

Femto-Lasers in Ophthalmic Systems

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A first vision of a rapid firing surgical laser (~50 years ago).





50 years later with a few minor modifications



ZIEMER GROUP at a glance





- Founded 1999: focused on Ophthalmology
- Currently 160 employees
- Headquarters in Port/Biel (CH), subsidiary in USA
- Global distribution network in 45 countries



What ZIEMER offers





- Ophthalmic Products
 - Surgical
 - Diagnostics
 - Sterile Consumables
 - Product development
 - Contract manufacturing
- Competence and Skills



- Micro-electronics, micro-mechanics, optics, optoelectronics, laser technology, hard/software, polymer technology, regulatory affairs, medical applications Know-how, system-assembly, marketing and sales
- Extensive development and manufacturing network
- Integral Innovation Management:
 From inventions to production into international markets

About Femtosecond Lasers



- **Pulsed Laser** with a pulse width measured in femtoseconds
- A femtosecond **fs**
 - fs = 10-15 s = 0,000.000.000.000 s
 A second divided by a million divided by a billions
 - Within a fs light travels only 0.3 mm
- Applications

Ziemer Group

- Tools for fundamental research in physics and chemistry
- Light sources for imaging instruments (OCT, microscopes)
- Precision metrology
- Ophthalmology (first application on **industrial scale**)
- Precision machining (maturing)



Interaction of laser radiation with bio. tissue



ZIEME

Photo disruption process





Bubble formation in water





Source: H. Lubatschowski

ROWIAK

Competitive landscape in Corneal Surgery







Ziemer Femto LDV®



Alcon Wavelight®





Technolas Perfect Vision FEMTEC ®





Zeiss Meditech VisuMax ®

ZEISS CARL ZEISS MEDITEC

Application in Ophthalmology



Most popular example Femto-LASIK: a two laser process



Femto-Lasik-Pro

Opening



Dr. Stodůlka

Excimer surface ablation





Ziemer Innovation

- 1. Handheld laser applicator
- 2. Full integration into LASIK workflow
- 3. No additional investments in infrastructure



Further Corneal Applications



• Corneal transplants (Keratoplasty)



Manchester Royal Eye Hospital



"IntraLase Enabled Keratoplasty (IEK)"

• Implants





• Visual correction



FLEx (Femtosecond Lenticule Extraction) by Zeiss VisuMax®

More innovations from Ziemer





Ziemer Innovation

- 4. Robustness
- 5. Mobility
- 6. Turnkey operation
- 7. New laser physics: high repetition rate, low pulse energy
 - No tissue bridges
 - Little to no gas production
 - Minimal side effects
 - No Transient light sensitivity
 - No OBL
 - No DLK
 - Fast visual recovery

► nJ & MHz

Ziemer LDV CrystalLine



Ziemer Femto Technology







- Hand piece
 - Optics
 - Scanner
 - Camera
 - Electronics



- Articulated arm
- Base station
 - Custom made laser
 - High speed scanner
 - Height adjustable
 - Custom made electronics and safety system



Our latest technology





- Crystal tuning
 - CrystalPlus procedure (improved edges & better lifting)
 - Reduced gas production (left picture)
 - No gas production at all (right picture)

Lab experiments with CrystalLine machines: Flap edge







 Opening of capsular bag (Capsulotomy)





Nuclear segmentation





OCT controlled fs Lentotomy ("lens softening") ziemer



Prof. H. Lubatschowski, Rowiak

November 10

Outlook for Femtosecond Lasers in Ophthalmology for the next twenty years





- The short pulse length of femtosecond lasers enables minimal pulse energies which are the key to a precise and gentle laser surgery.
- 50 years after the invention of the laser, the surgical laser knife has finally become true.
- Internal material modification without even opening the eye is now possible and will enable many new applications.
- More inventions and innovations will be seen in the coming years

"We haven't even started yet"

