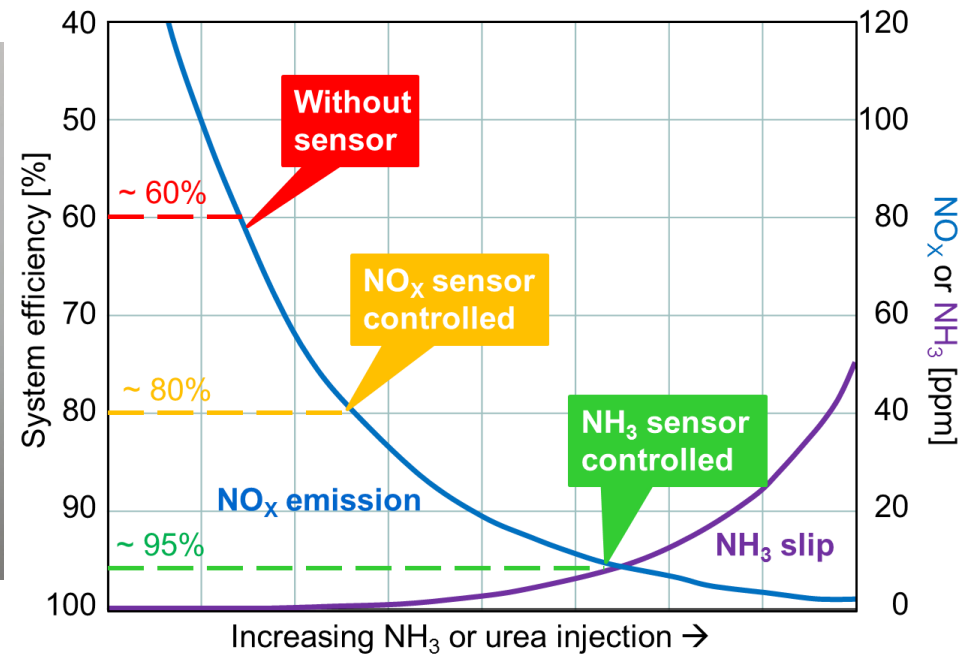
A Long Road from Technology to Market



Optical Gas Sensing in Switzerland

Example: LGD Sensors by Axetris

Typical Application: SCR Efficiency

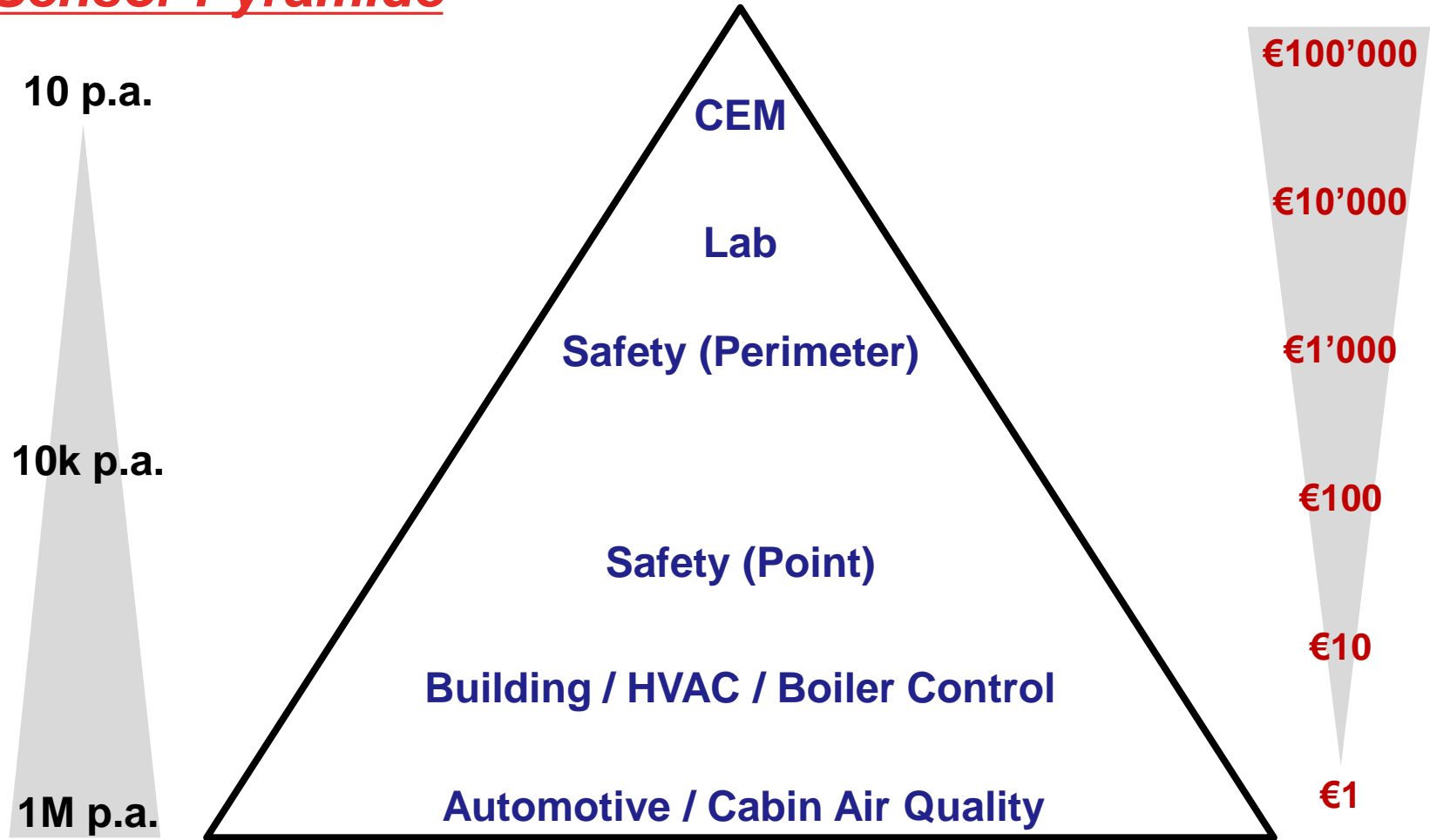


Lessons Learned

- *Optical sensors always carry a premium on price & power consumption*
- *The premium brings non-contact, stability, selectivity, speed*
- *Where the customer needs the added value?*
- *Safety sensors don't sell – there is always a cheaper one around. **Nobody cares about performance.***

Optical Gas Sensing in Switzerland

Gas Sensor Pyramide



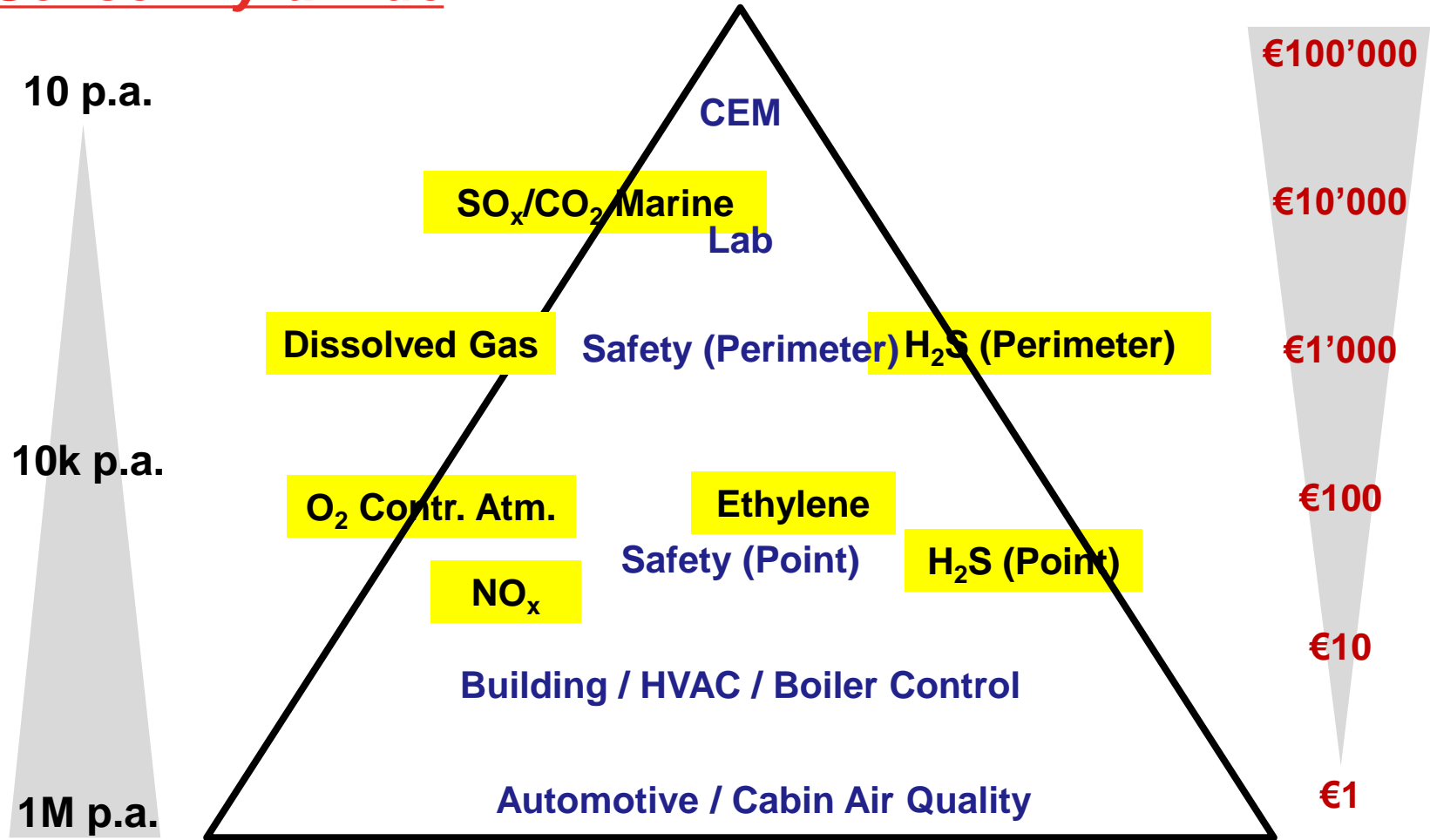
Volume Opportunities for Optical Gas Sensor

- **NO_x on diesel engine exhaust (all markets)**
 - Surface sensors don't last and are x-sensitive
- **O_2 in controlled atmosphere containers**
 - 10 years lifetime, no drift
- **Ethylene for commodities**
 - No x-sensitivity to ethanol
- **H_2S in refineries, gas wells (point & perimeter)**
 - Desert climate runs electrochemical sensors dry
- **SO_x/CO_2 on marine diesel engines**
 - Massive legal pressure
- **Dissolved gas on power transformers**



Optical Gas Sensing in Switzerland

Gas Sensor Pyramide



What Does it Take to Access Volume Opportunities ?

- ***Market Approach instead of Technology Approach***
 - ***USP is absolutely essential***
 - ***The sensor needs to solve an existing problem***
 - ***It must enable the customer to reduce costs, or to increase turnover***
 - ***Customers care about value and price, not about technology***
 - ***There is no such thing as « nice to have »***
- ***Limited Customization***
 - ***Gas sampling technology is another know-how than gas sensing***
 - ***Customization is expensive and/or eats margins***

What Does it Take to Access Volume Opportunities ?

- **Low-Cost Light Sources (and Detectors)**
 - *Light sources need to be supported by other markets (i.e. UV-LED's for water disinfection)*
 - *« Fancy » light sources lead to chicken & egg situation
→ no chicken, and no egg*
 - *Second source for key components, stability of suppliers*

- **Simple & Robust Calibration**
 - *Significant cost factor*
 - *Single point or span & slope*
 - *Make sensors interchangeable*

Bottom Line

- *Optical Gas Sensors in Switzerland is a small environment*
- *Large community of suppliers for key components*
- *OGS for volume applications not established yet*
- *Price is not an USP*
- *OGS need to provide significant added value*
- *There are volume applications potentially accessible for OGS*