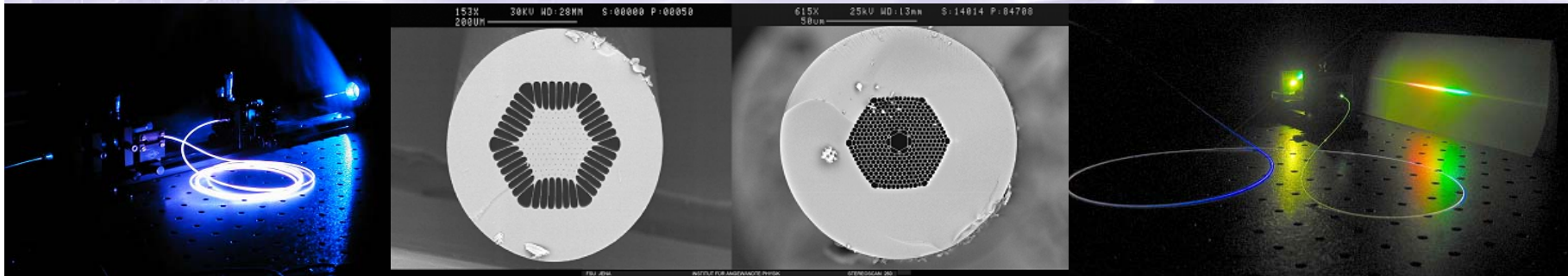




seit 1558

Friedrich-Schiller-Universität Jena



## *High power fiber lasers and amplifiers*

**Jens Limpert**

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+49 (0) 36 41. 947 811  
+49 (0) 36 41. 947 802



**Institute of Applied Physics**

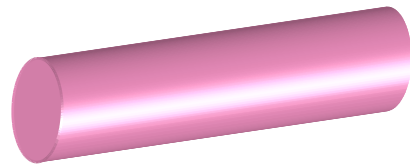
## Outline of the talk

### *High power fiber lasers and amplifiers*

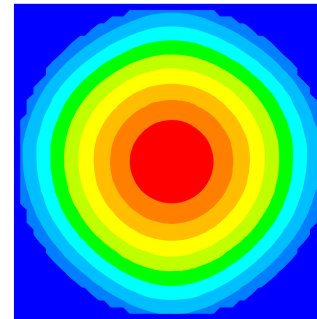
- Properties of Fiber Lasers
- Advanced Fiber Designs
- Selected Experiments of High Power Fiber Lasers
- Conclusion and Outlook



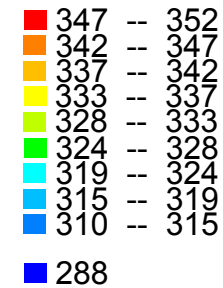
# Solid-State Laser Concepts



rod



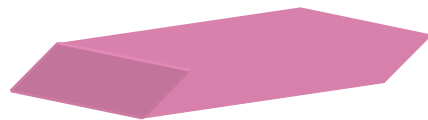
temperature [K]



→ **power dependent** thermal lensing and thermal stress-induced birefringence



disk



slab



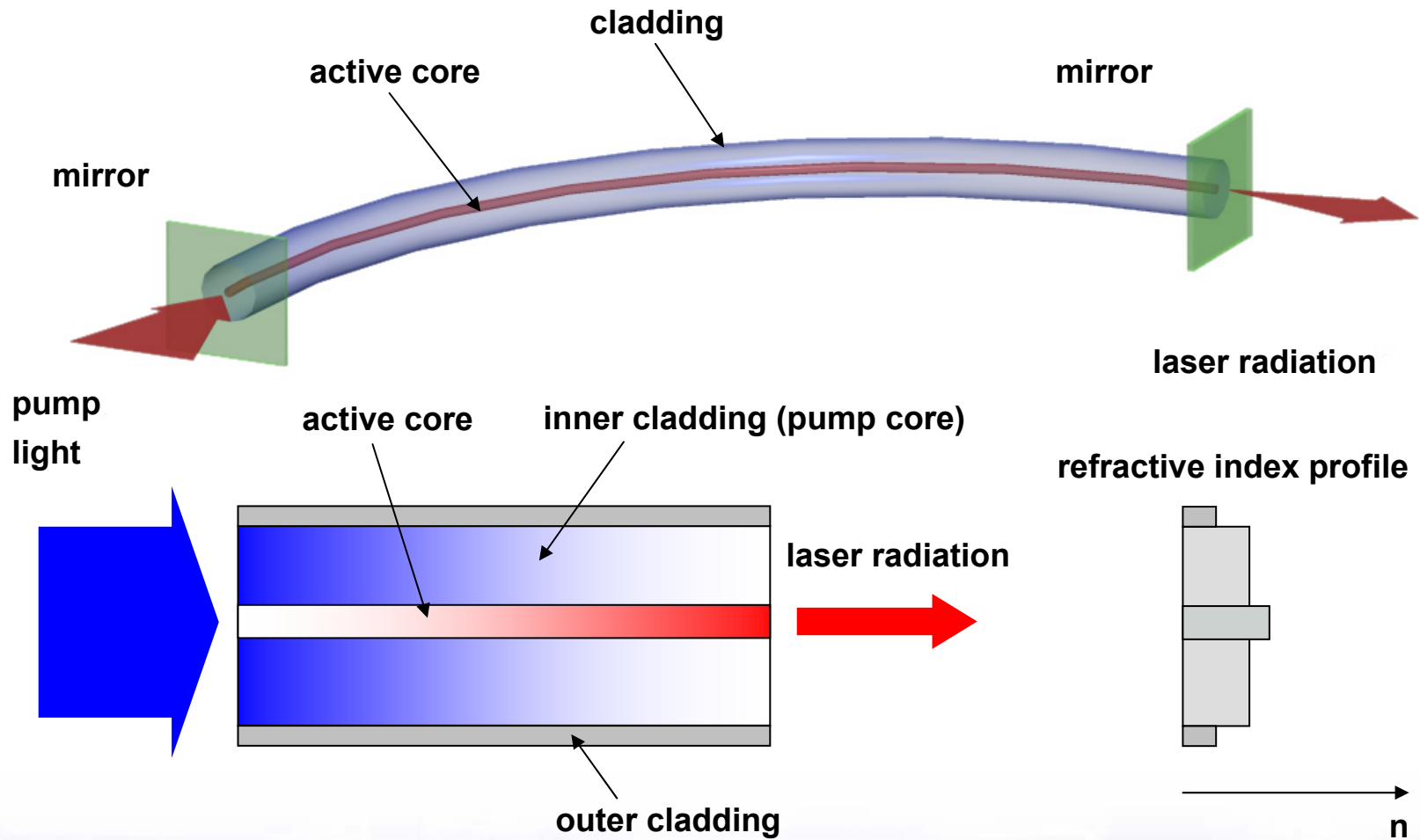
fiber



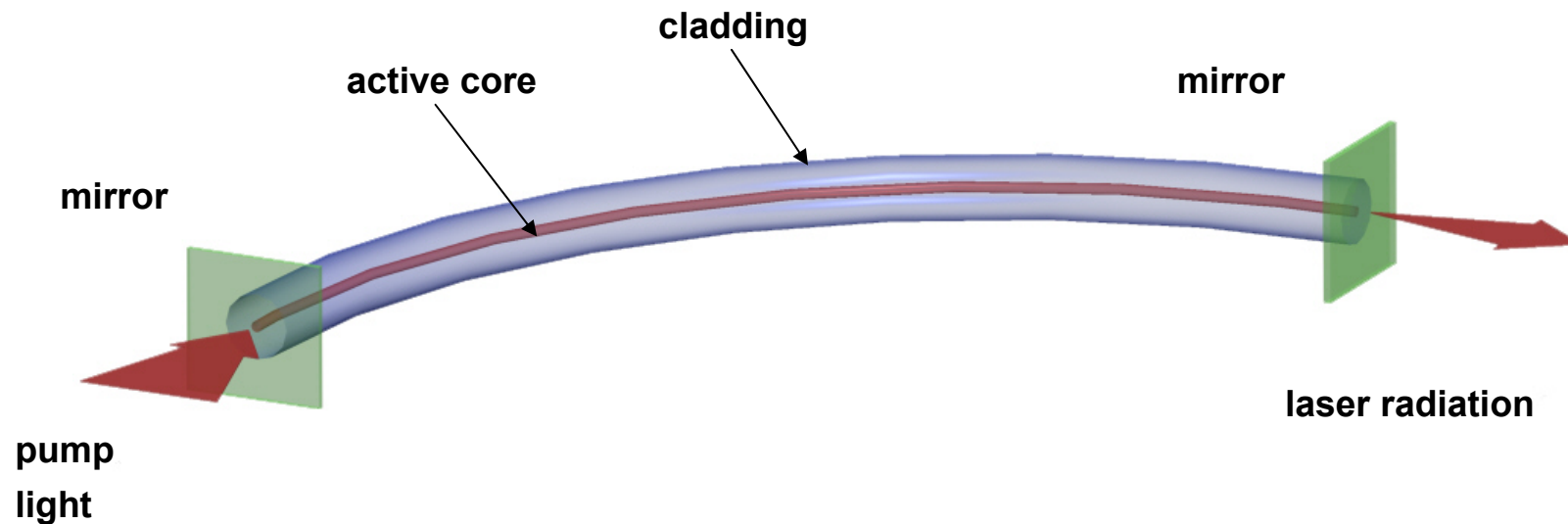
→ reduced thermo-optical distortions



# Double-clad fiber laser



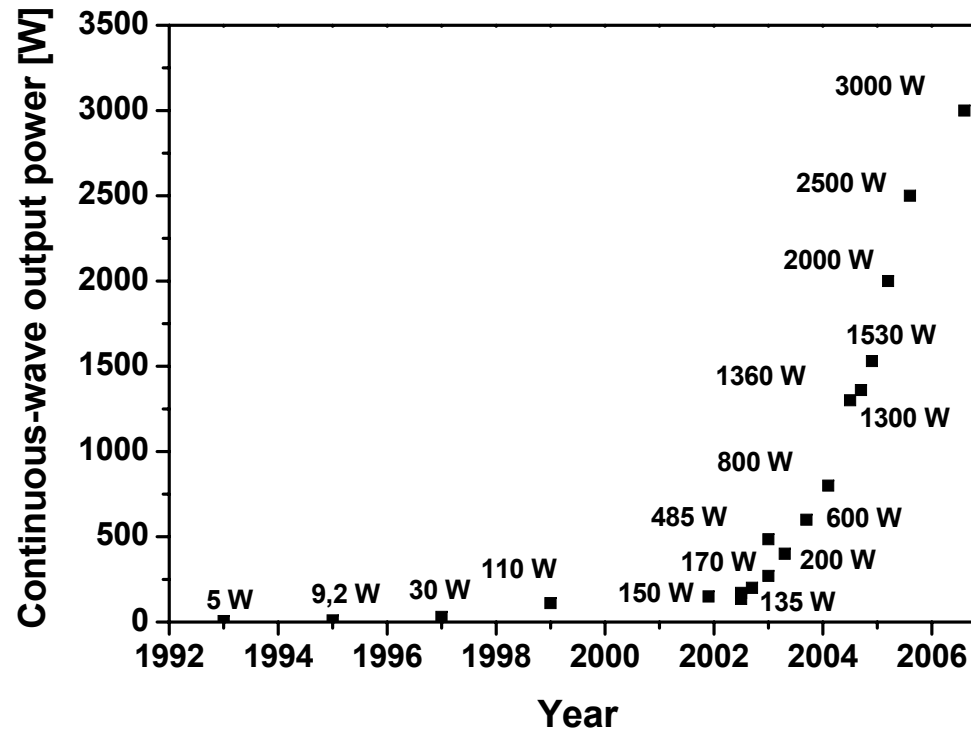
# Properties of Rare-Earth-Doped Fibers



- no or reduced free space propagation
- immune against thermo-optical problems
- excellent beam quality
- high gain
- efficient, diode-pumped operation



# Power evolution of single-mode fiber lasers



V. Fomin et al, "3 kW Yb fibre lasers with a single-mode output," International Symposium on High Power Fiber Lasers and their applications (2006)



# Performance-limiting effects

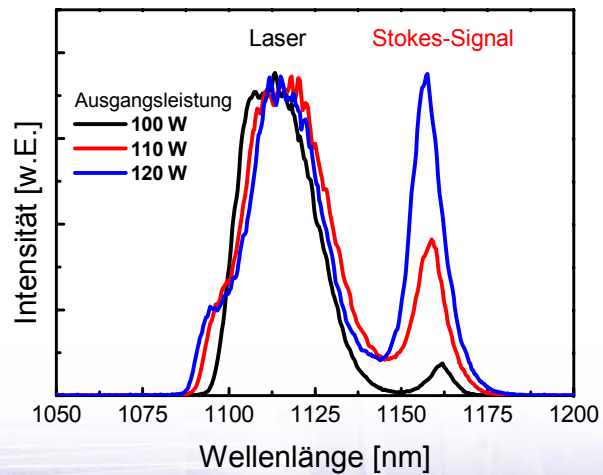
## End-facet damage



## Thermal effects

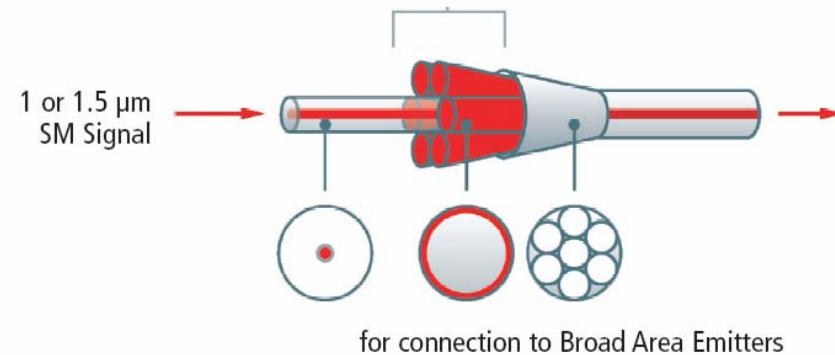


## Non-linear effects



## Available pump power

MM Input Fibers  
(6 shown)



Source: [www.specialtyphotonics.com](http://www.specialtyphotonics.com)



# Performance-limiting effects

## End-facet damage

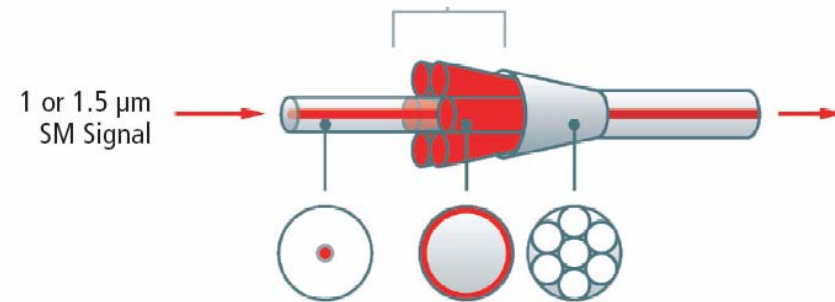


## Thermal effects



## Available pump power

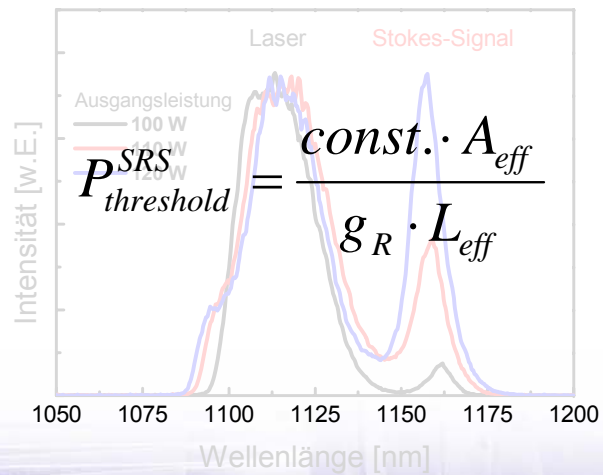
### MM Input Fibers (6 shown)



for connection to Broad Area Emitters

Source: [www.specialtyphotonics.com](http://www.specialtyphotonics.com)

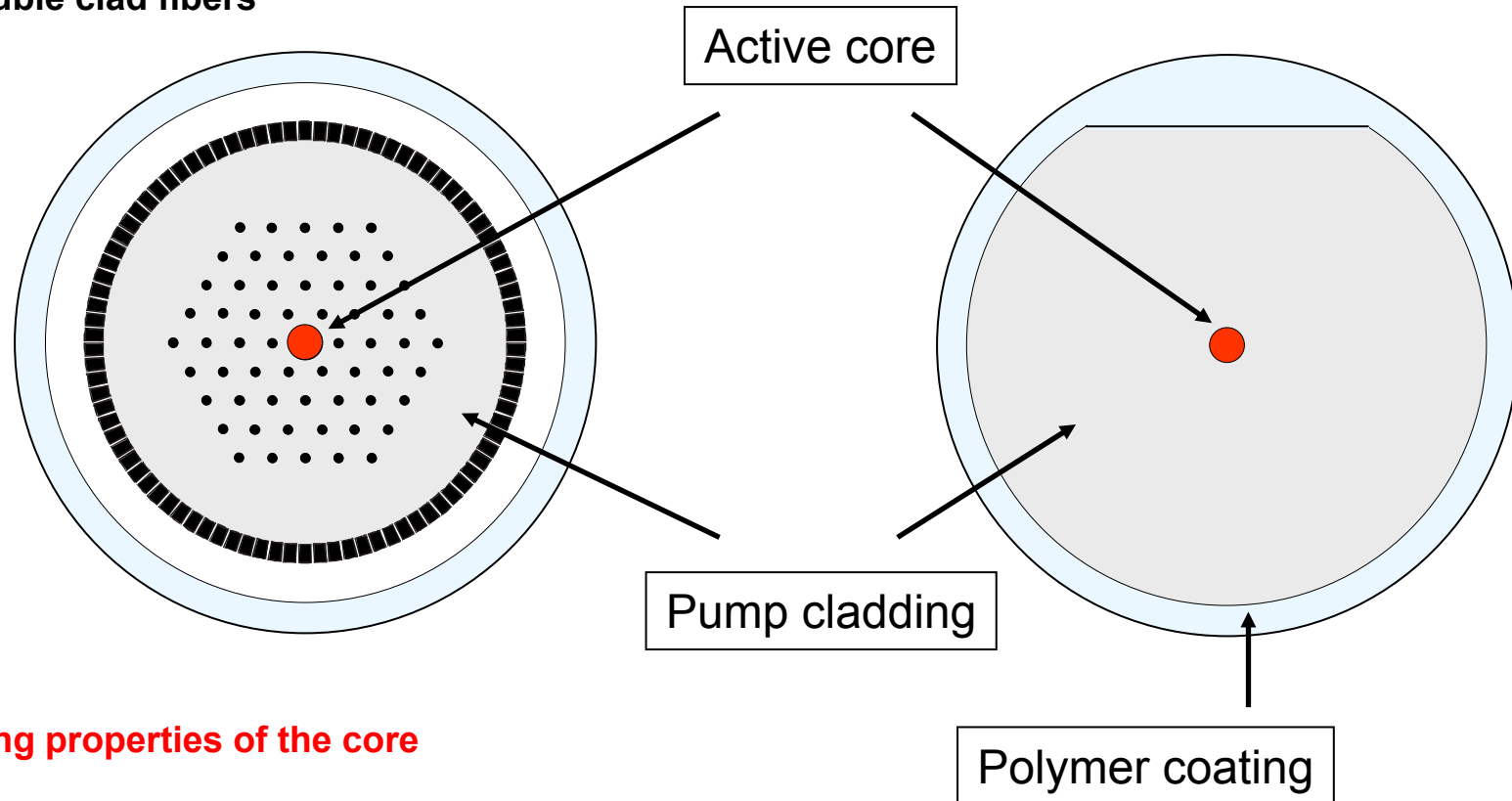
## Non-linear effects





# Photonic Crystal Fibers

## Double clad fibers



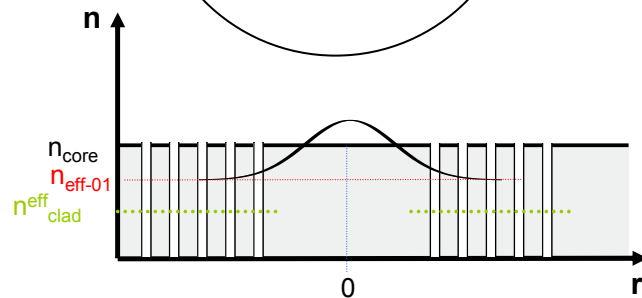
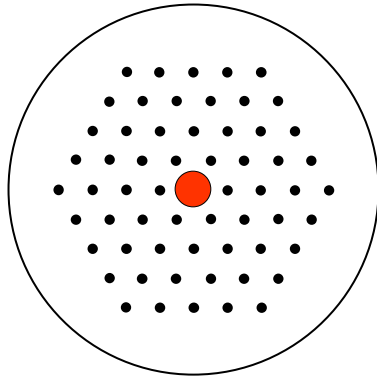
•guiding properties of the core

•guiding of the pump light



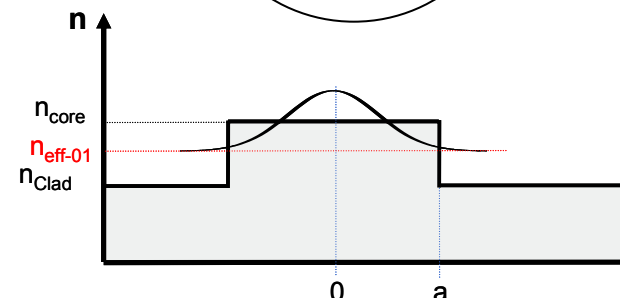
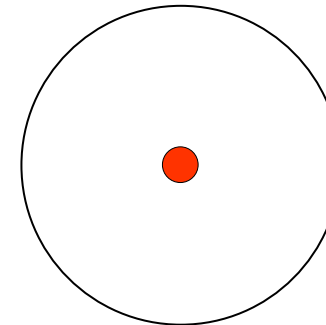
# Index control of doped fiber cores

$$V = \frac{2\pi}{\lambda} a \cdot \sqrt{n_{core}^2 - n_{clad}^2} \leq 2.405$$



Microstructured Fiber

→  $\Delta n \sim 1 \cdot 10^{-4}$   
 $NA \sim 0.02$



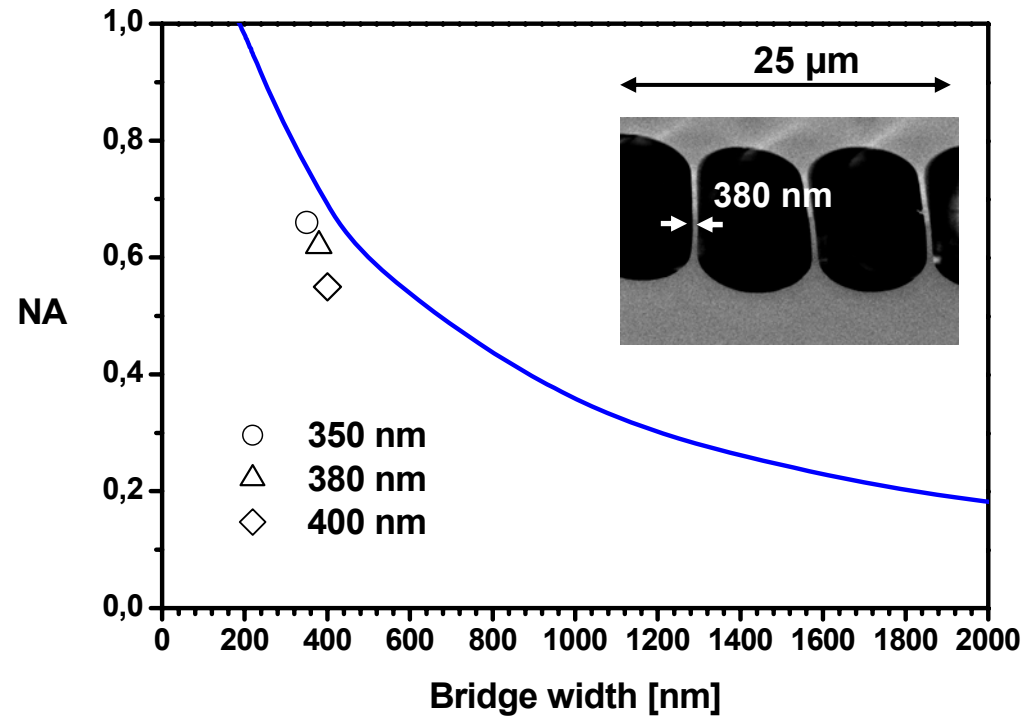
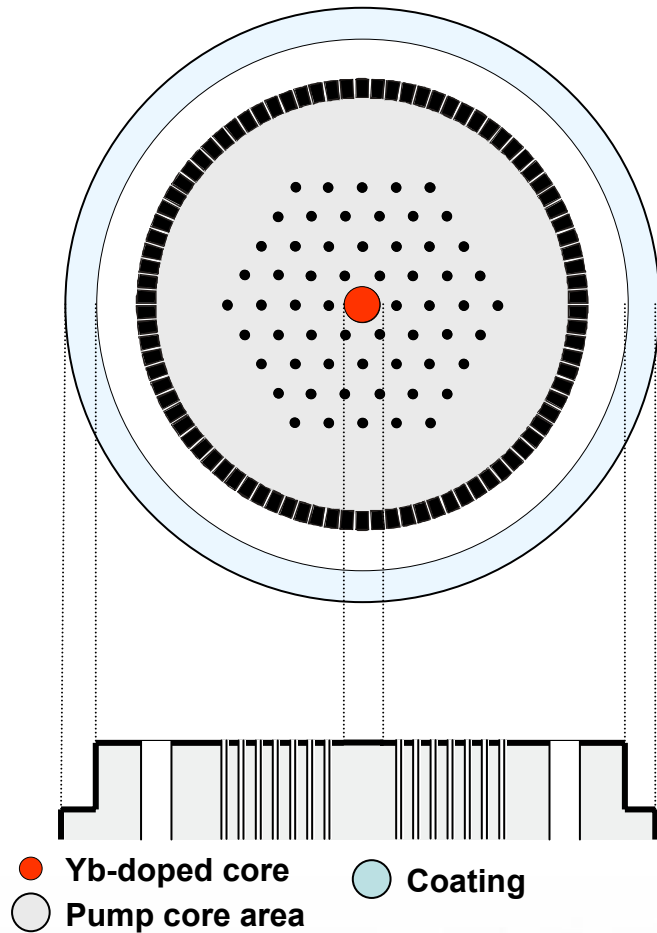
Step-index Fiber

→  $\Delta n \sim 1 \cdot 10^{-3}$   
 $NA \sim 0.06$

→ significantly larger single-mode core possible



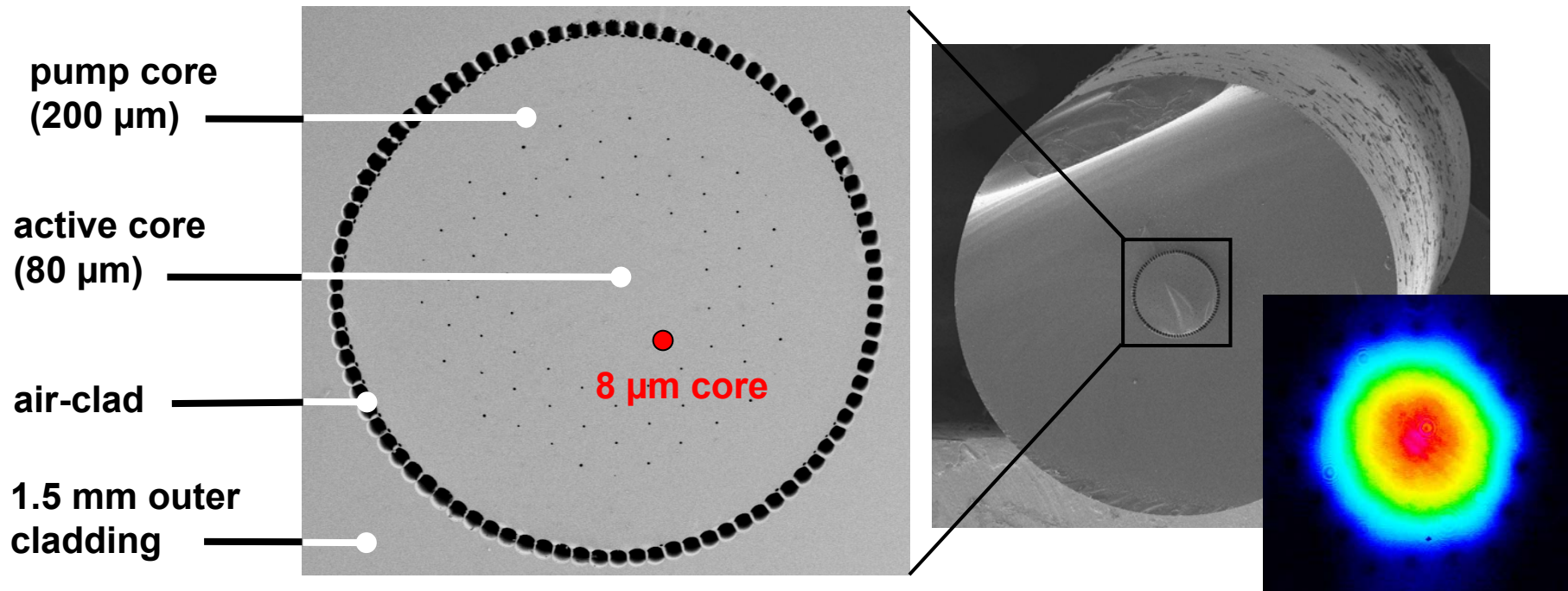
# The air-cladding region



➔ high numerical aperture inner cladding  
no radiation has contact to coating material



# “rod-type” photonic crystal fiber



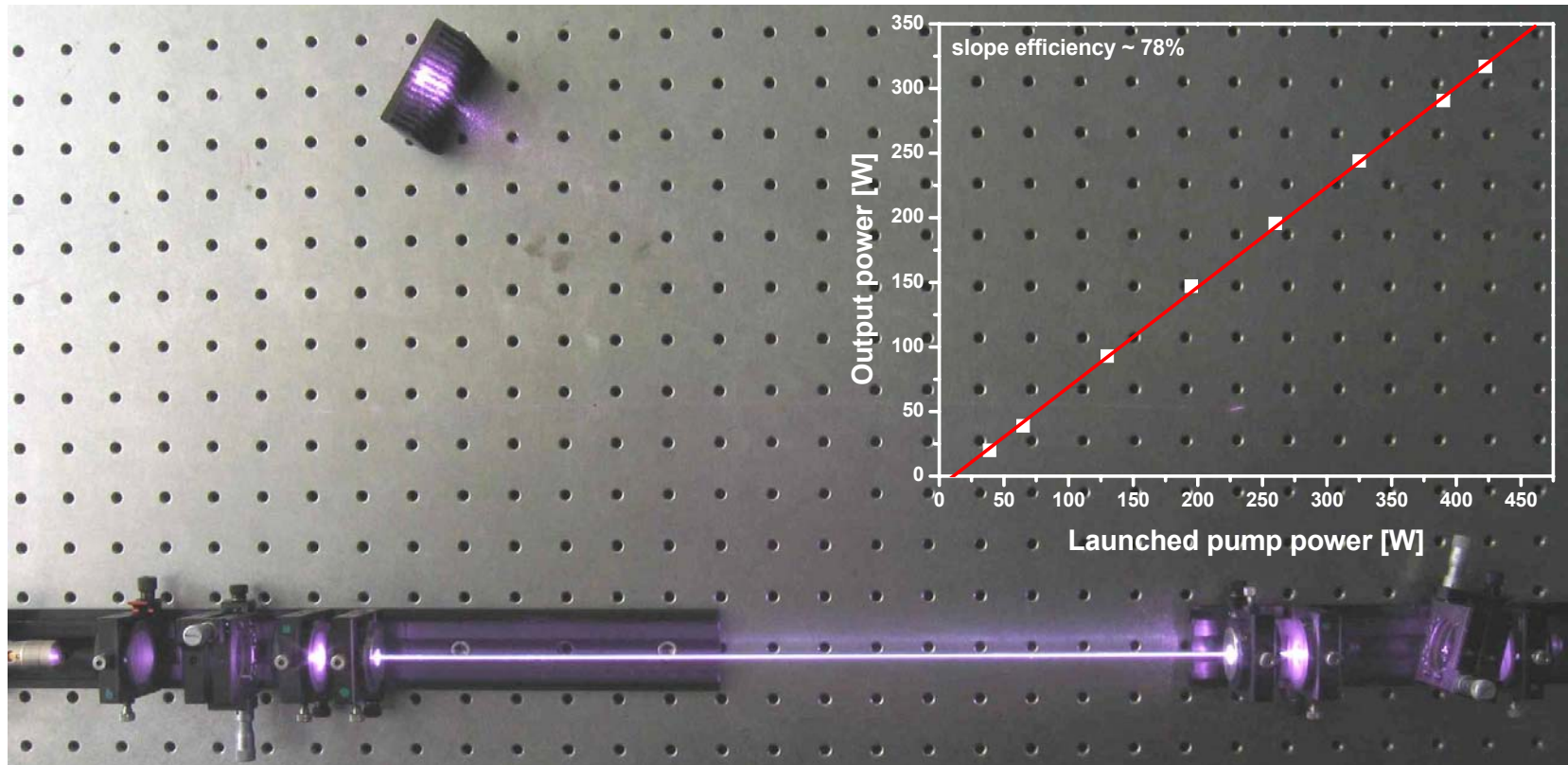
„rod-type“ fiber: **30 dB/m** Pumplichtabsorption, **71  $\mu\text{m}$**  Modenfelddurchmesser,  **$M^2 \sim 1.2$**

Limpert et. al., "High-power rod-type photonic crystal fiber laser," Opt. Express 13, 1055-1058 (2005)



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# Rod-type photonic crystal fiber laser

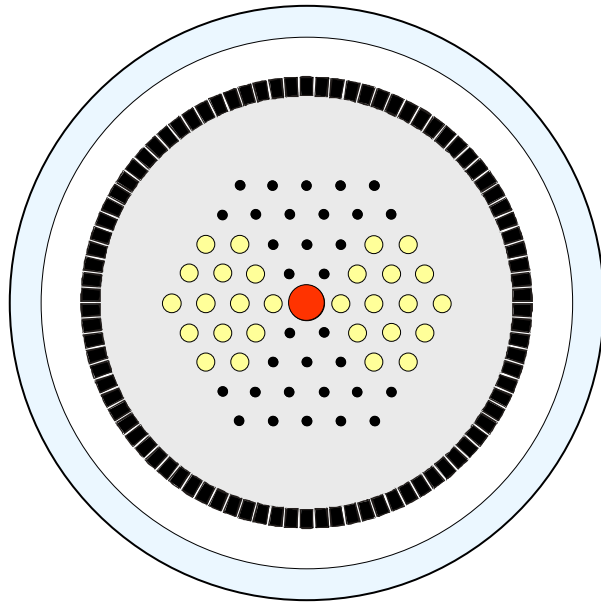


➔ 320 W continuous-wave, >10 mJ ns-pulses extracted



# Rare-earth doped photonic crystal fibers

Design freedom to tailor optical, mechanical and thermo-optical properties

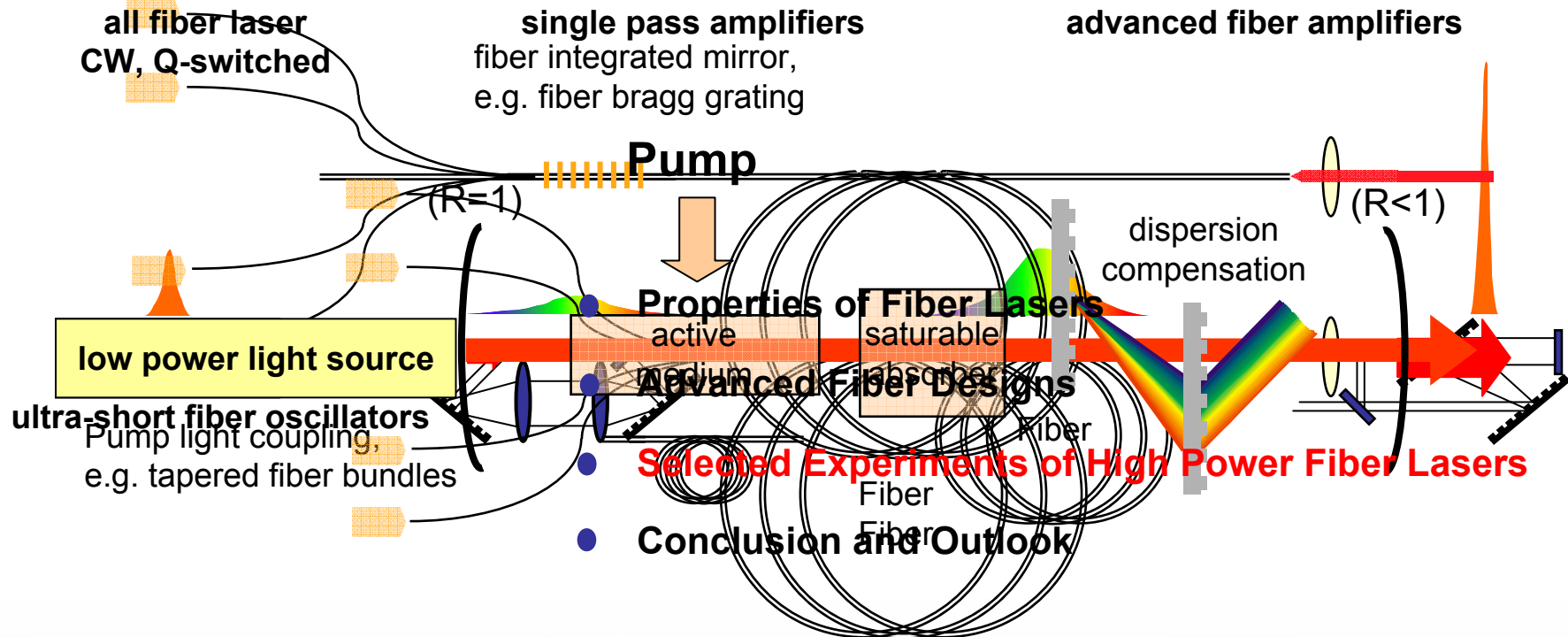


## Advantages of PCF

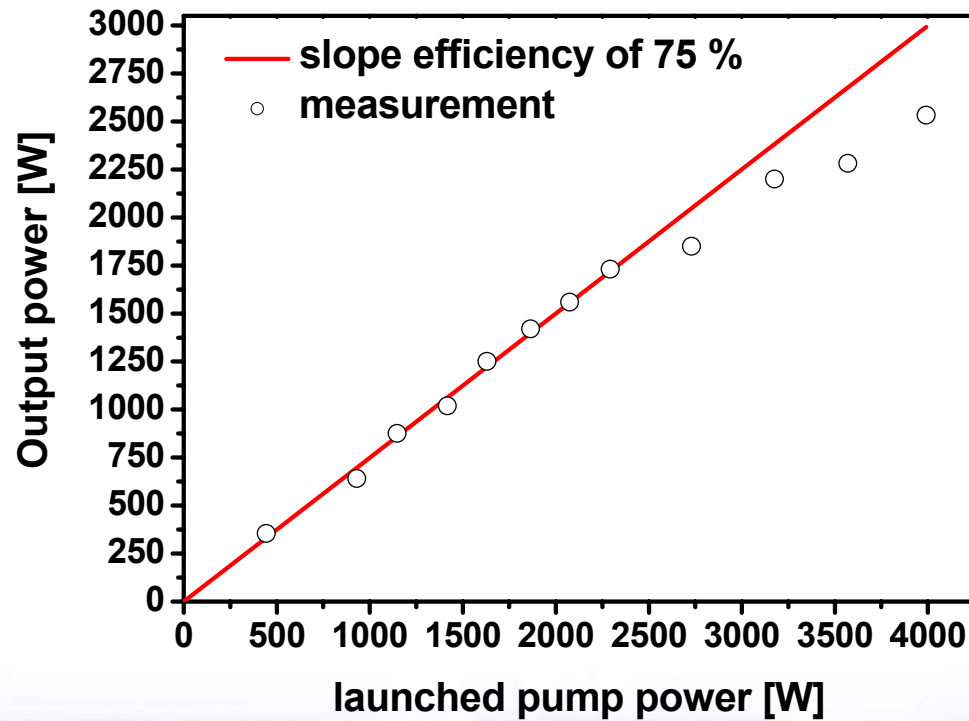
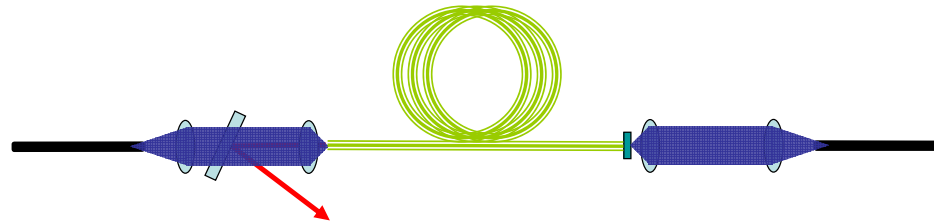
- higher index control
- larger SM cores
- shorter fibers possible (0.5 m)
- comparable heat dissipation
- intrinsically polarizing without drawbacks



# Fiber laser systems



# High power continuous-wave fiber laser



- fiber length 15 m, forced air-cooling

- two side pump coupling of 2 kW

- fiber temperature max. 120°C

- beam quality  $M^2 < 1.4$  at 2 kW

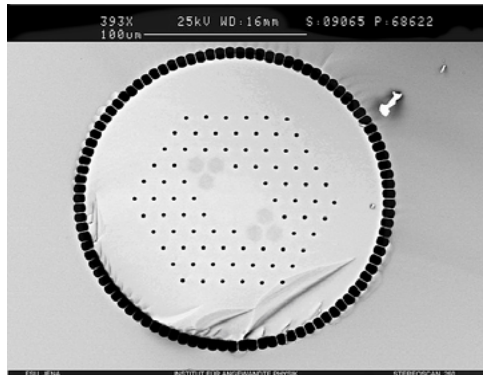
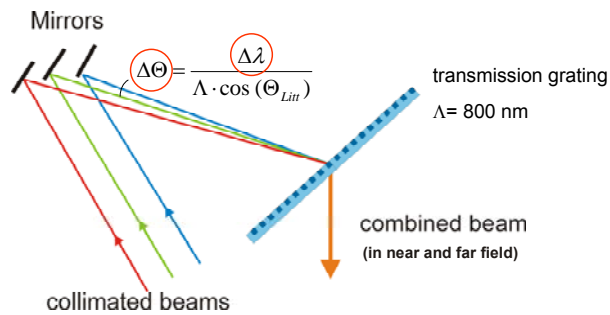
- max. 2.53 kW laser output

75% slope efficiency (below 1.5 kW,  
above wavelength drift of pump diode)

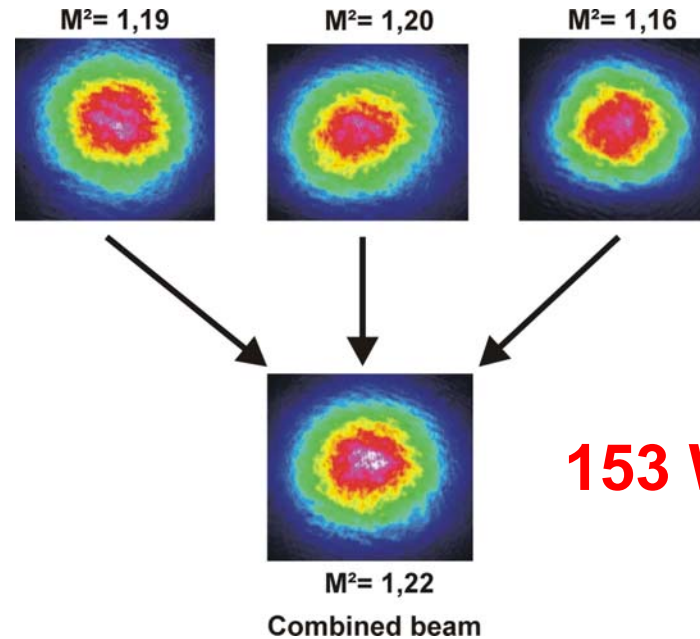




# Scaling approach: Incoherent Combining



**Polarizing PCF, 1.5 m,  
40  $\mu\text{m}$  core**



**Combining-efficiency 95 %  
Degree of Polarization 98%**

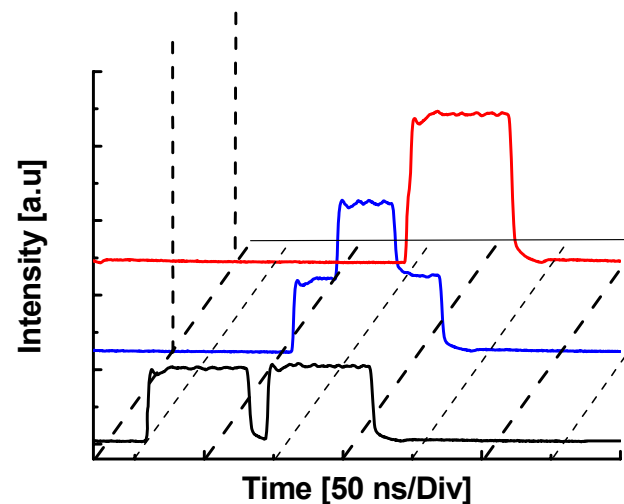
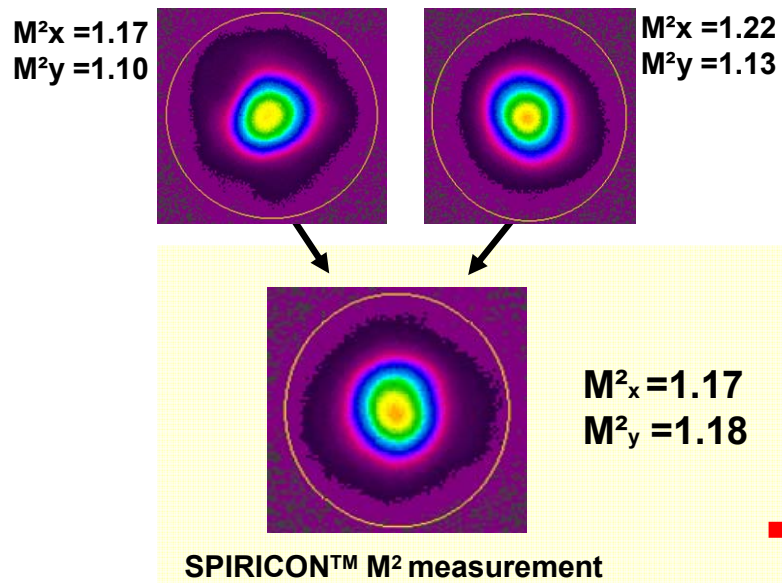
**➔ Scalable while maintaining beam quality**

S. Klingebiel, F. Röser, B. Ortac, J. Limpert, A. Tünnermann, "Spectral beam combining of Yb-doped fiber lasers with high efficiency," JOURNAL OF THE OPTICAL SOCIETY OF AMERICA B-OPTICAL PHYSICS **24** (8): 1716-1720 (2007)



# Combining of pulsed fiber lasers

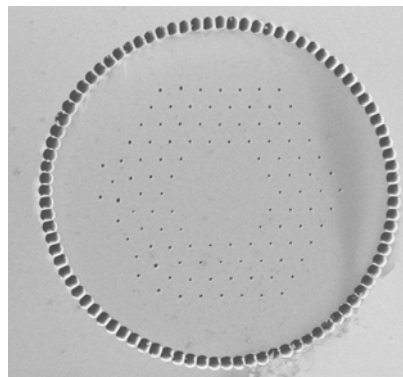
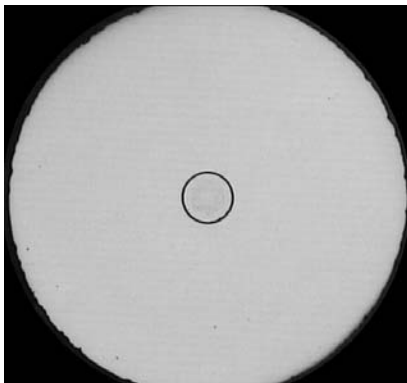
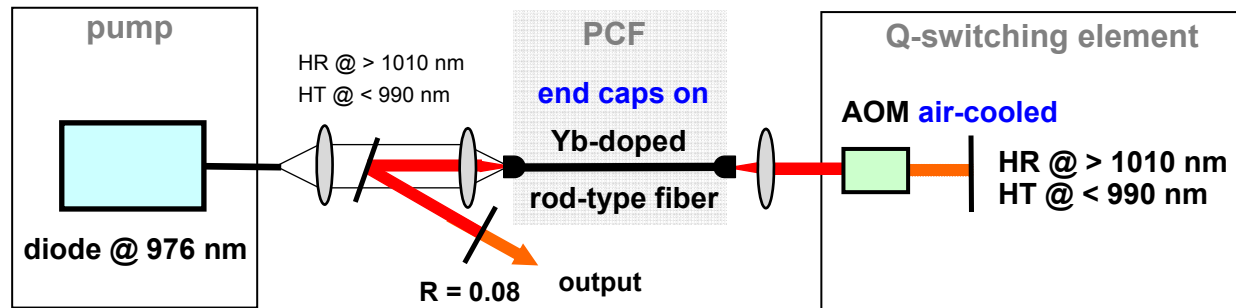
two beams ( $\Delta T \sim 10\text{ns}$ ):



→ scaling of MW peak power pulsed fiber sources beyond self-focusing limit of 4 MW



# Q-switching of fiber lasers



Microscope image of the rod-type photonic crystal fiber and close-up to the inner cladding and core region.

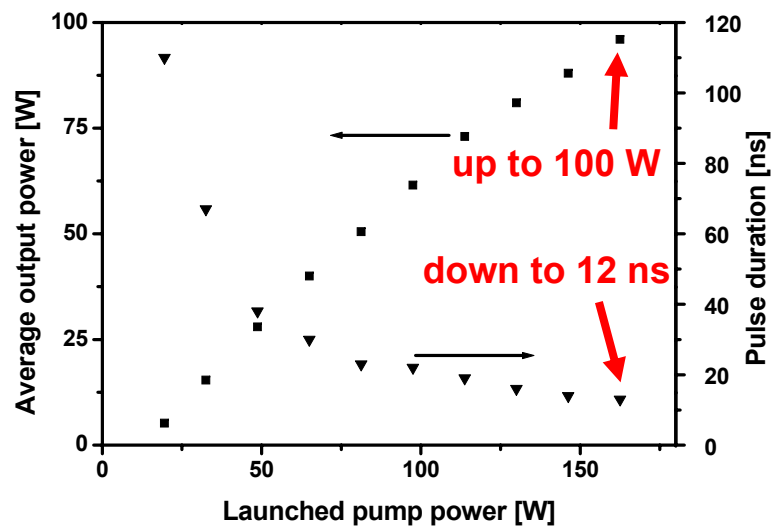
## Fiber parameter:

outer diameter: up to 2 mm  
60  $\mu\text{m}$  Yb-doped core,  $A_{\text{eff}} \sim 2000 \mu\text{m}^2$ ,  
180  $\mu\text{m}$  (NA ~ 0.6) inner cladding  
30 dB/m pump absorption @ 976 nm,  
(0.5 m absorption length)

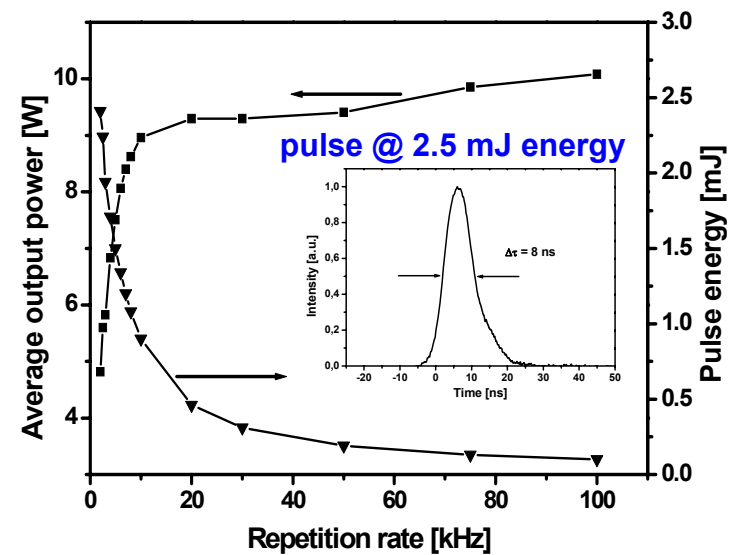


# Q-switching of fiber lasers

## output characteristics @ 100 kHz



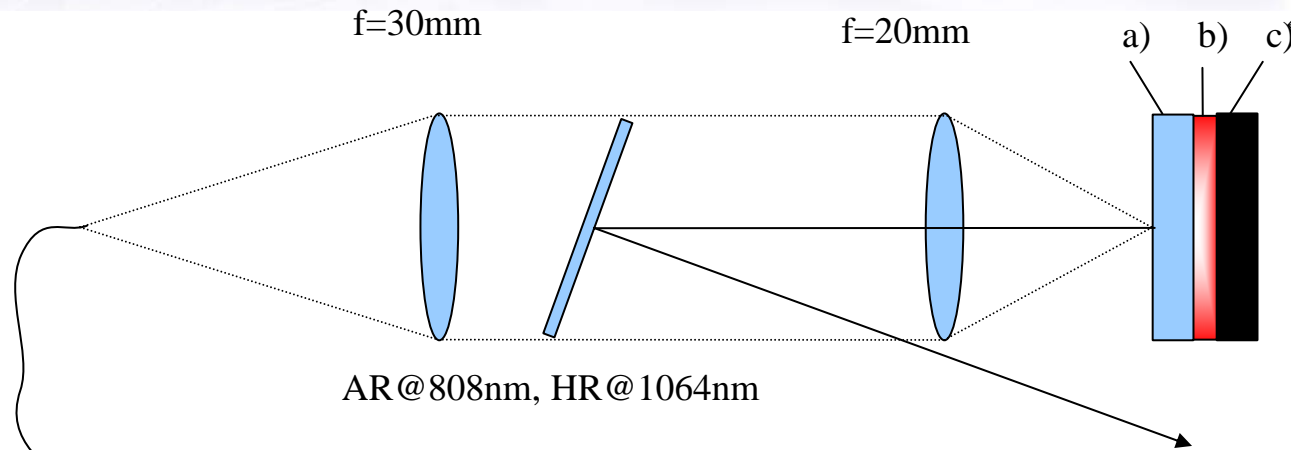
## output characteristics vs. rep. rate



O. Schmidt, J. Rothhardt, F. Röser, S. Linke, T. Schreiber, K. Rademaker, J. Limpert, S. Ermeneux, P. Yvernault, F. Salin, A. Tünnermann, "Millijoule pulse energy Q-switched short-length fiber laser," Optics letters Vol.32, No.11, 1551-1553, 2007



# Quasi-monolithic, passively Q-switched microchip laser



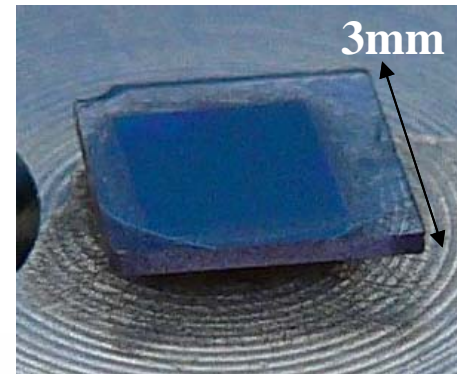
AR@808nm, HR@1064nm

808nm, 0.5W  
100μm, 0,22NA

- a) 0.2mm, 3% doped Nd:YVO<sub>4</sub>,  
AR@808nm, T=10% @ 1064nm
- b) **Spin on glass glue**,
- c) SESAM, ΔR=20%,  
T<sub>R</sub>= 320ps,

- Unmatched simplicity
- No moving parts in the resonator
- Simple gluing technique
- Spin on glass glue**  
\*high dielectric strength  
\*high transparency

- 1μJ, 50ps, 40kHz
- 0.5μJ, 110ps, 170kHz

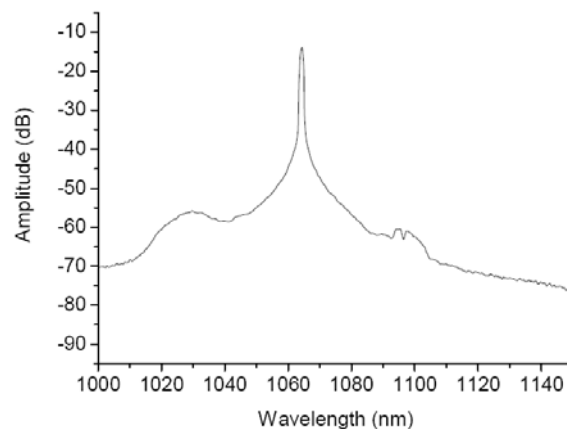
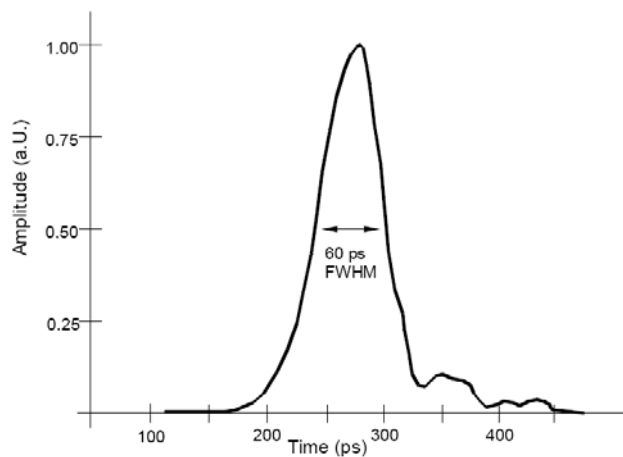
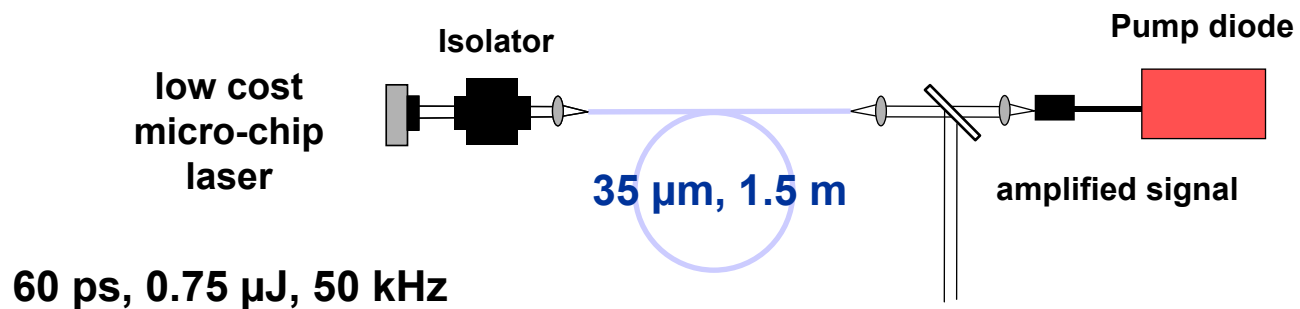


Current production costs:~300€

D. Nodop, J. Limpert, R. Hohmuth, W. Richter, M. Guina, and A. Tünnermann, "High-pulse-energy passively Q-switched quasi-monolithic microchip lasers operating in the sub-100-ps pulse regime," *Opt. Lett.* **32**, 2115-2117 (2007)



# Fiber based amplification of ps- $\mu$ chip lasers



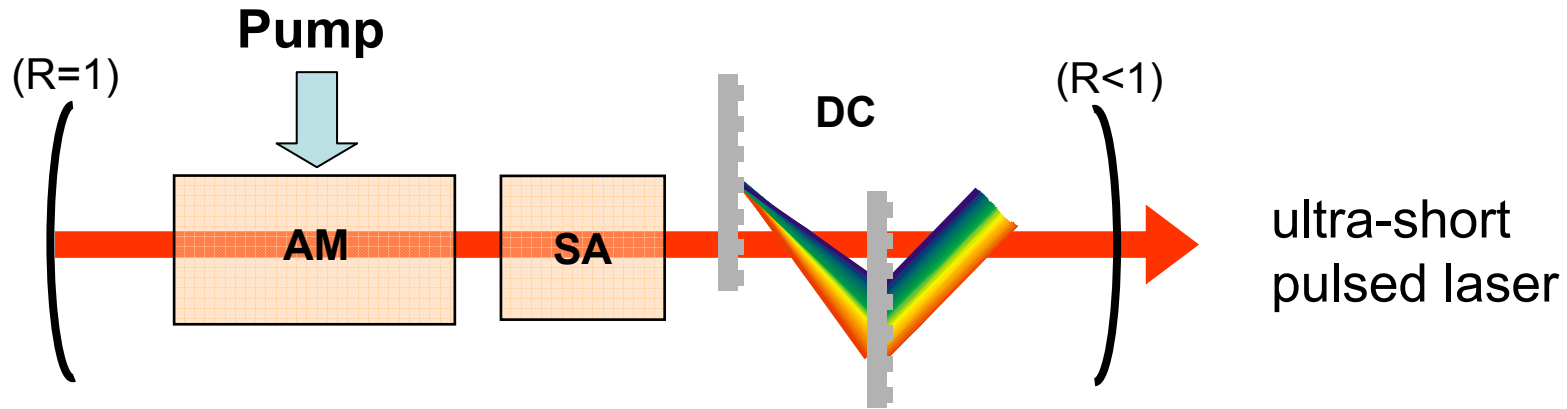
60 ps, 80  $\mu$ J, 50 kHz  
peak power: 1.33 MW



micromachining

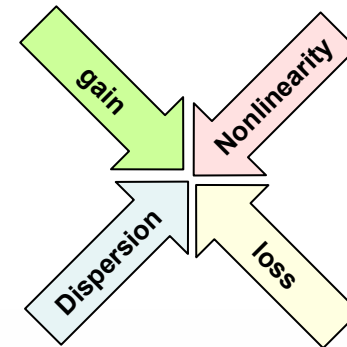


# Ultra-short pulse generation



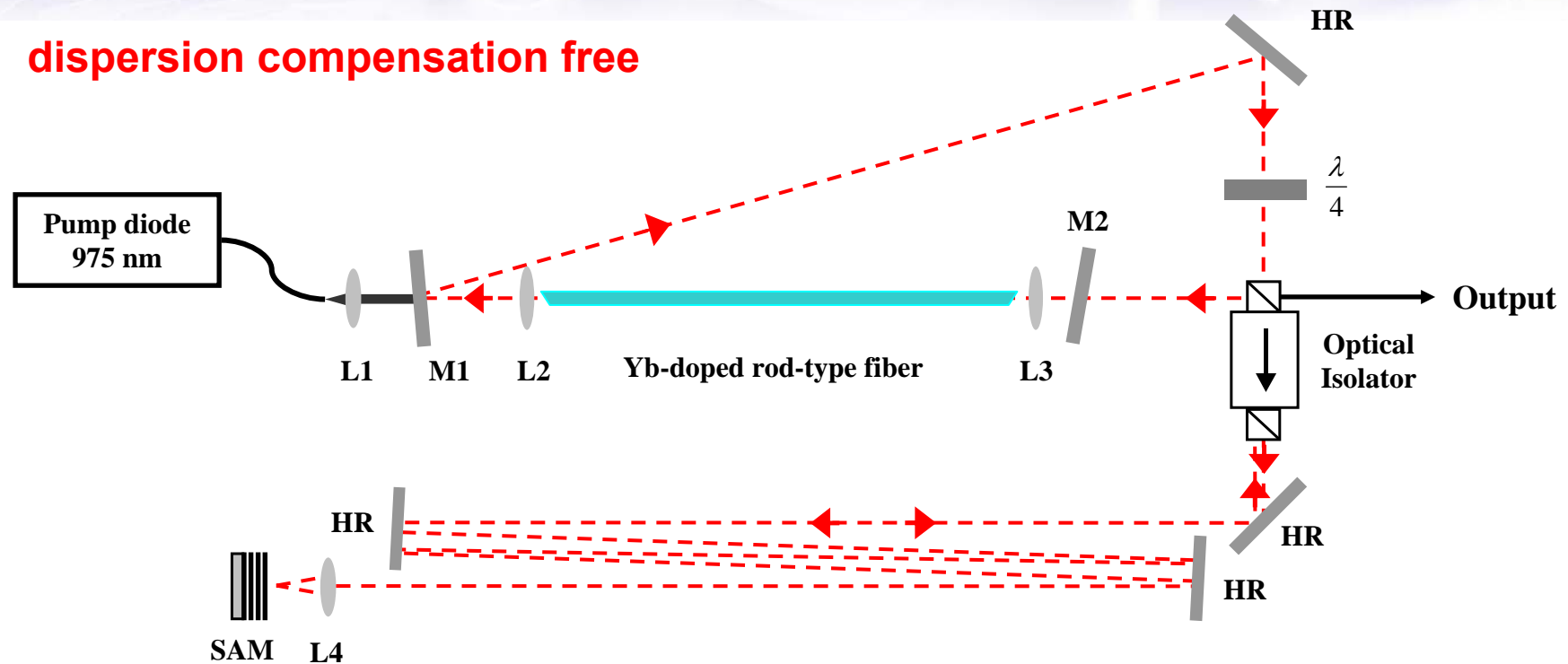
Theory:  
dissipative, nonlinear system:

- *active medium (AM)*  
-e.g. *Yb-doped fiber*
- *saturable absorber (SA)*  
-favours *pulse against noise background*  
-initiates *mode-locking*
- *dispersion compensation (DC)*  
- keeps the pulse short during roundtrip



# High-energy femtosecond fiber laser

dispersion compensation free



Modulation depth 30%  
Fast relaxation time 200 fs  
Slow relaxation time 500 fs

Total cavity dispersion : + 0.012 ps<sup>2</sup>  
Repetition rate : 10.18 MHz

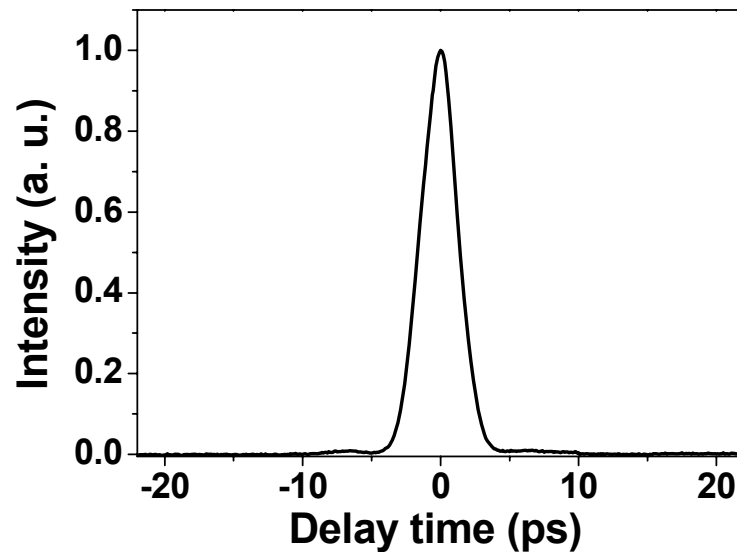
B. Ortaç, O. Schmidt, T. Schreiber, J. Limpert, A. Tünnermann, A. Hideur,  
“High-energy femtosecond Yb-doped dispersion compensation free fiber laser,” Optics Express, vol. 15, pp. 10725– 10732, 2007.



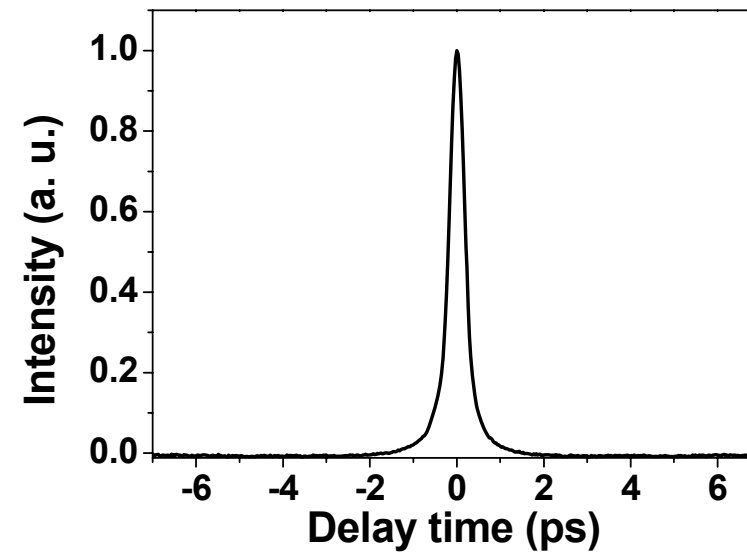


# High-energy femtosecond fiber laser - Results

Autocorrelation trace



Extra-cavity compression



• Output pulse duration = 4 ps

• Compressed pulse duration = 400 fs

## Single pulse characterization:

Average output power: 2.7 W

Energy per pulse: 265 nJ

Compression efficiency: 75 %

Energy per pulse: 200 nJ

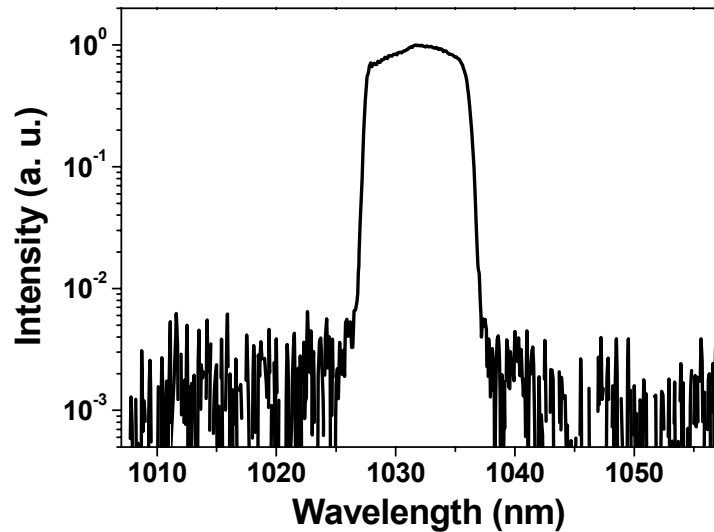
Peak power: 500 kW



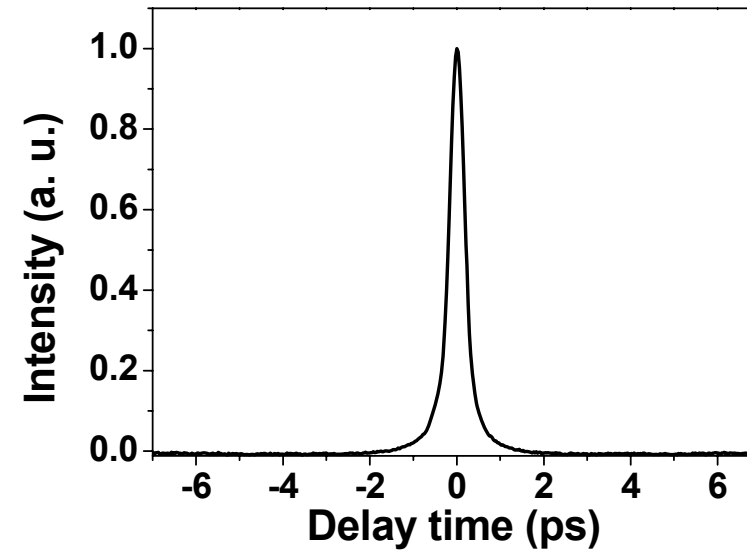
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# High-energy femtosecond fiber laser - Results

Optical Spectrum



Extra-cavity compression



• Spectral bandwidth = 8.4 nm

• Compressed pulse duration = 400 fs

## Single pulse characterization:

Average output power: 2.7 W

Energy per pulse: 265 nJ

Compression efficiency: 75 %

Energy per pulse: 200 nJ

Peak power: 500 kW

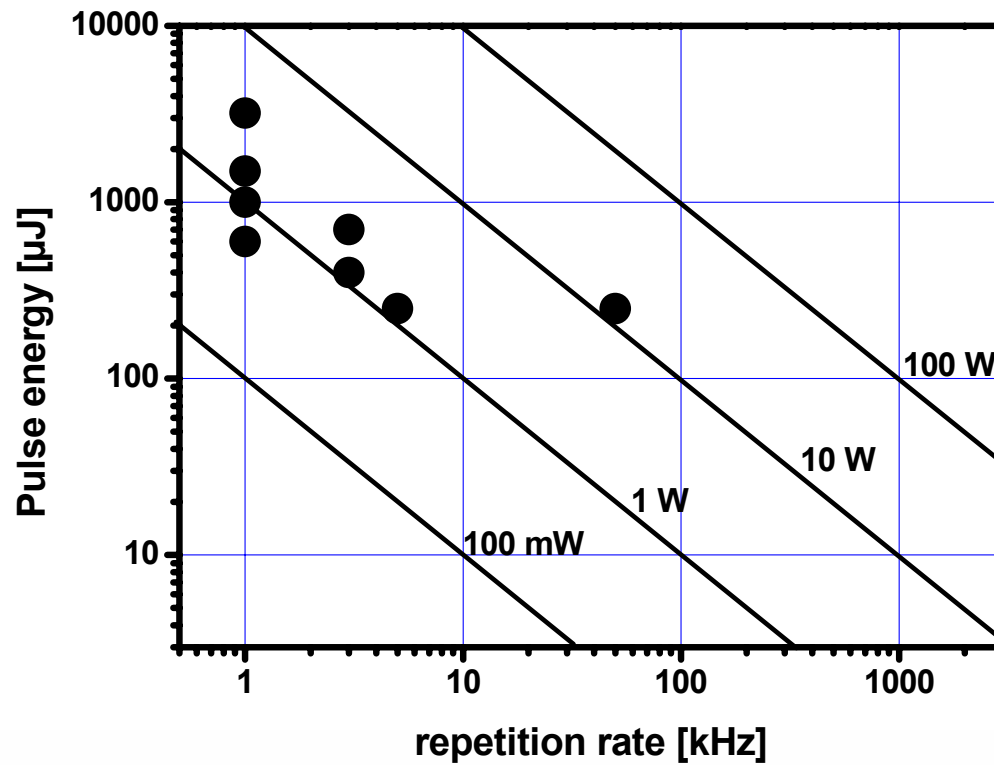


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# Ultra-short pulse fiber amplification systems

Higher average power

Higher pulse energy      Higher repetition rate

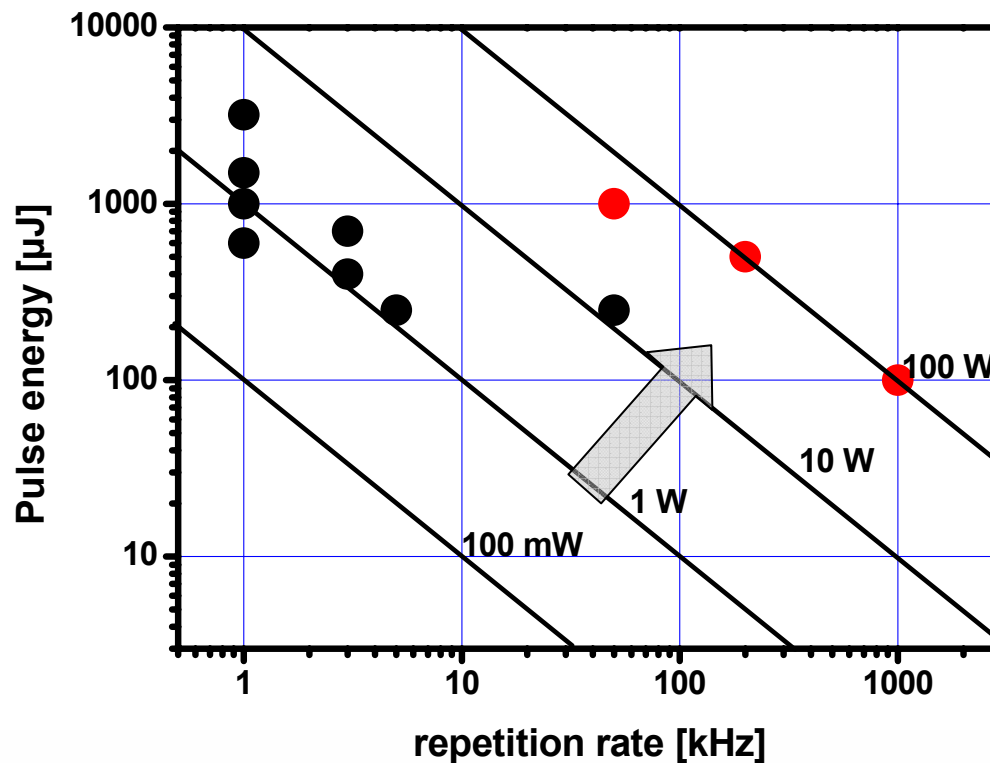


# Ultra-short pulse fiber amplification systems

Higher average power

Higher pulse energy

Higher repetition rate



fiber-based systems\*

\* Röser et. al., „Millijoule pulse energy high repetition rate femtosecond fiber chirped-pulse amplification system,“ Opt. Lett. 32, 3495 (2007)

\* Röser et. al., „90 W average power 100 μJ energy femtosecond fiber chirped-pulse amplification system,“ Opt. Lett. 32, 2230 (2007)



# Influence of self-phase modulation (SPM)

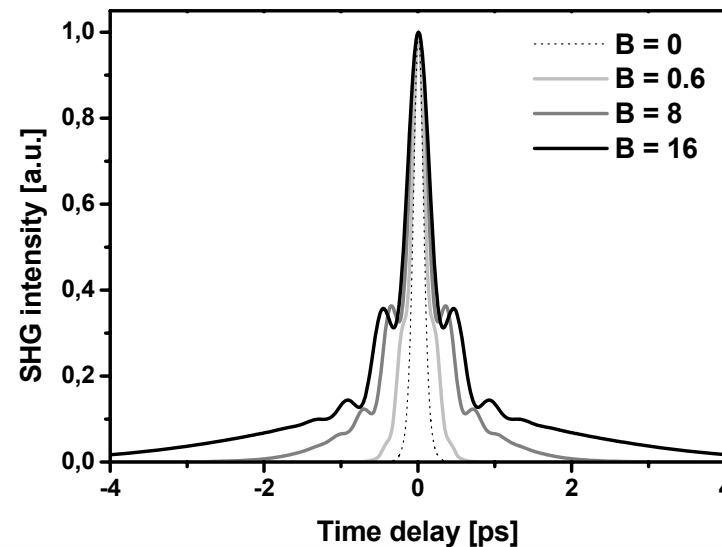
**Nonlinear phase:**

$$\phi_{NL}^{SPM}(z, T) = \gamma |A(z, T)|^2 z$$

**Accumulated nonlinear phase (B-integral):**

$$B = \frac{2 \cdot \pi}{\lambda} \int_0^L n_2 \cdot I(z) dz$$

**Simulated autocorrelation traces**

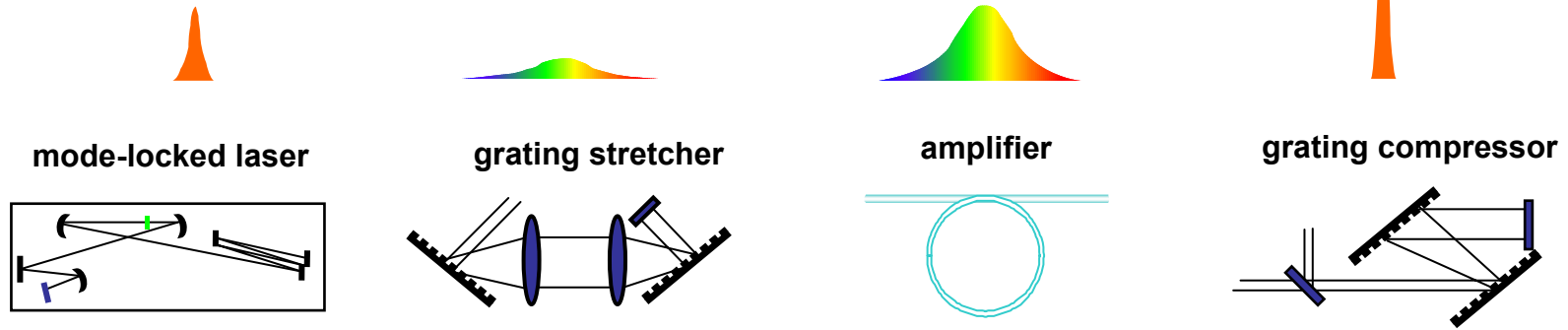


**→ Reduction of pulse quality**



# Chirped Pulse Amplification (CPA)

D. Strickland and G. Mourou, "Compression of amplified optical pulses,"  
Opt. Comm. 56, 3, 219 (1985).



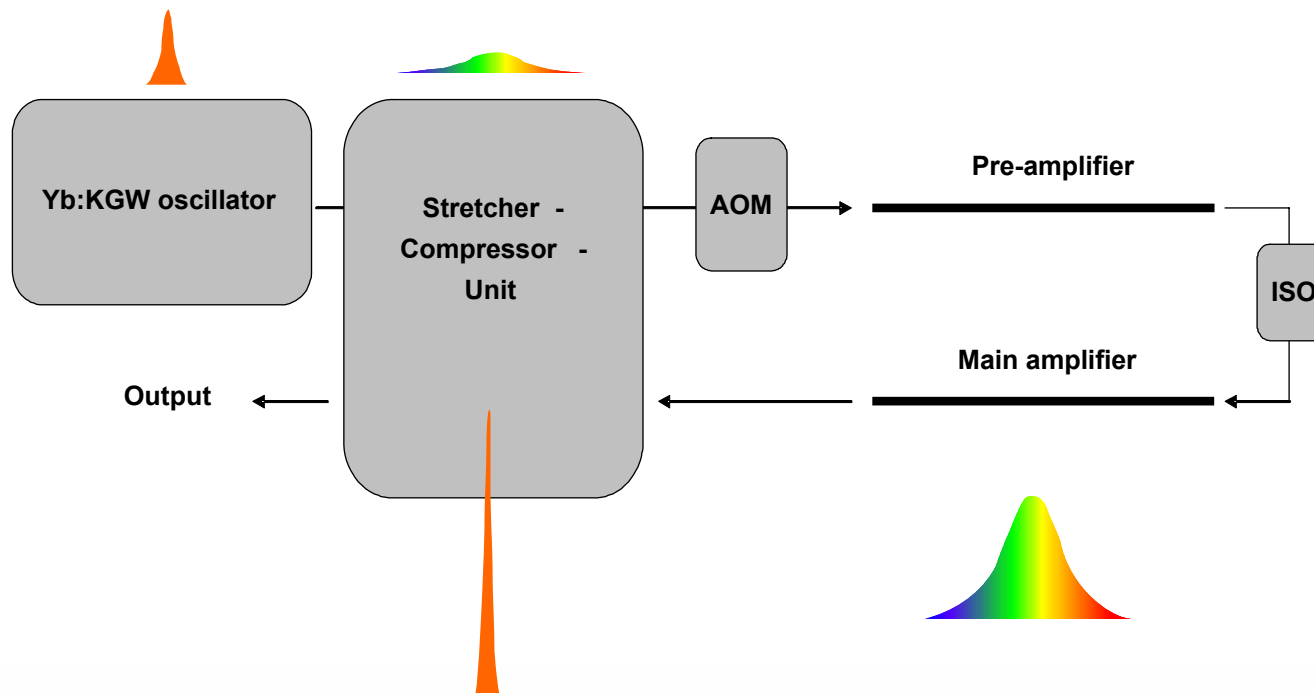
→ **reduced pulse peak power during amplification**

→ **reduced nonlinearity  
enhanced damage threshold**



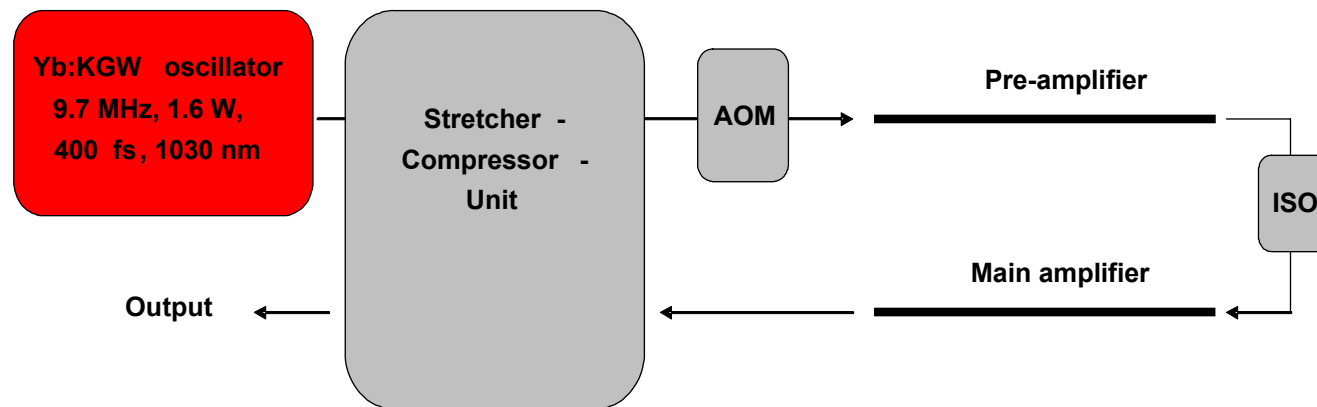
# State of the art FCPA System

## Schematic Setup



# State of the art FCPA System

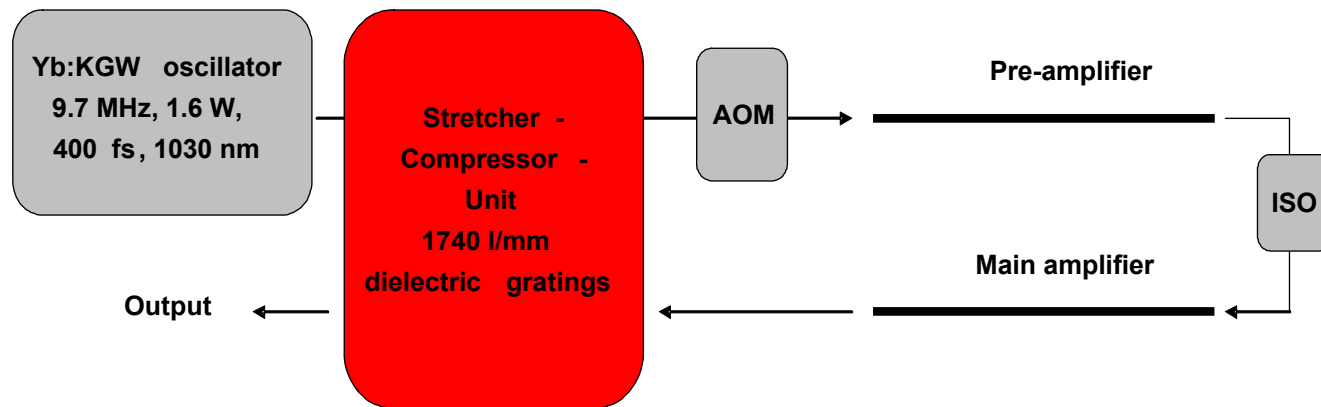
## Schematic Setup





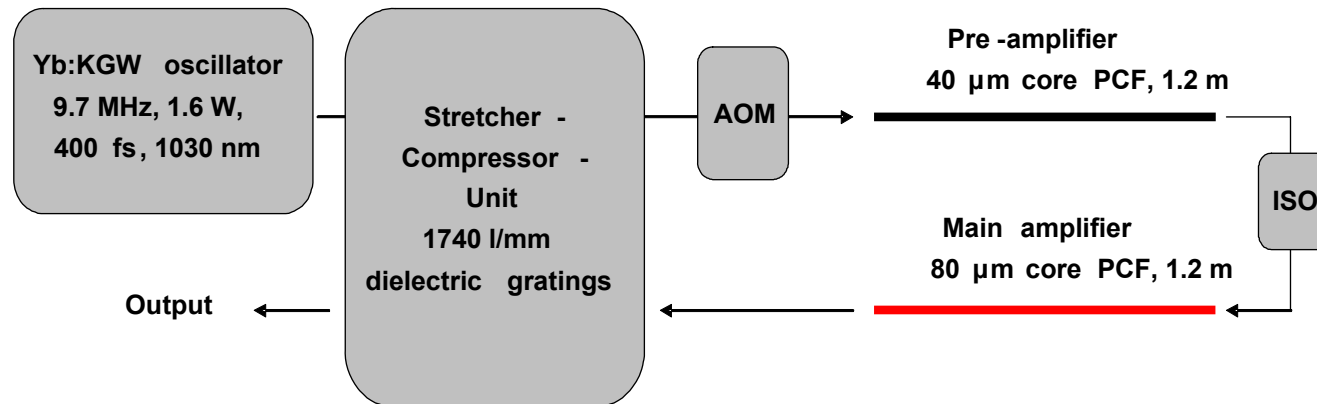
# State of the art FCPA System

## Schematic Setup



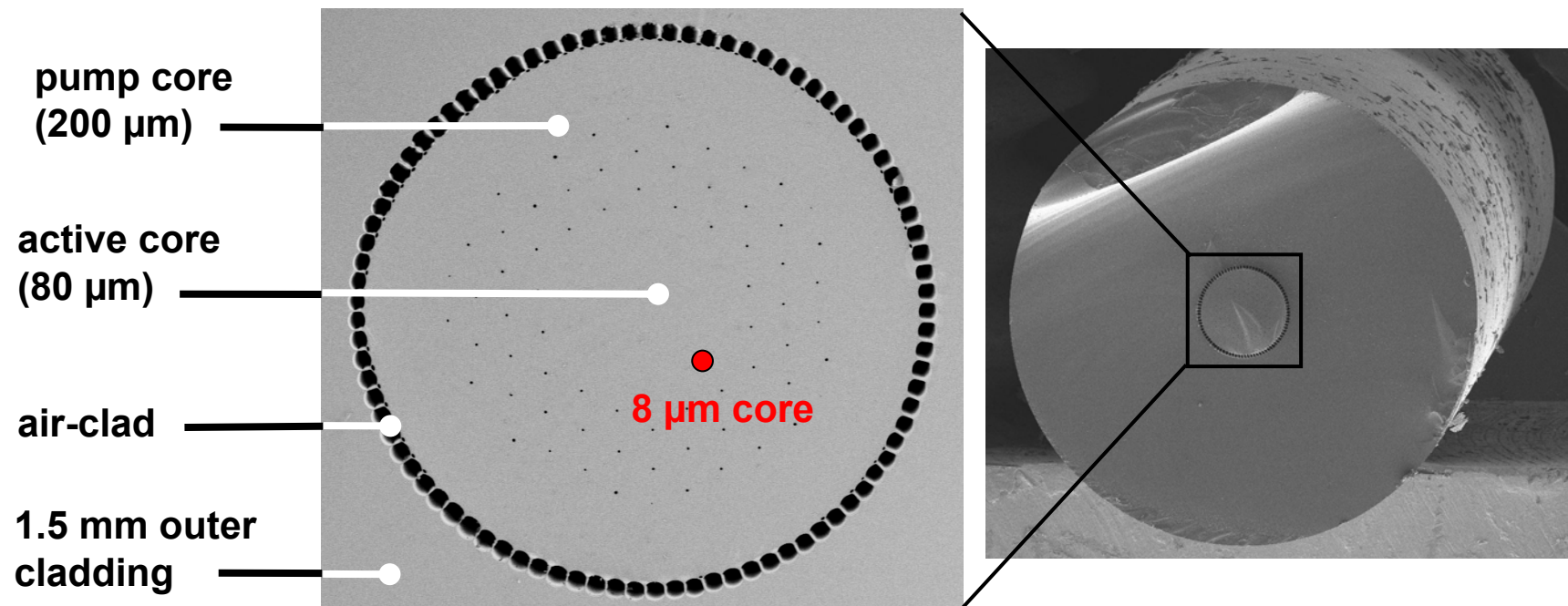
# State of the art FCPA System

## Schematic Setup



# State of the art FCPA System

## Rod-type photonic crystal fiber



**High pump light absorption (30dB/m) -> short fiber length  
+ large mode area (>100x of standard fiber) -> ultralow Nonlinearity**

Limpert et. al., "High-power rod-type photonic crystal fiber laser," Opt. Express 13, 1055-1058 (2005)

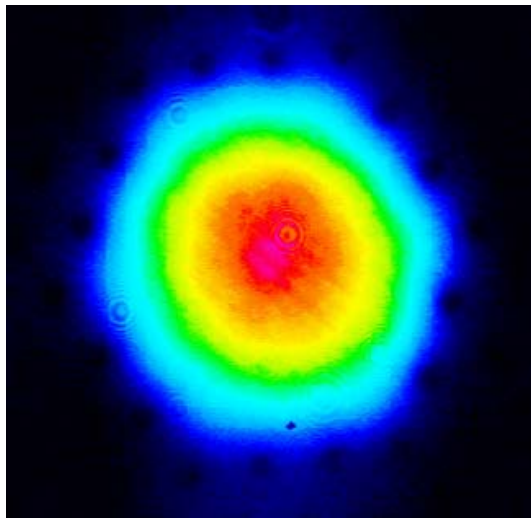


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# State of the art FCPA System

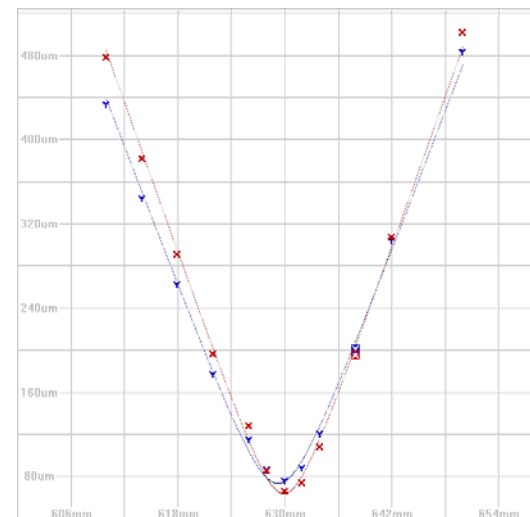
200/80 Rod-type PCF, 1.2m length

Near field image



**MFD = 71  $\mu\text{m}$**   
**-> MFA  $\sim 4000 \mu\text{m}^2$**

Beam quality-measurement



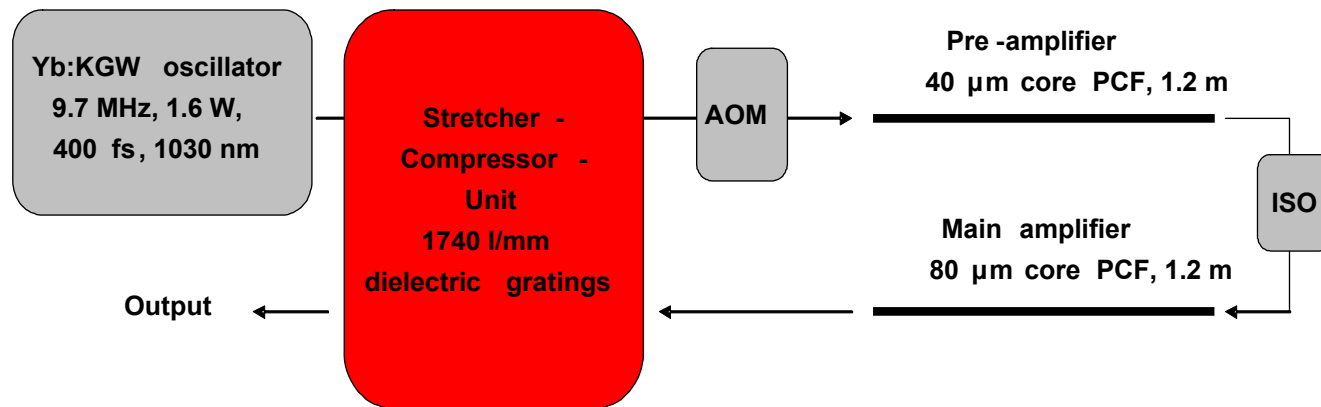
**$M^2_x = 1.17$  ,  $M^2_y = 1.26$**   
**(Spiricon™, 4 $\sigma$  method)**



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# State of the art FCPA System

## Schematic Setup

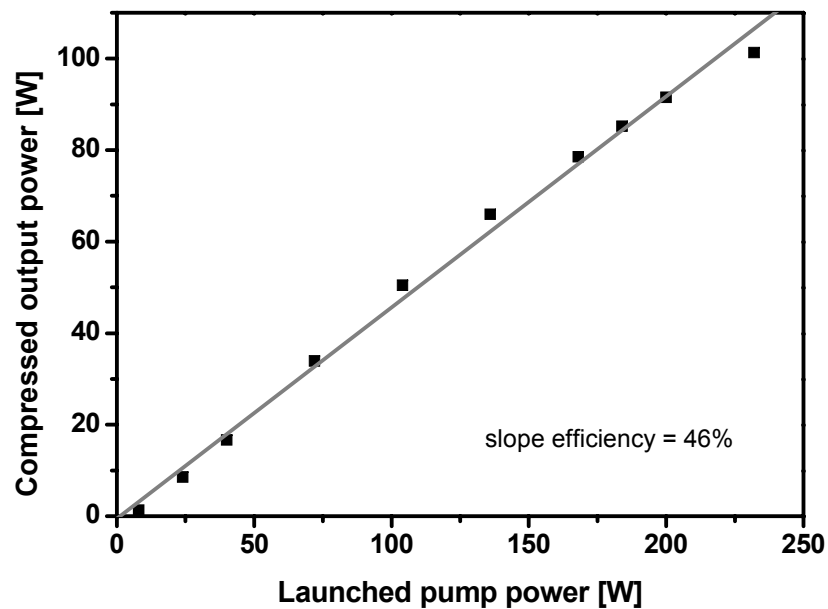


- multilayer dielectric reflection gratings – average power scalable
- 70% compressor throughput efficiency

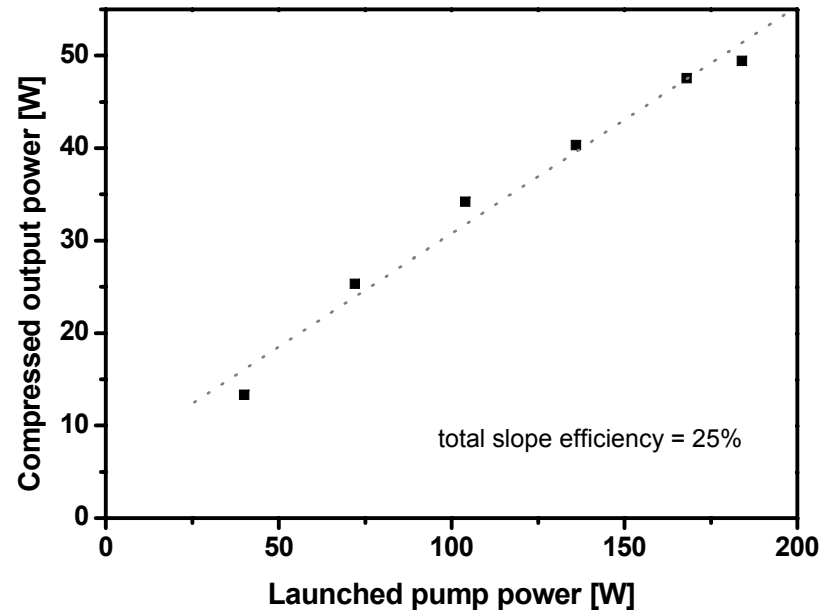


# State of the art FCPA System

## Output characteristics



**100 W compressed @ 200 kHz  
-> 0.5 mJ pulse energy**

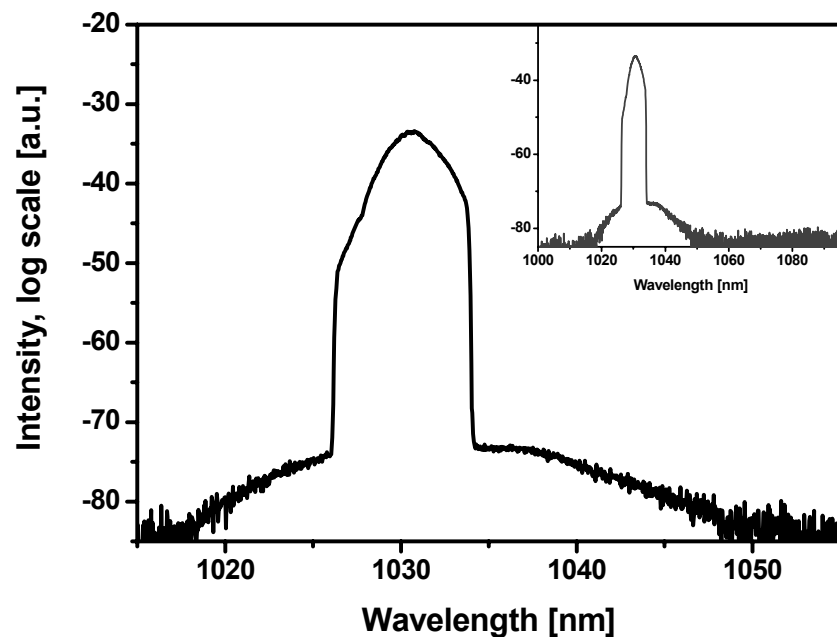


**50 W compressed @ 50 kHz  
-> 1 mJ pulse energy**

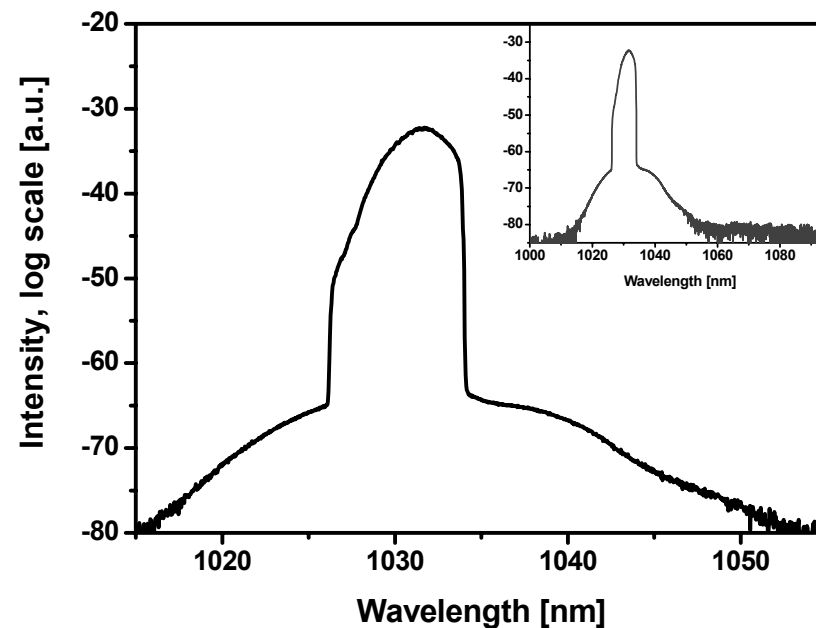


# State of the art FCPA System

## Spectrum @ highest power



## Spectrum @ highest pulse energy

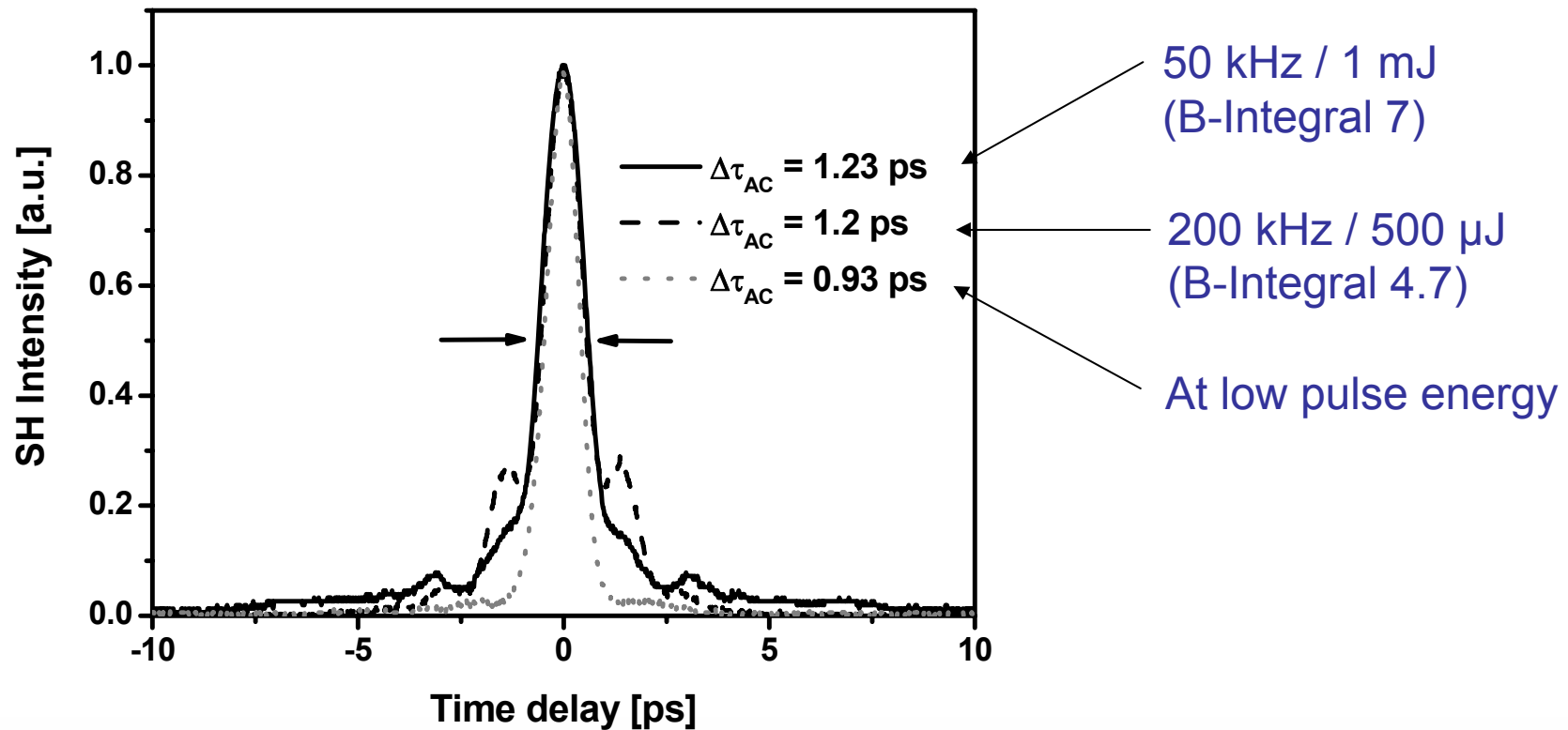


**ASE supression better than 30 dB**  
**Extended measurement shows no sign of Stimulated Raman Scattering**  
**(1st stokes expected at 1080nm)**



# State of the art FCPA System

## Autocorrelation



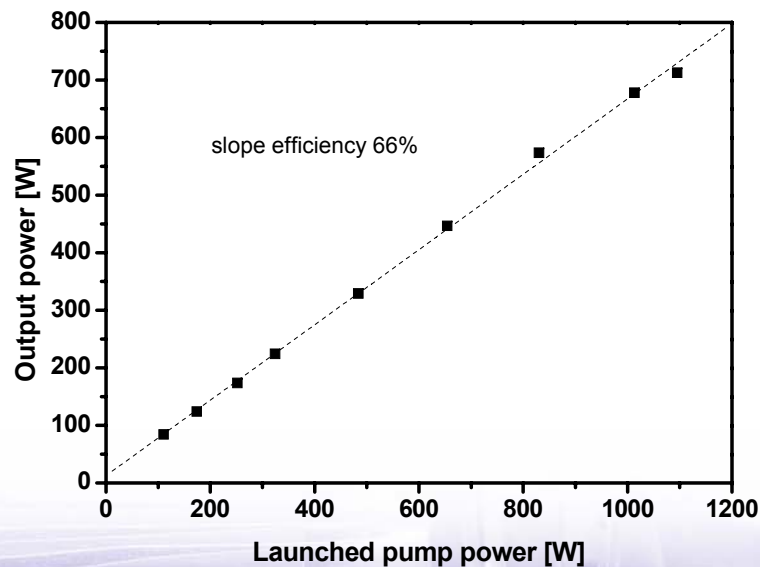
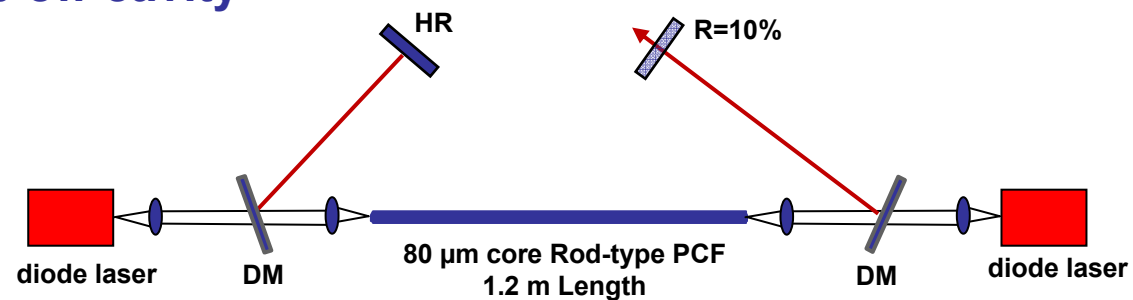
**1mJ, 800 fs  $\Rightarrow$  pulse peak power  $\sim$  1 GW!**





# Average power scalability of main amplifier

## Schematic Setup cw cavity



710 W max. output (pump power limited)

570 W/m with no thermal degradation  
(passively cooled)

**1 kW, 1 MHz, 1 mJ, sub-1 ps !**



# Laser trepanning with high average power on copper

Copper (Cu 99.9%)

Thickness: **0.5 mm**

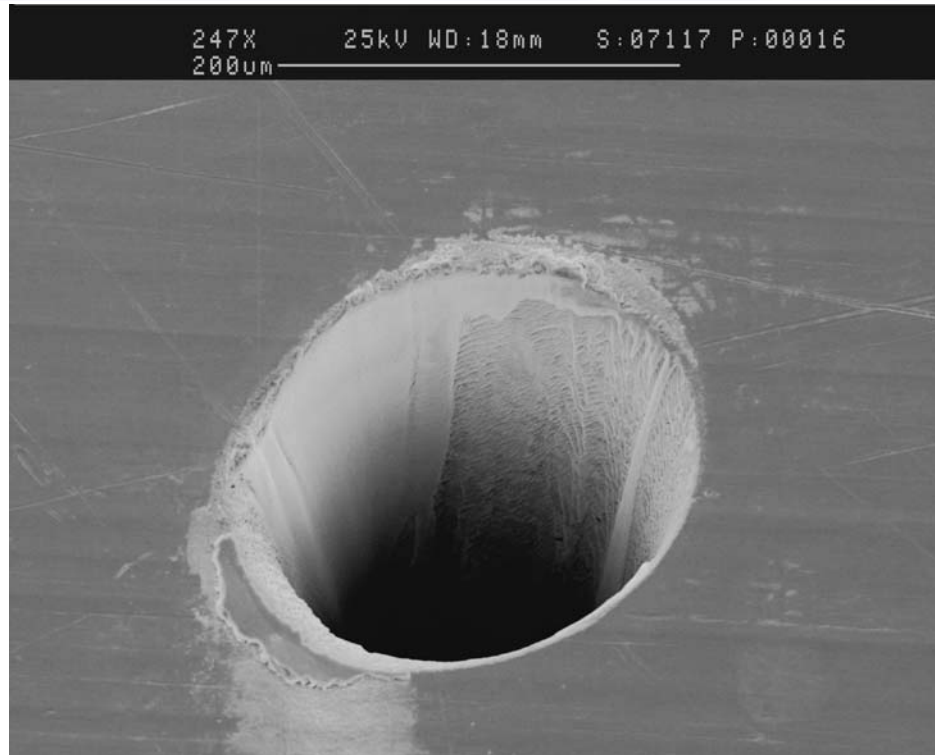
Rep.rate.: **975 kHz**

Pulse Energy : **70  $\mu$ J**

Focal length: 80mm

Fluence: ~ 2.32 J/cm<sup>2</sup>

Number of rounds: 50



trepanning radius

75  $\mu$ m

rotating speed

106 rounds/s

breakthrough time

**75 ms**



## Conclusion and outlook

**Success story is based on ...**

**RE-doped fibers are a power scalable solid-state laser concept !**  
**significant progress in fiber manufacturing technology**  
**recent developments of reliable high power all solid-state pump sources**

**RE-doped fibers are good for ...**

**Outstanding performance in a variety of operation regimes**

**continuous-wave: >10 kW diffraction-limited**

**ultra-short pulse: >1 kW, 1 MHz, 1 mJ, sub-1 ps**